



Dislocation dynamics

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Emmanuel CLOUET, Dan MORDEHAI

Christophe DEPRES,, Chan Sun SHIN, Hyung-Jun CHANG

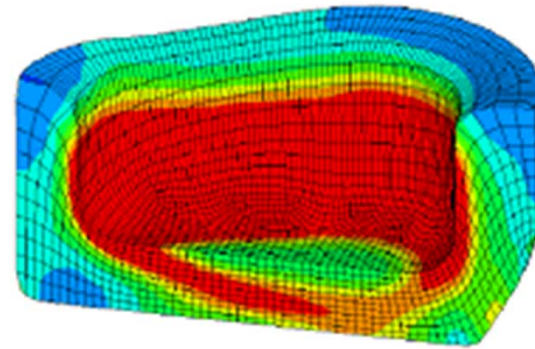
.....



Motivations : Metal forming: Viewed from Mechanics eyes

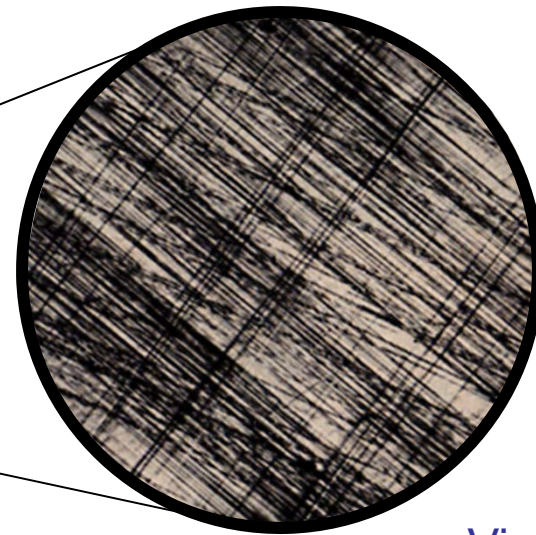


Continuum Mechanics



Finite Element simulations
(Yield strain criterion: Von Mises)

Plasticity in crystalline materials



[Jaoul 1965]

Visible slip lines

Numerical modelling: (Finite Element Simulations) :

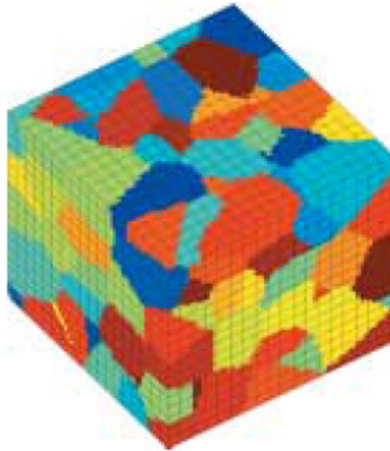
$$\text{div} \underline{\underline{\sigma}} + \underline{\underline{f}}_v = \rho \frac{d\underline{\underline{v}}}{dt}$$

$$\underline{\underline{\dot{\sigma}}} = f(\underline{\underline{\sigma}}, \underline{\underline{\varepsilon}}, \underline{\underline{\dot{\varepsilon}}}) \quad \text{Constitutive equations}$$

Exple of constitutive equations (crystal plasticity):

R.J. Asaro, *Crystal plasticity*, J. Appl. Mech., **50**, pp. 921-934 (1983).

$$\dot{\gamma}^s = \left\langle \frac{|\tau^s - \chi^s| - \tau_c^s}{k} \right\rangle^n \text{signe}(\tau^s - \chi^s) \text{ avec } \langle \bullet \rangle = \begin{cases} \bullet & \text{si } \bullet > 0 \\ 0 & \text{si } \bullet \leq 0 \end{cases}$$



Isotropic hardening : $\tau_c^s = r_0 + Q \sum_{r=1}^N h^{sr} [1 - \exp(-B v^r)]$, avec $v^s = |\dot{\gamma}^s|$

Kinematic hardening : $\chi^s = c a^s$, avec $\dot{a}^s = \dot{\gamma}^s - d |\dot{\gamma}^s| a^s - \left(\frac{|a^s|}{M}\right)^m \text{signe}(a^s)$

Very efficient **BUT** : $\left\{ \begin{array}{l} \text{Phenomenological equations} \\ \text{Lack of generality} \end{array} \right.$

Exple : Cailletaud, Forest *et al.*

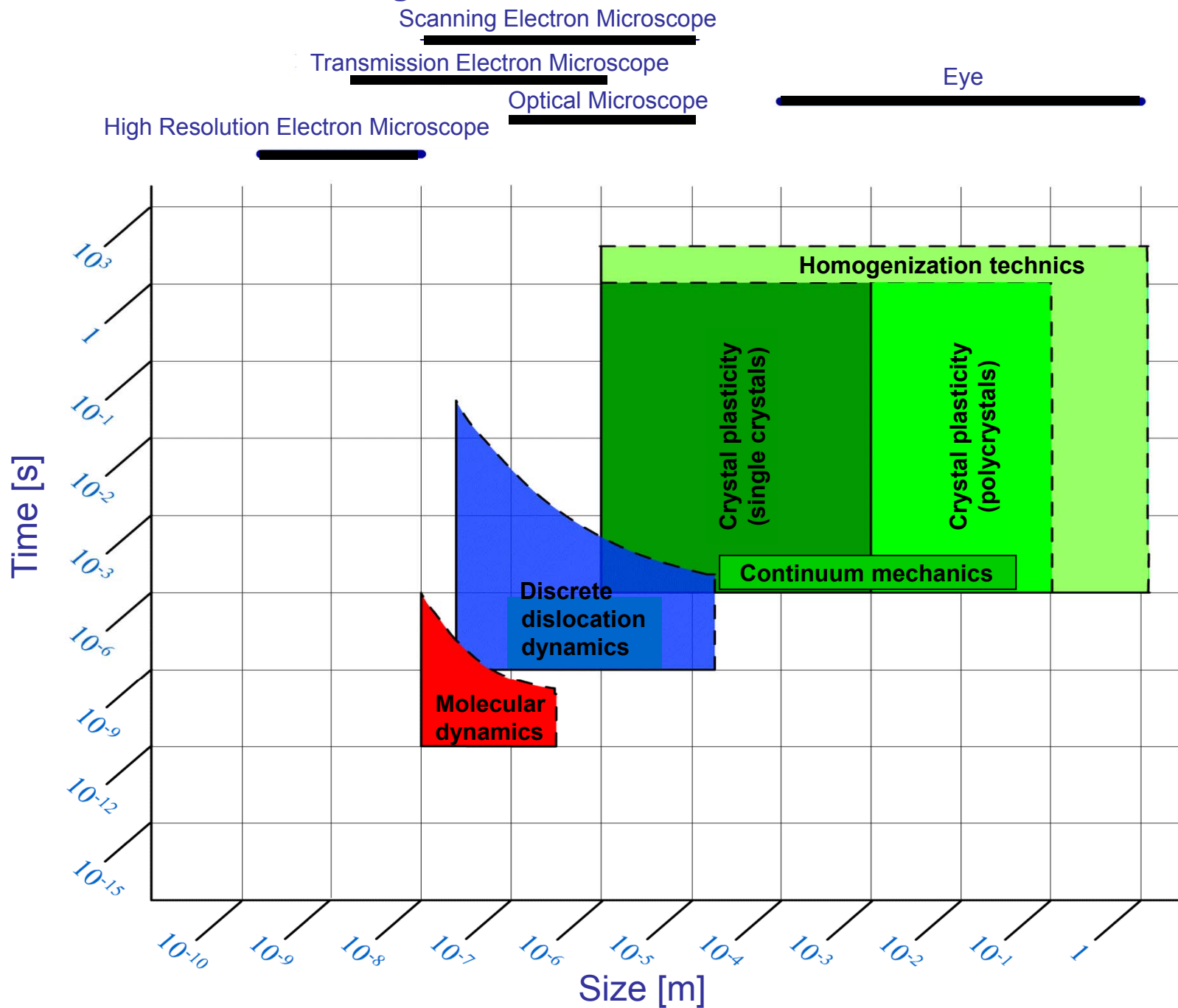


Need of information from the physics of plastic deformation



Crystal plasticity = dislocations motion

Multiscale Materials Modelling



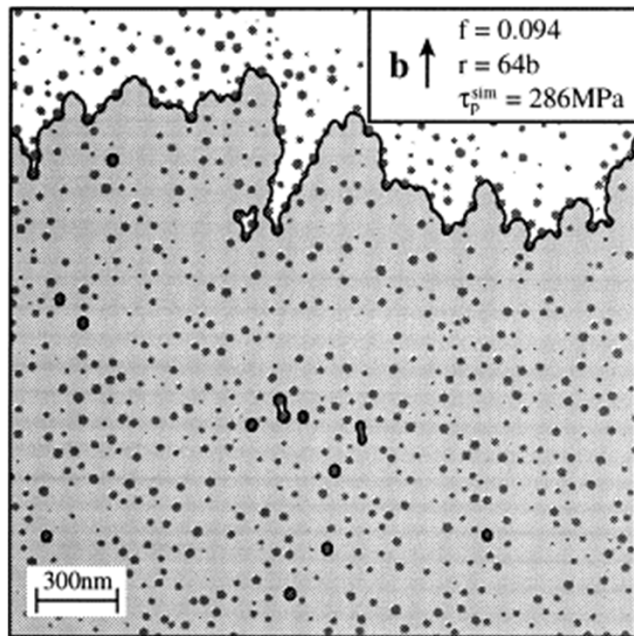
Dislocation dynamics simulations: 2D models

Seen in the slip plane:

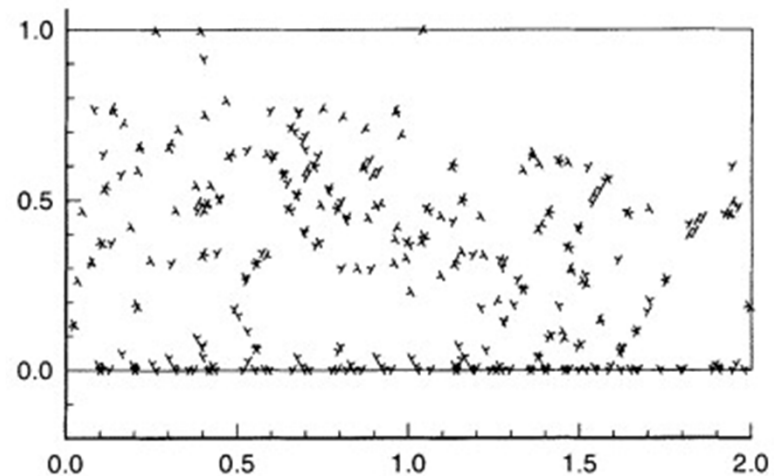
- Interaction disloc/solutes
- precipitates, cavities,
- irradiation defects
- ...

Or...seen from line directions (edge) :

- hardening
- films on substrates,
- composites
- ...



Foreman & Makin 1966



Van der Giessen & Needleman

Advantages : simple, fast

Drawback: 3D reality is missing

Line tension, junction, crossslip,...

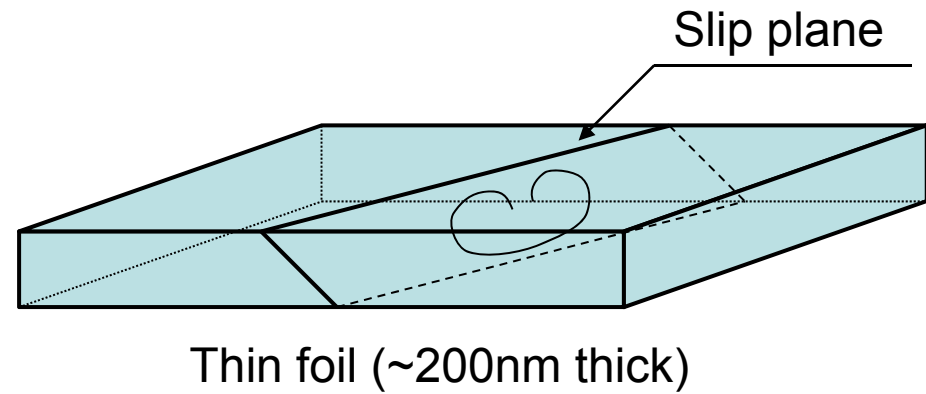


2,5D ou 3D

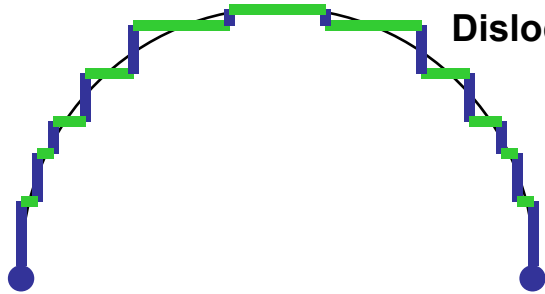
3D modeling of dislocation dynamics



François LOUCHET (Grenoble)

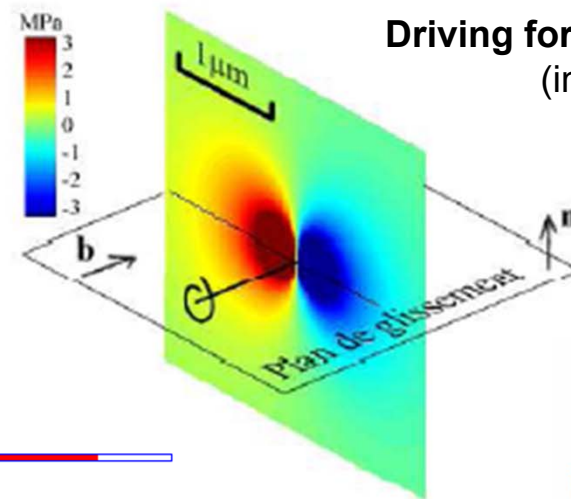
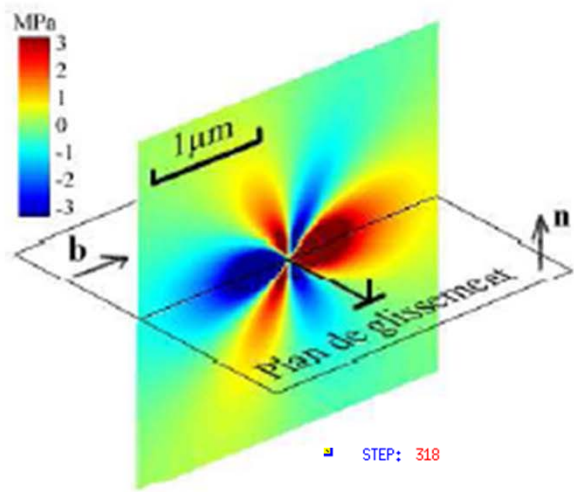


3D Discrete Dislocation Dynamics (code TRIDIS)



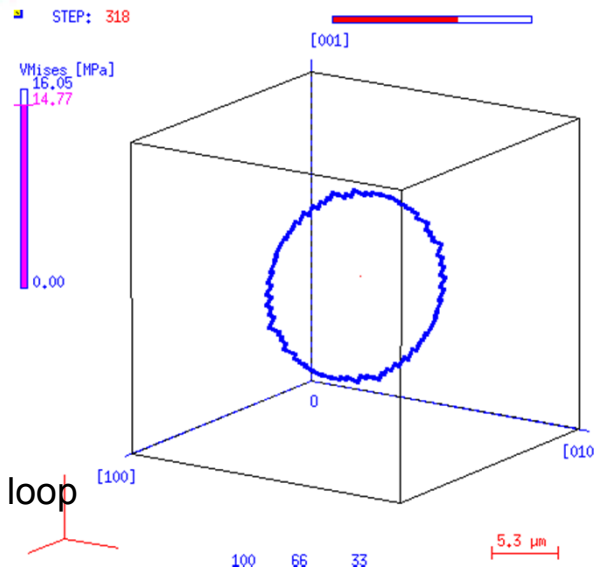
Dislocations = edge and screw segments embedded in an elastic continuum
(Kubin, Canova and Bréchet 1992)

(similar to elastic inclusions)

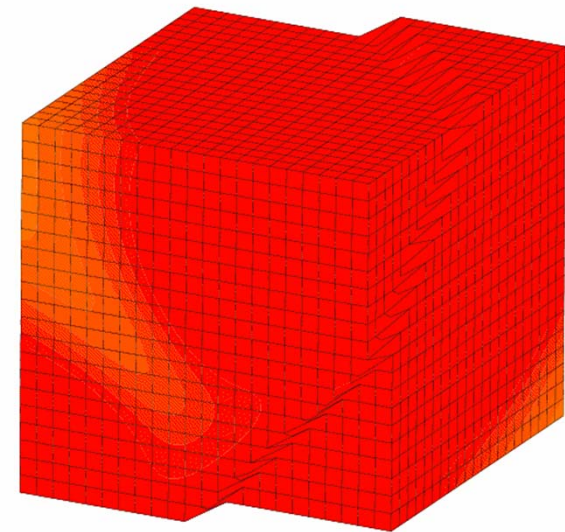


Driving force = elastic stress tensors
(internal + applied)

$$v = \frac{\tau b}{B}$$



Example :
Glissile dislocation loop

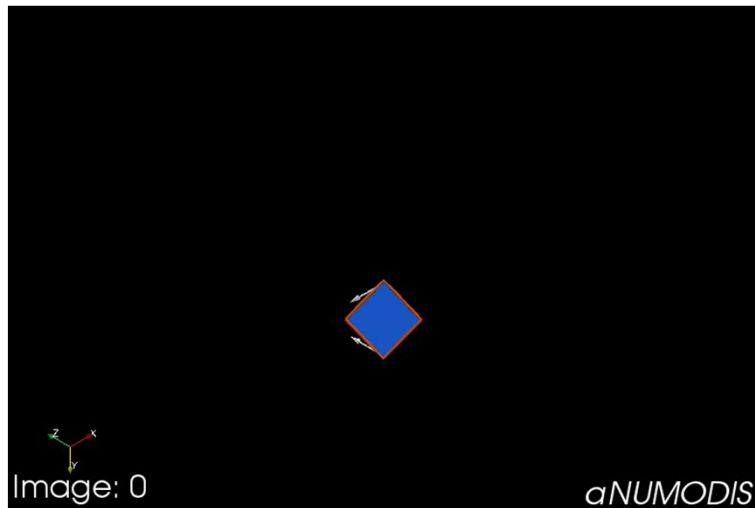


Plastic deformation: direct output

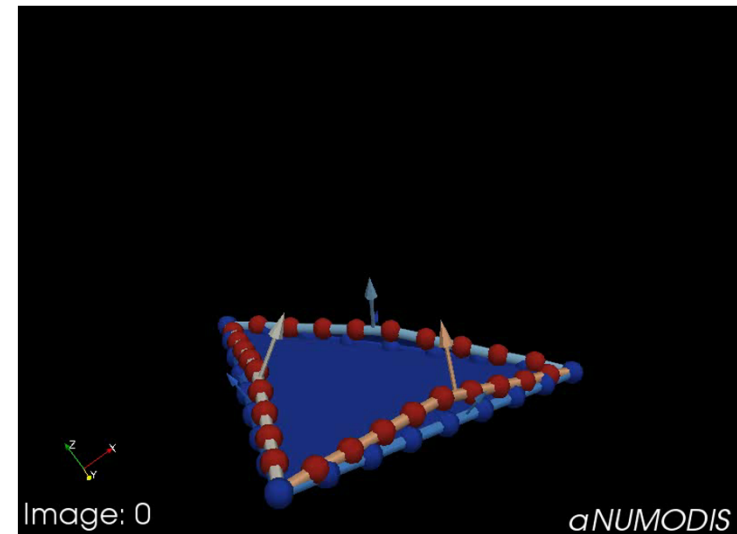
Modern 3D Discrete Dislocation Dynamics Codes

(project NUMODIS (CNRS-CEA) L. Dupuy, M. Blétry)

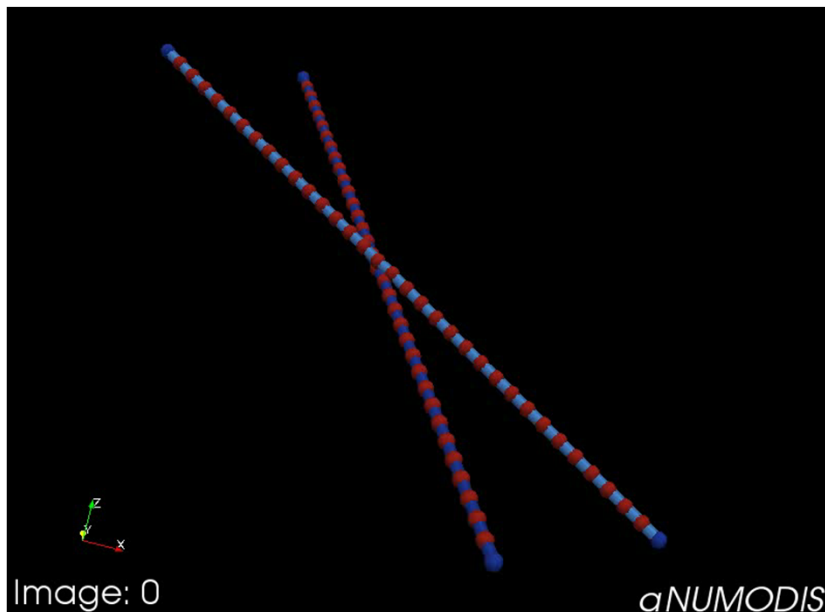
Nodal code



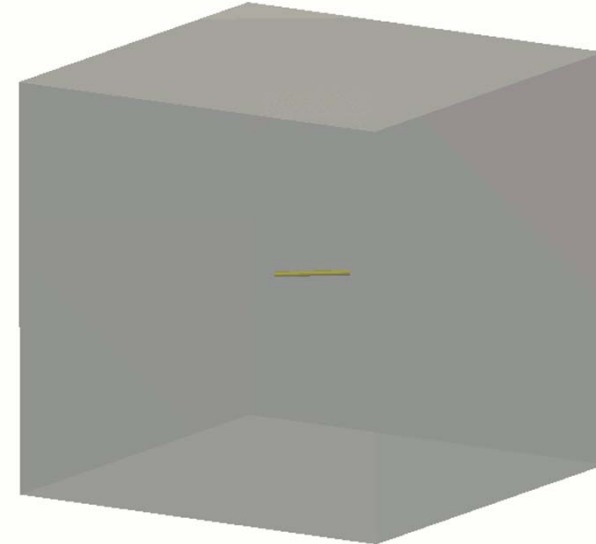
Frank-Read source + partials



Stacking Fault Tetrahedra

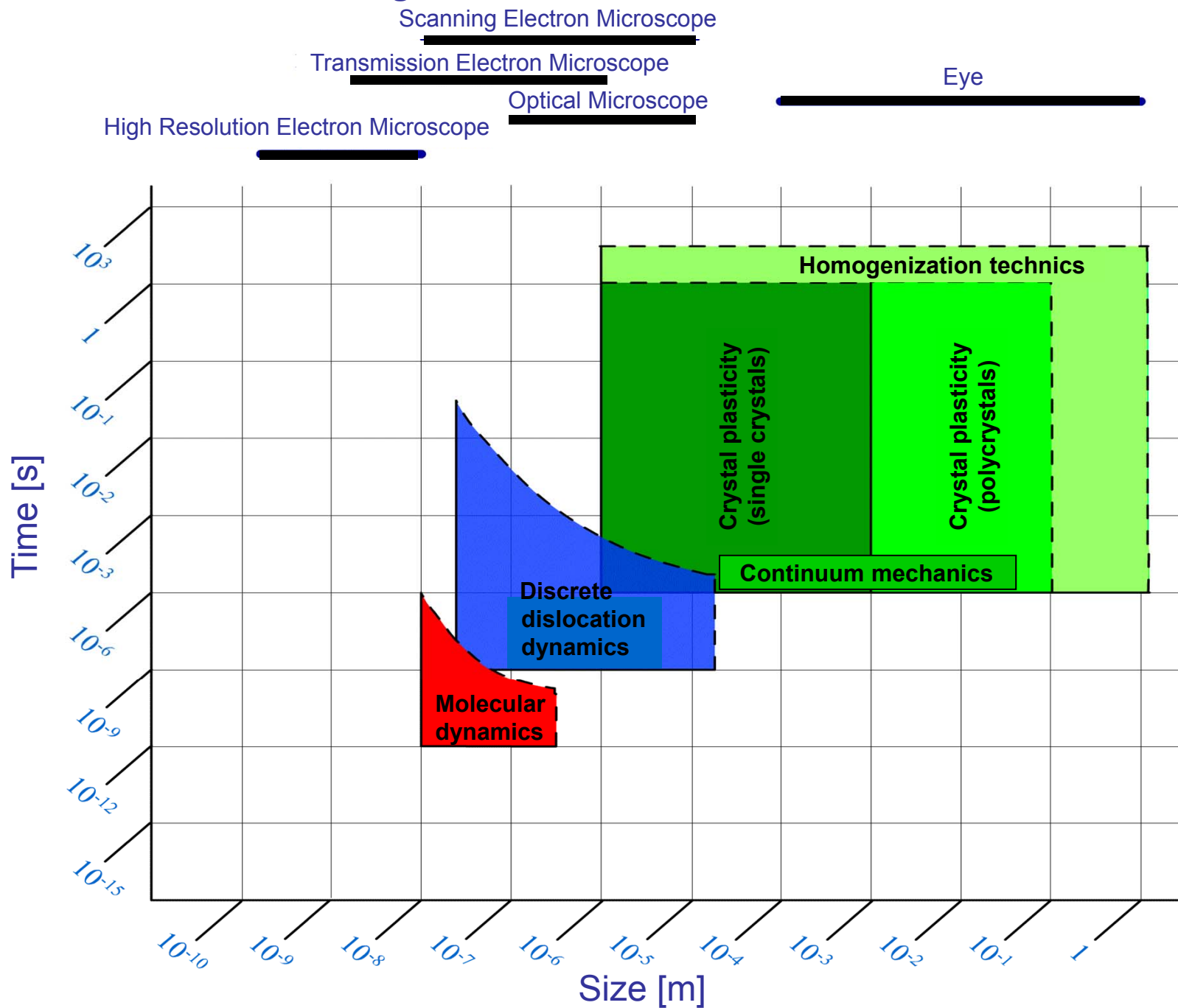


Dislocation junctions



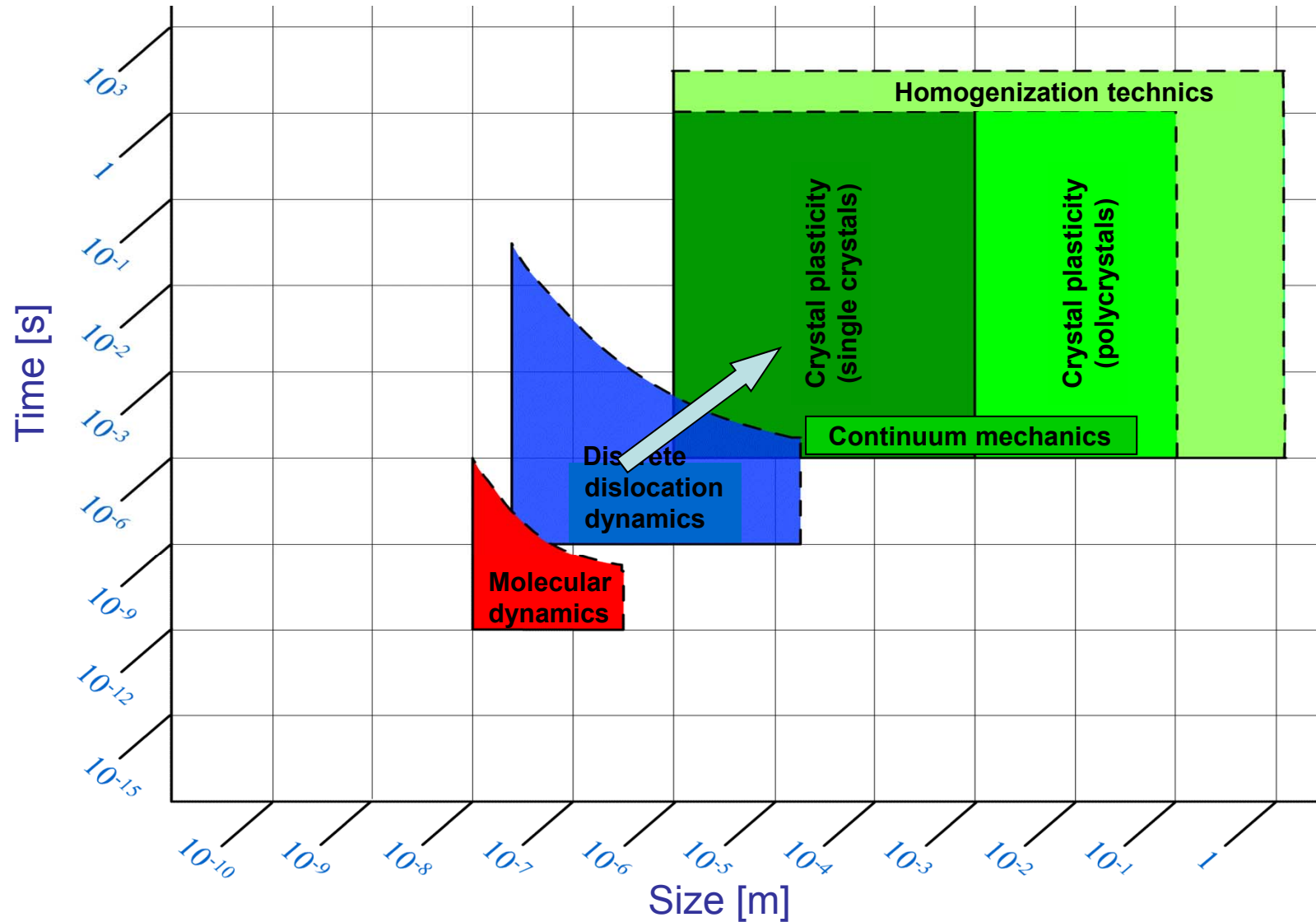
Advantage : closer to reality
Drawback : Ten times slower

Multiscale Materials Modelling



Multiscale Materials Modelling

Example of scale transition :
From dislocation dynamics to continuum mechanics



Identification of crystal plasticity constitutive equations

(Coll. L. Tabourot, C. Déprés, SYMME, Annecy)

$$\dot{\gamma}^{(s)} = \dot{\gamma}_0^{(s)} \left(\frac{\tau^{(s)}}{\tau_\mu^{(s)}} \right)^{1/m}$$

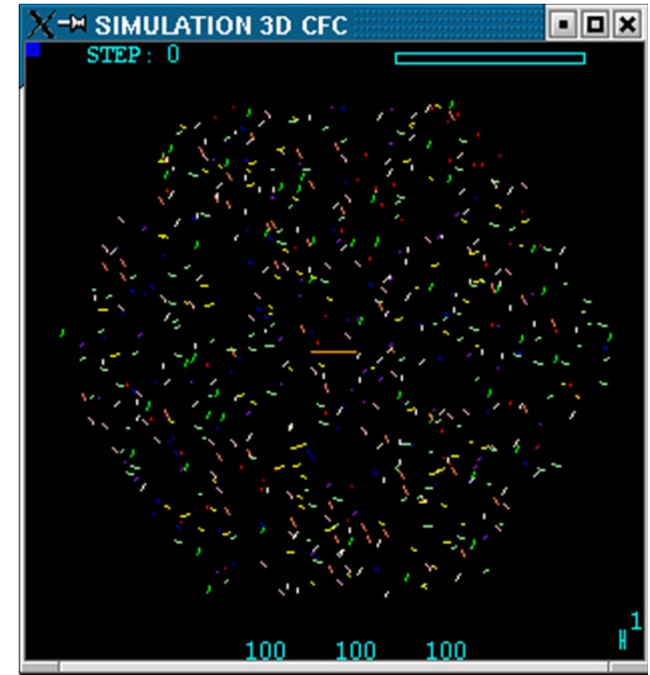
$$a_{su} \sim a = 0,09$$

$$\tau_\mu^{(s)} = \mu b \sqrt{\sum_{u=1}^{12} a_{su} \rho^{(u)}}$$

$$K = 32$$

$$\beta R = y_c \sim b$$

$$\dot{\rho}^{(s)} = \frac{1}{b} \left(\frac{\sqrt{\sum_{u=1}^{12} d_{su} \rho^{(u)}}}{K} - 2\beta R \rho^{(s)} \right) \dot{\gamma}^{(s)}$$



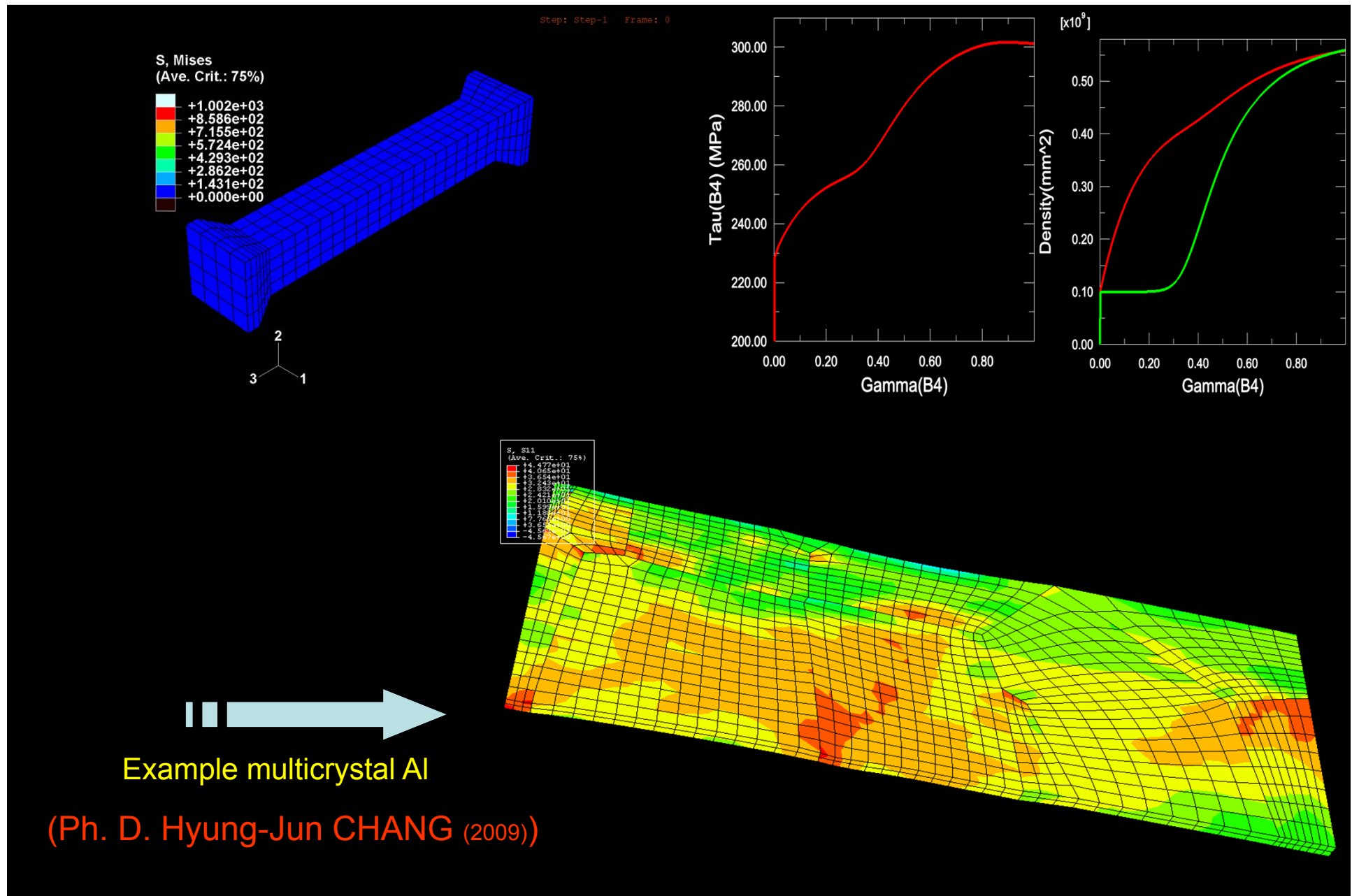
+ Recently revisited by : L. Kubin, B. Devincere and T. Hoc, Acta Mater., (2008)

3D tensorial framework

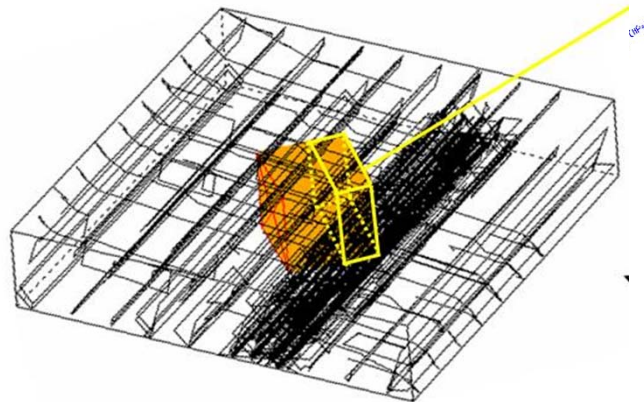
$$\Rightarrow \dot{\mathbf{t}}_\mu^{(s)} = \sum_{u=1}^{12} \left\{ \frac{\mu a_{su}}{2 \sqrt{\sum_{p=1}^{12} a_{sp} \rho^{(p)}}} \left(\frac{\sqrt{\sum_{q=1}^{12} d_{uq} \rho^{(q)}}}{K} - 2\beta R \rho^{(u)} \right) \dot{\gamma}^{(u)} \right\} \quad \text{soit}$$

$$\dot{\mathbf{t}}_\mu^{(s)} = \sum_{u=1}^{12} h_{su} \dot{\gamma}^{(u)}$$

Finite Element Implementation (ABAQUS : UMAT and VUMAT)



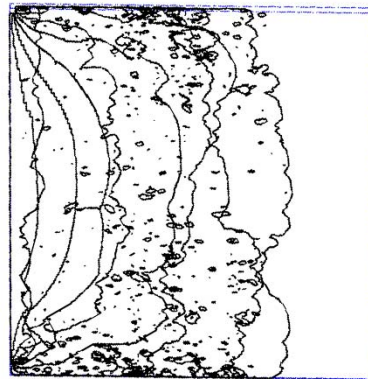
Example of DD applications:
 (See also <http://www.numodis.fr>)



Plastic behavior of BCC Fe

Ph.D. Julien CHAUSSIDON (2007)

Ph.D. Daniel GARCIA-RODRIGUEZ (2011)

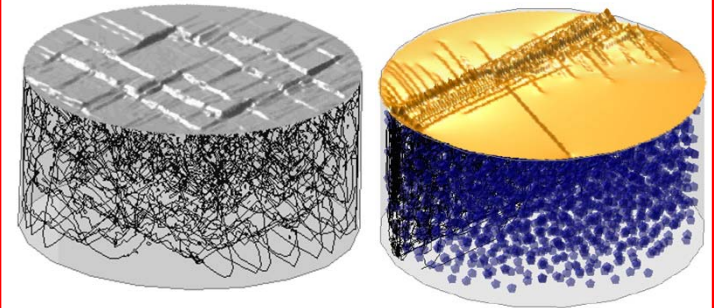


Clear channels in 316L steel

Ph.D. Thomas NOGARET (2007)

Ph.D. Gururaj KADIRI (2014)

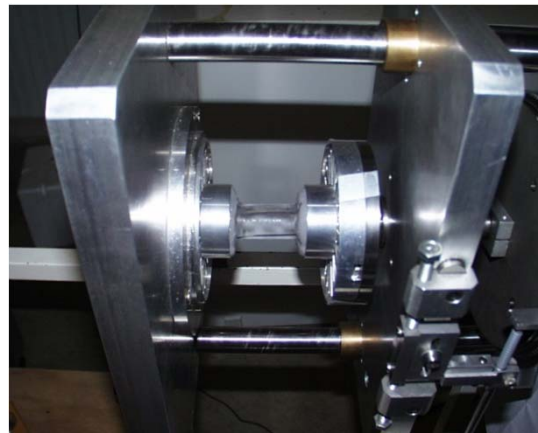
Example of DD modelling



Crack initiation in fatigue

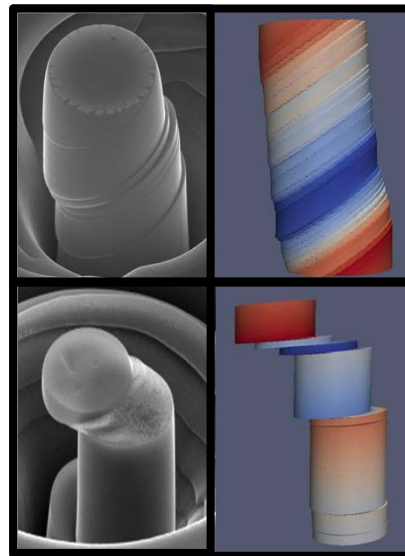
Ph.D. Christophe DEPRES (2004)

Ph D. Chan Sun SHIN (2004)



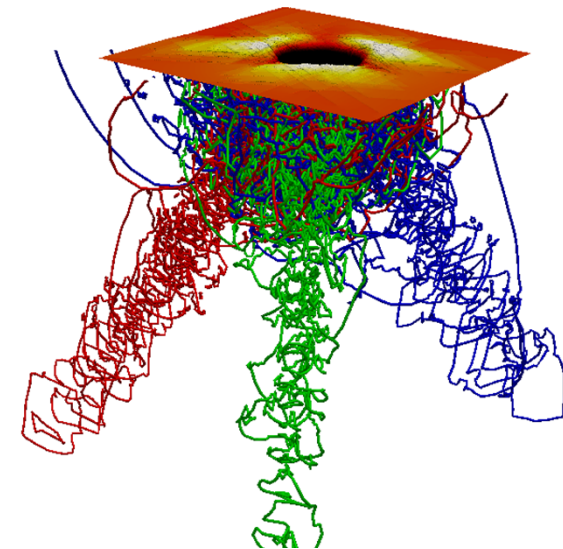
Creep of ice single crystals

Ph.D. Juliette CHEVY (2008)



Micro-compression of Mg pillars

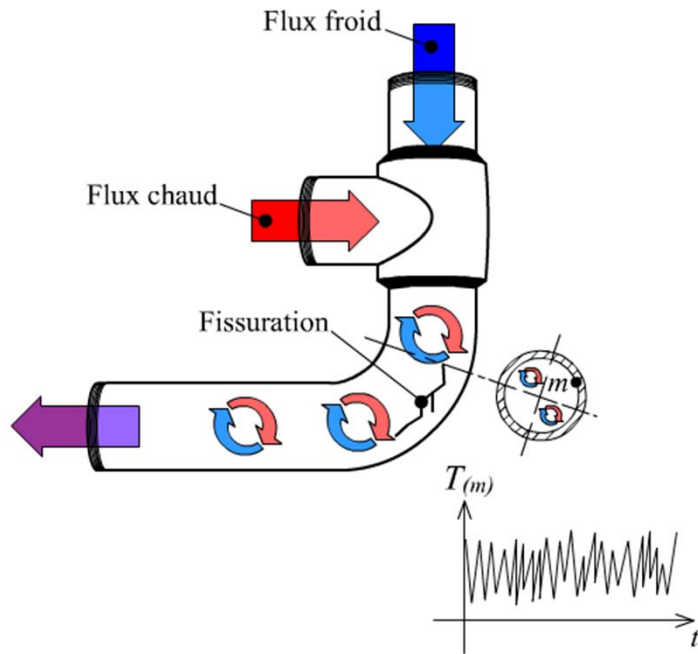
Ph.D. Gyu Seok KIM (2011)



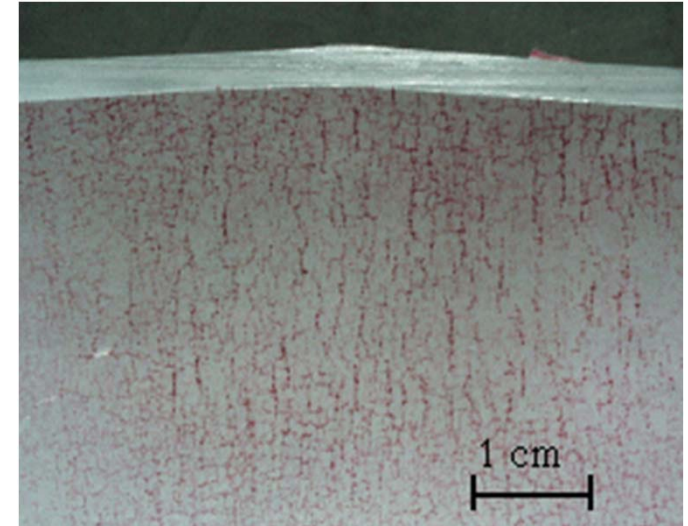
(111) Nanoindentation of Cu single crystal

Ph.D. Hyung Jun CHANG (2009)

'Engineering' application: How do cracks initiate in fatigue ? (AISI 316L surface grains)



*Incident Civaux1
May 1998 :
leak 30m³/h*



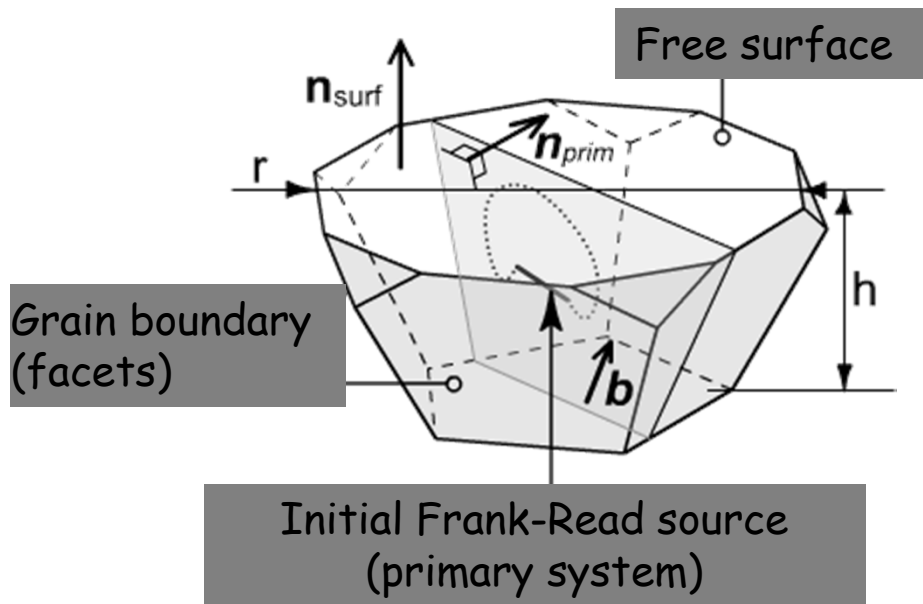
Transgranular crack network

Main objective : Understand physical mechanisms at the origin of cracks

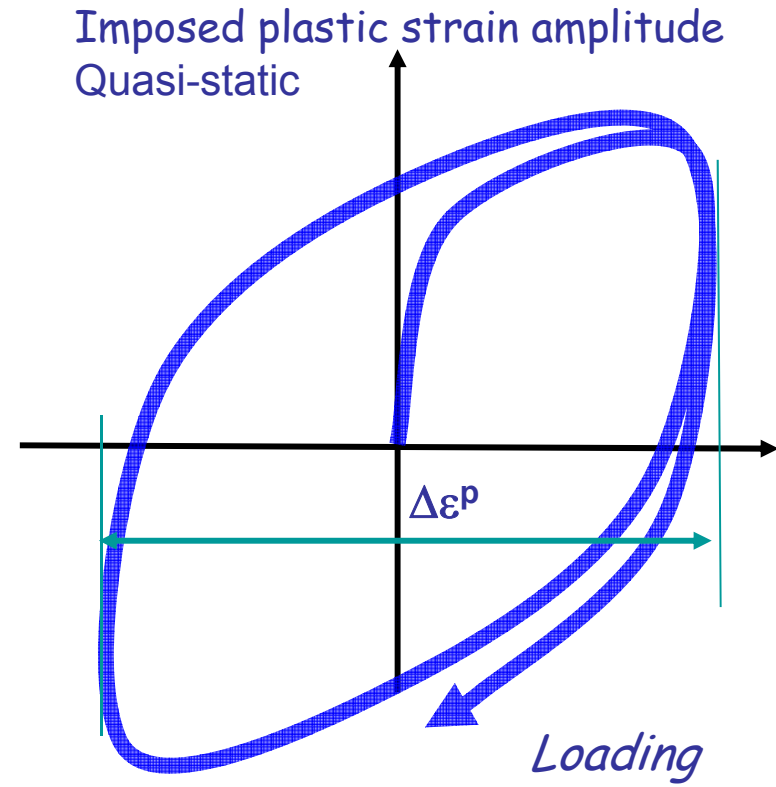
WHEN & WHY do cracks appear ?

HOW do cracks propagate ?

Discrete Dislocation Dynamics Modelling: Boundary conditions

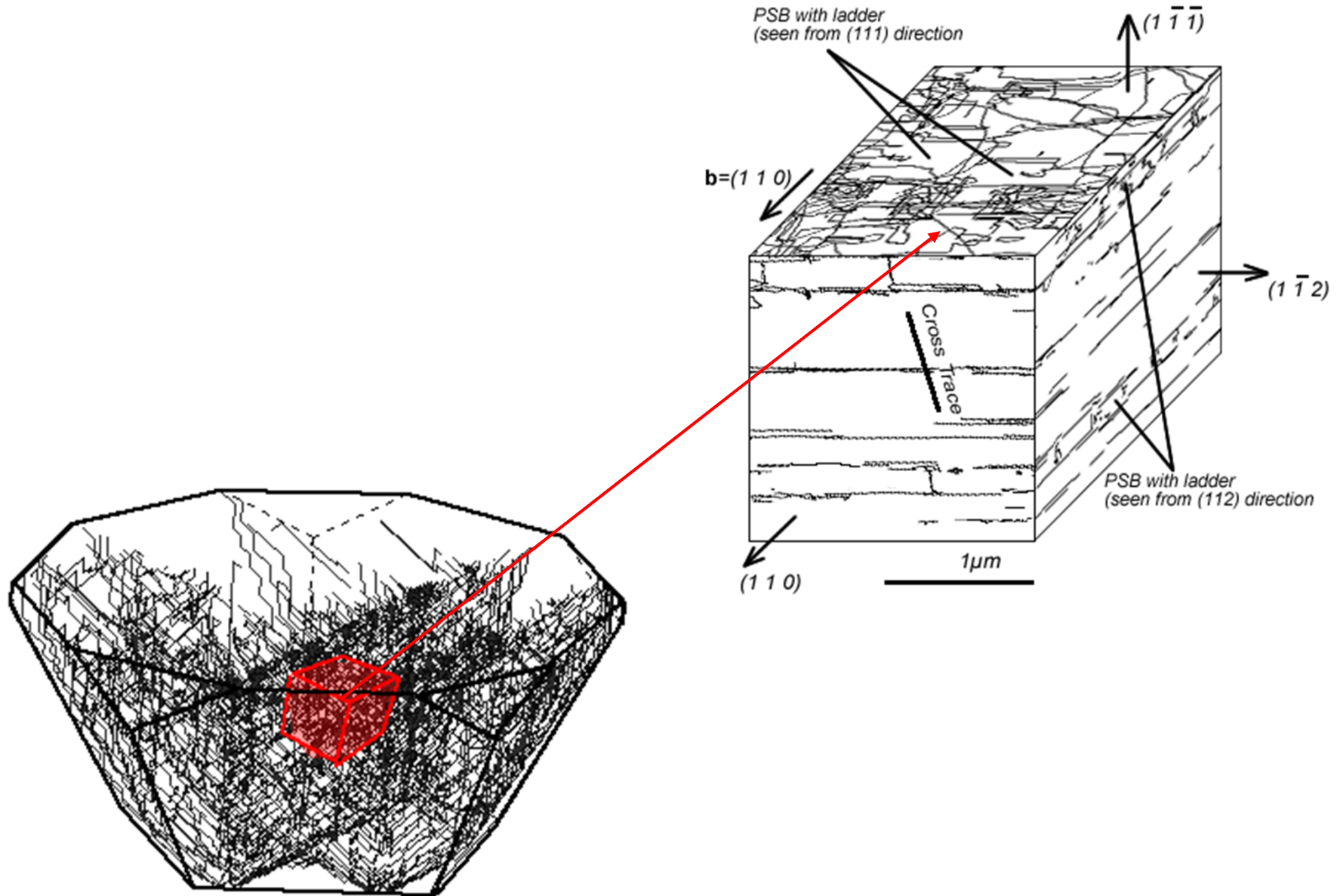


*Typical configuration
(motivated by thermal fatigue experiments)*

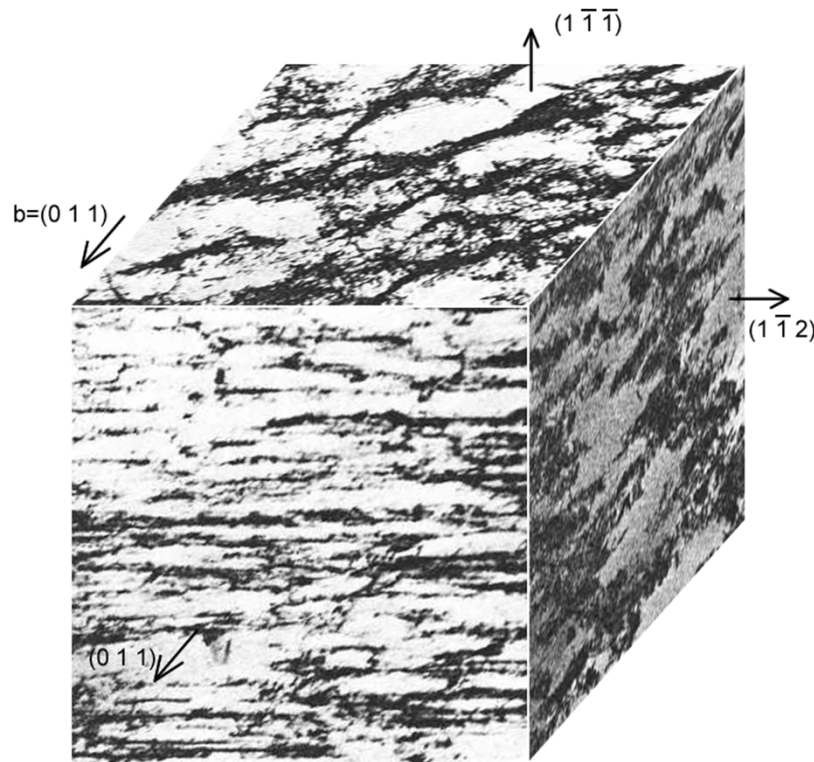


- Output :*
- Dislocation microstructure
 - Mechanical response
 - Deformation of the free surface
 - Internal stresses
 - ...

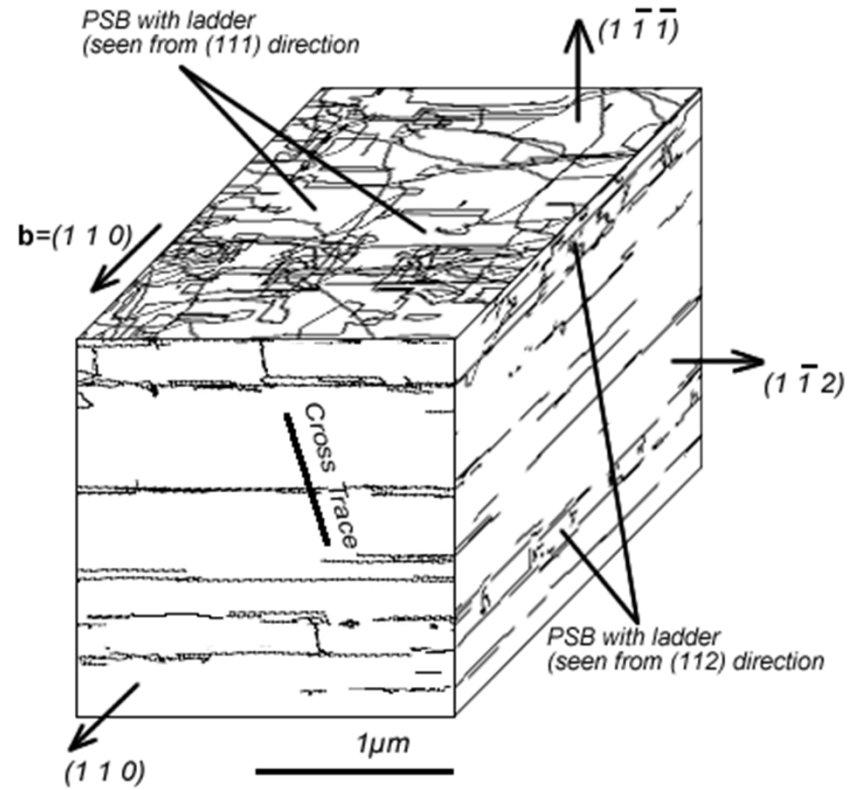
Model validation : single slip ($\tau_p = 3\tau_d$)



Model validation : single slip ($\tau_p = 3\tau_d$)



Obrtlik & al. (1994) 500 nm

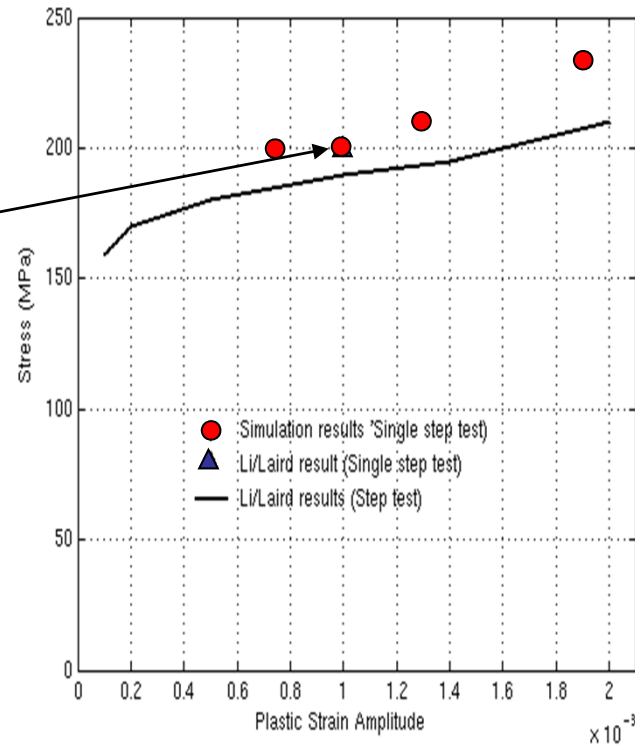
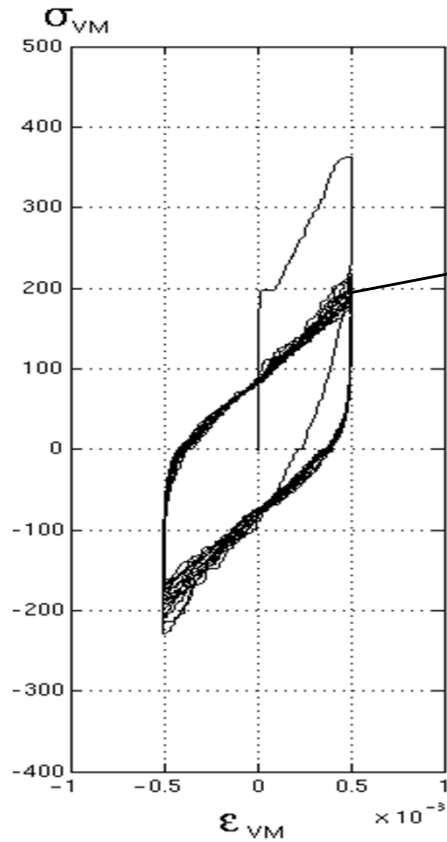


Dislocation microstructure



Model validation : single slip ($\tau_p = 3\tau_d$)

Single slip



Dislocation microstructure

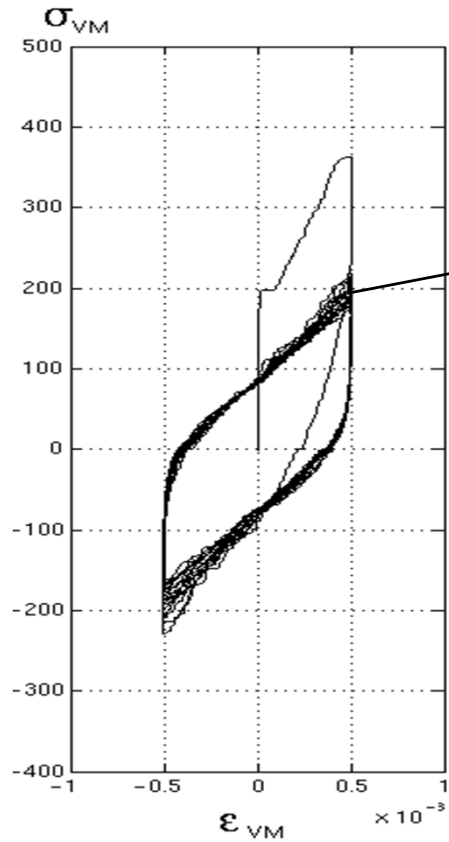


Mechanical response

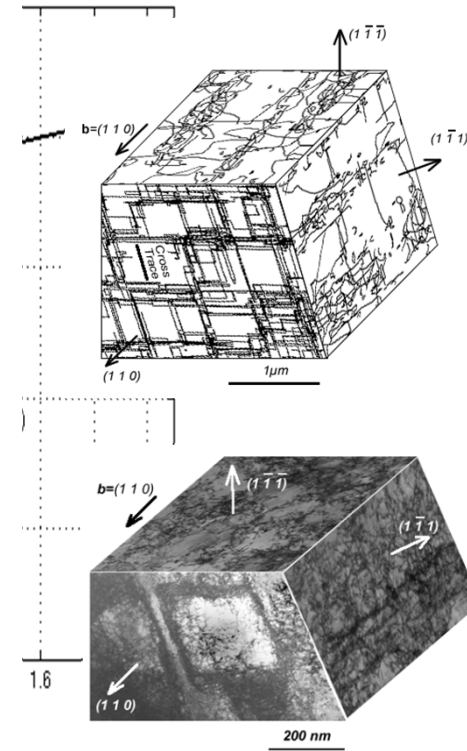
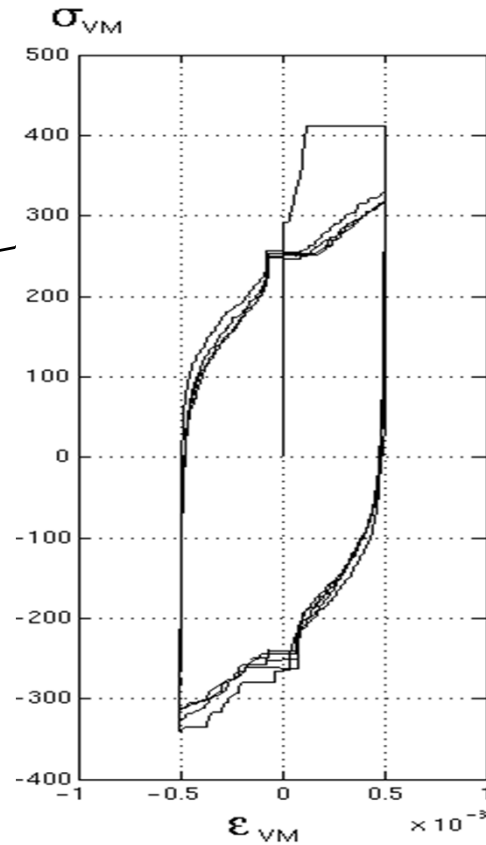


Model validation : single slip ($\tau_p = 3\tau_d$)

Single slip



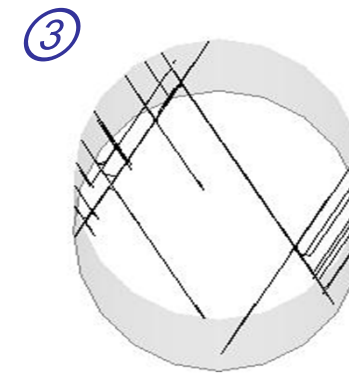
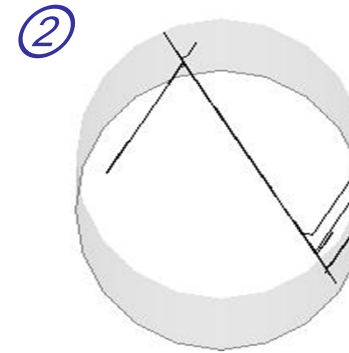
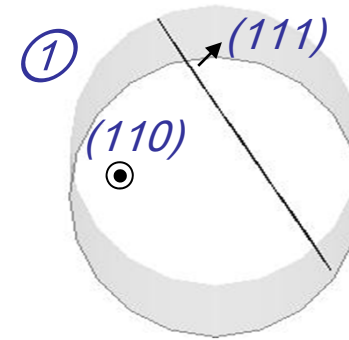
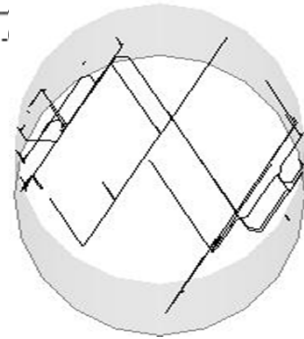
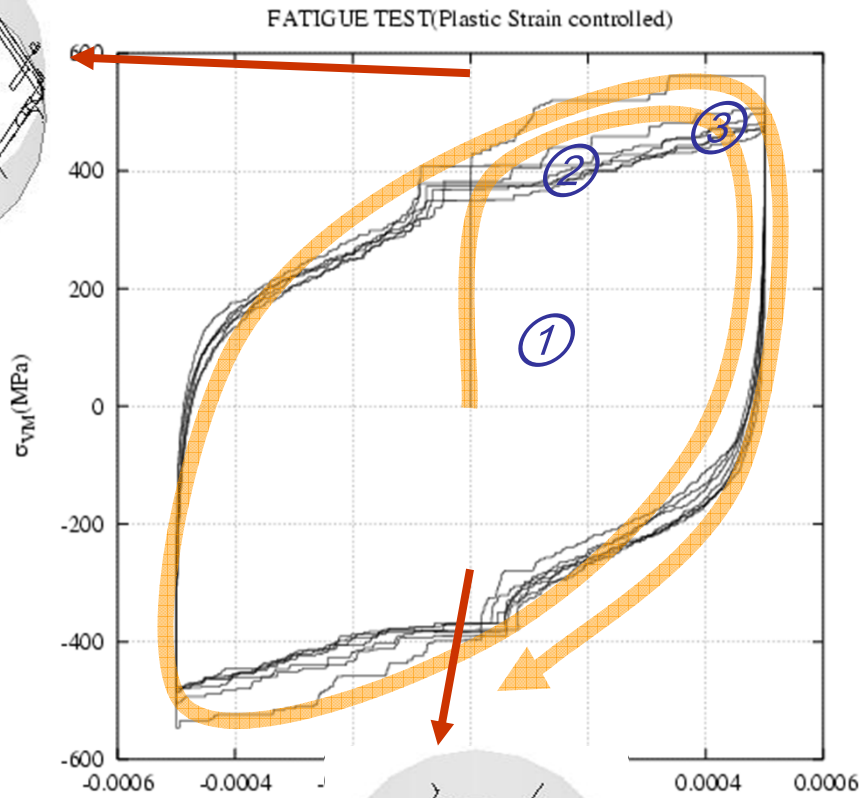
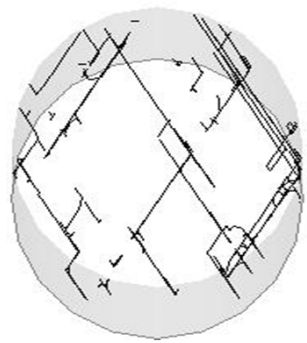
Double slip ($\tau_p = \tau_d$)



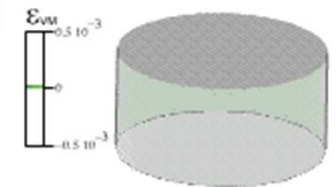
Dislocation microstructure

Mechanical response

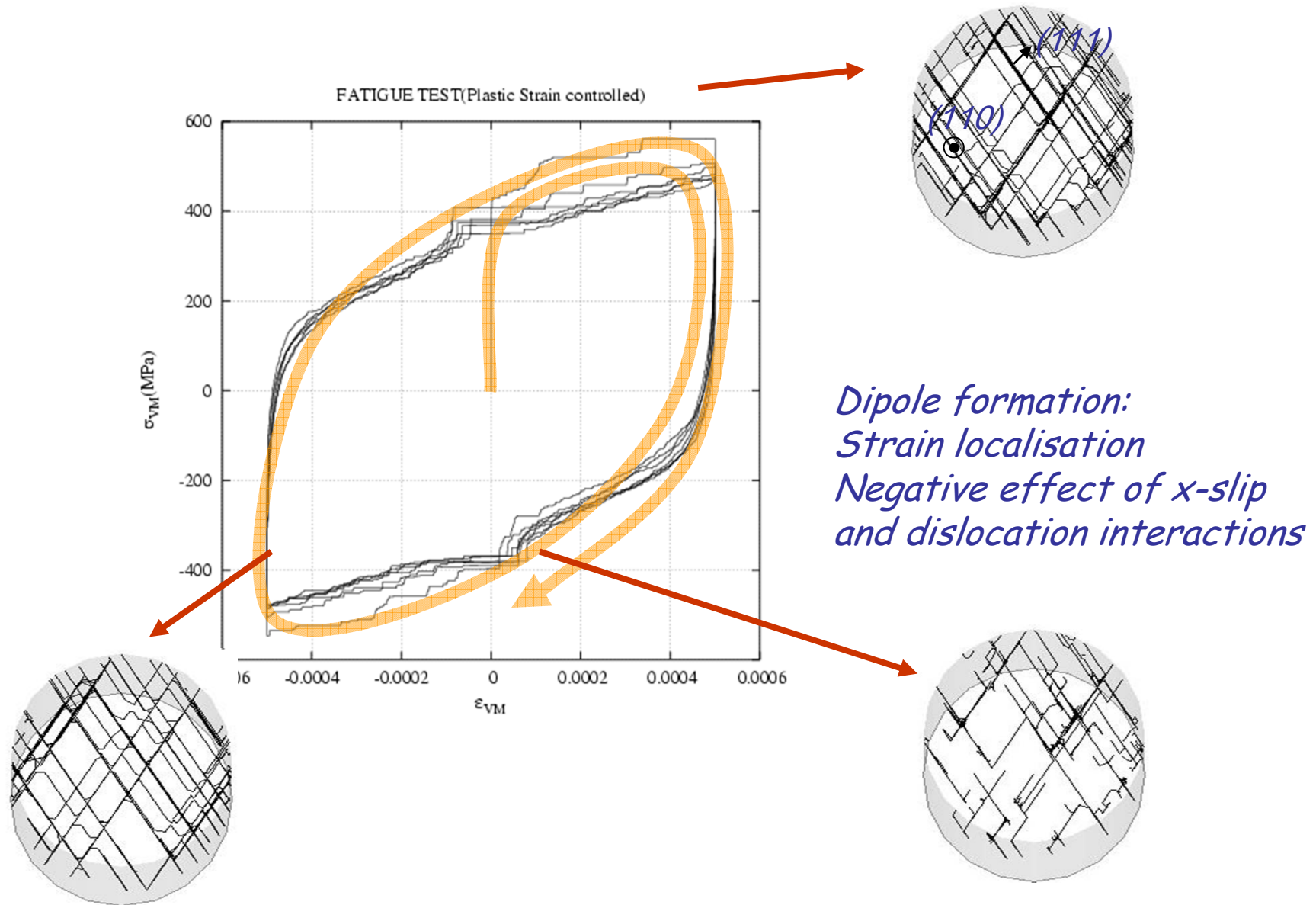
Strain localization mechanisms



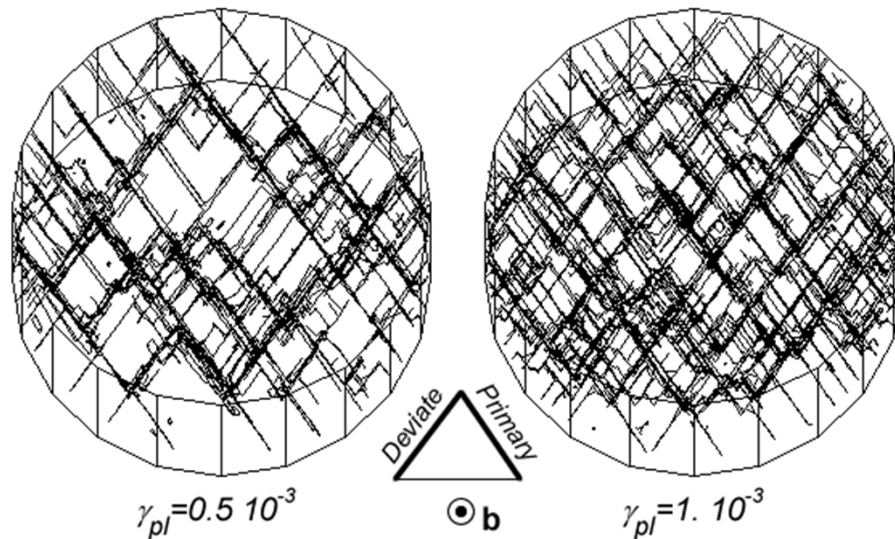
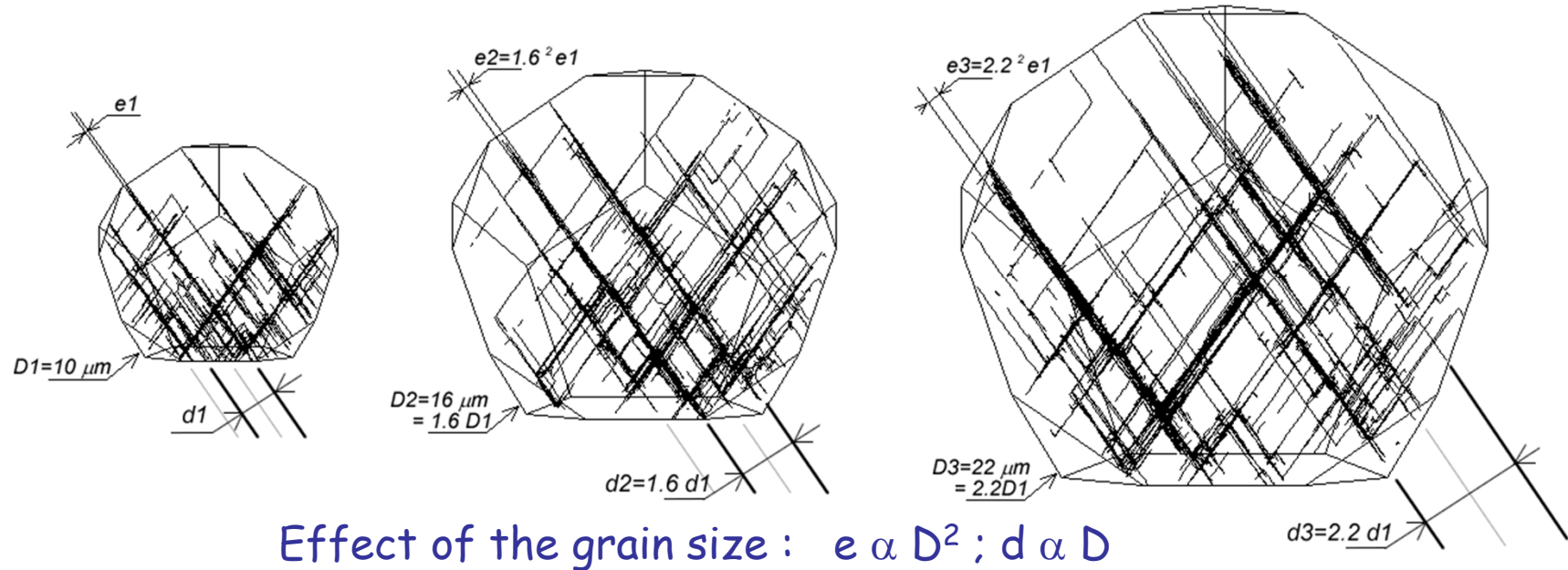
*Strain spreading:
Positive effect
of α -slip*



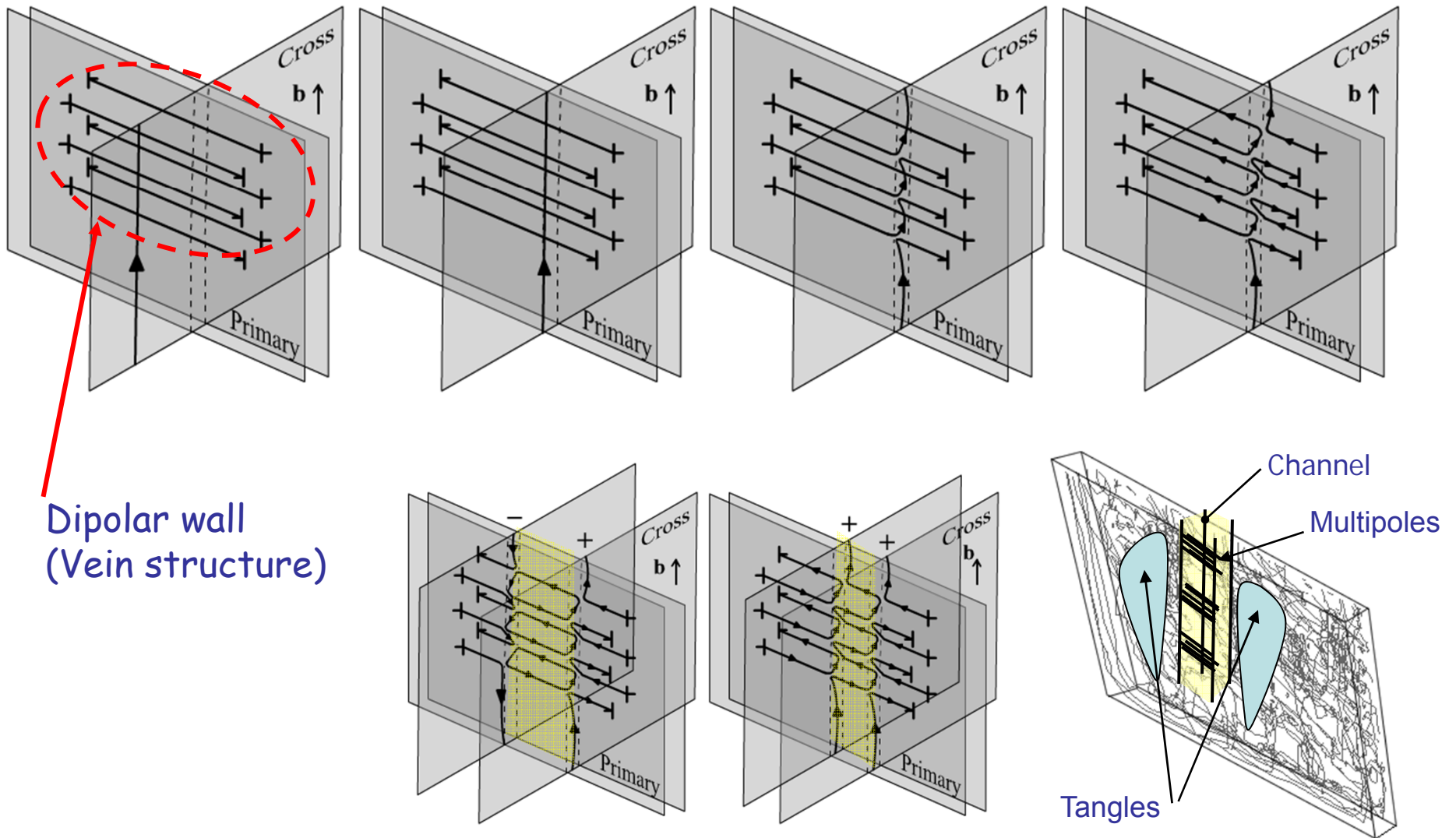
Strain localization mechanisms



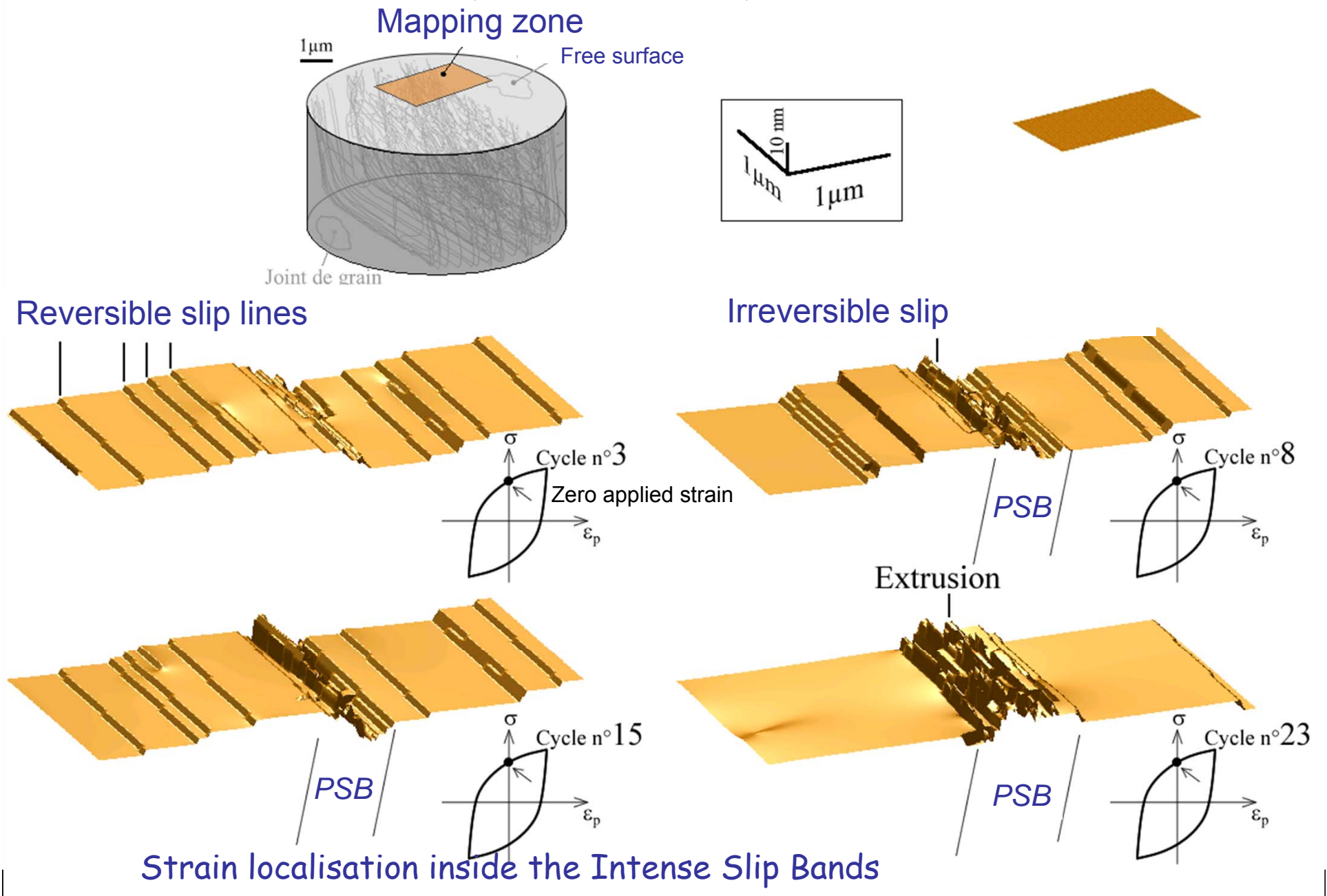
Strain localization (double slip)



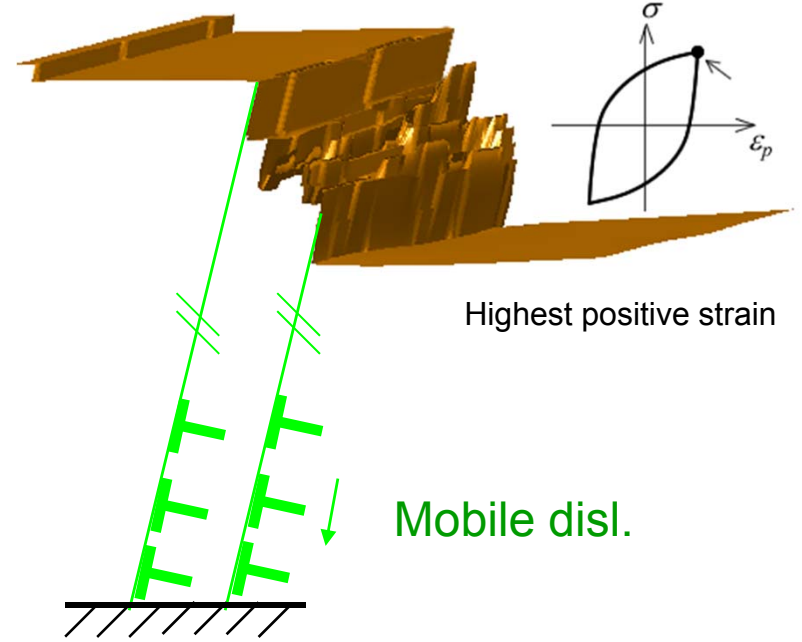
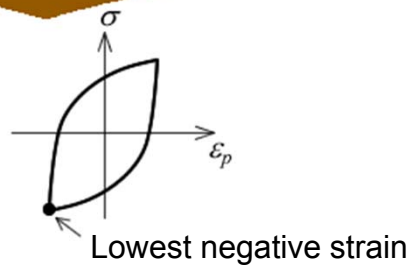
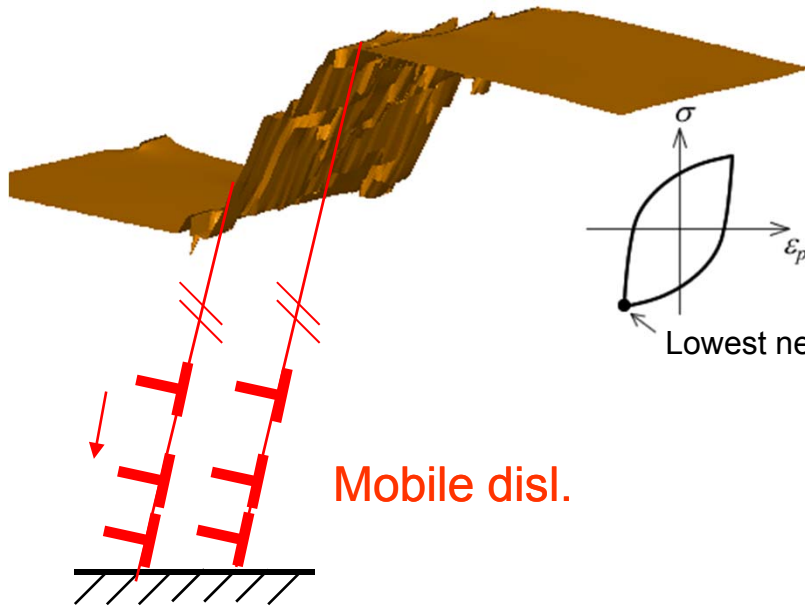
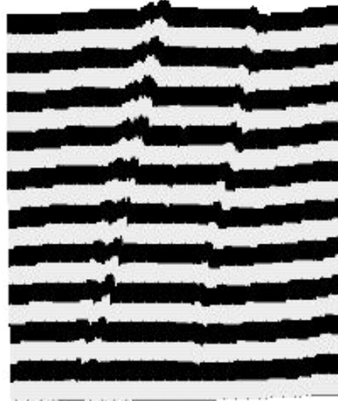
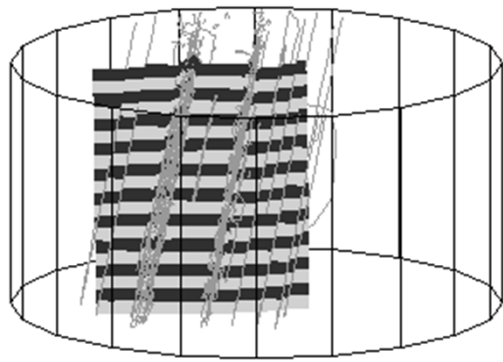
Mechanism for the formation of the persistent slip band



Kinetics of the persistent slip band (snapshots at $\epsilon=0$)



Kinetics of the persistent slip band (snapshots at $|\varepsilon| = \varepsilon_{\max}$)

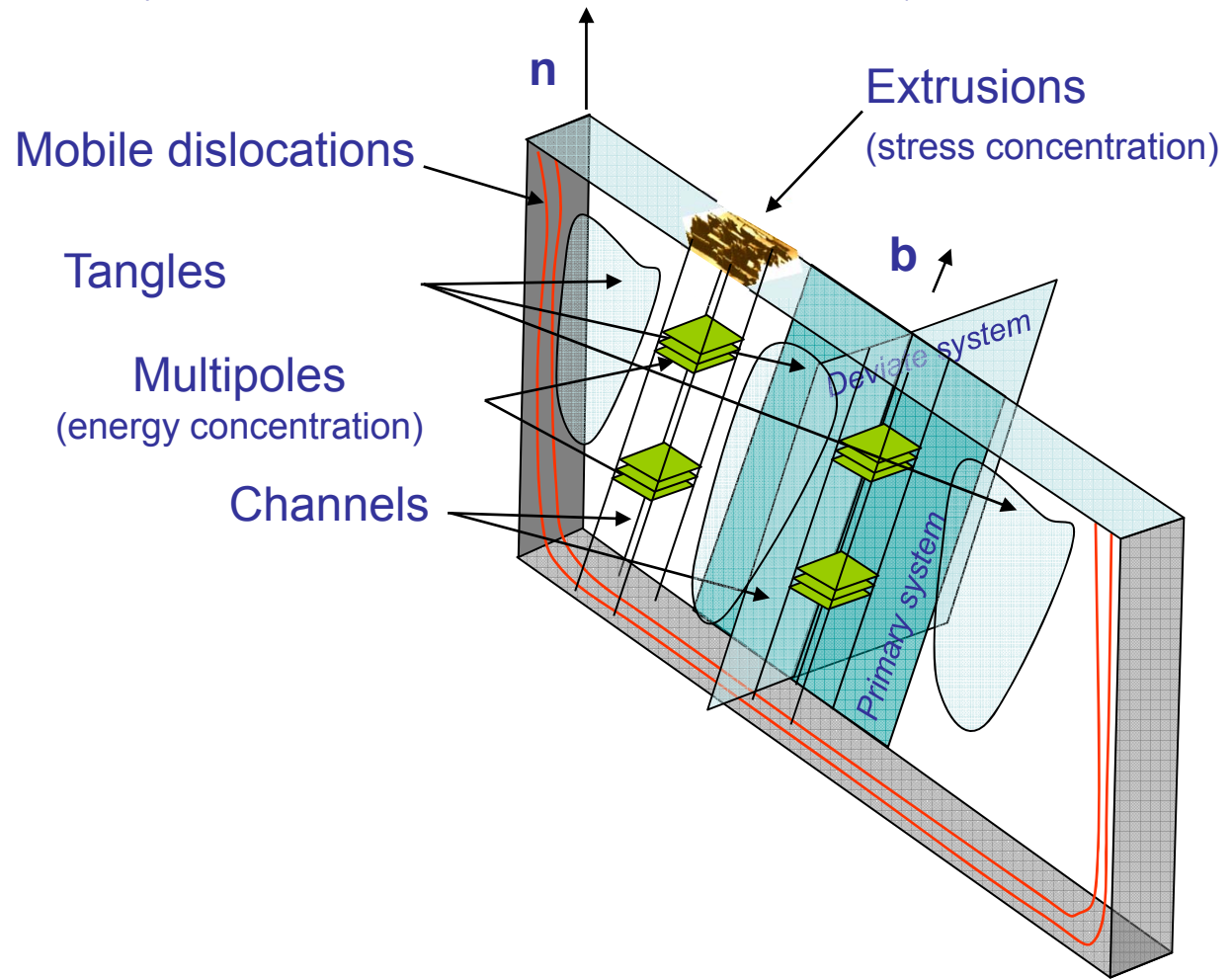
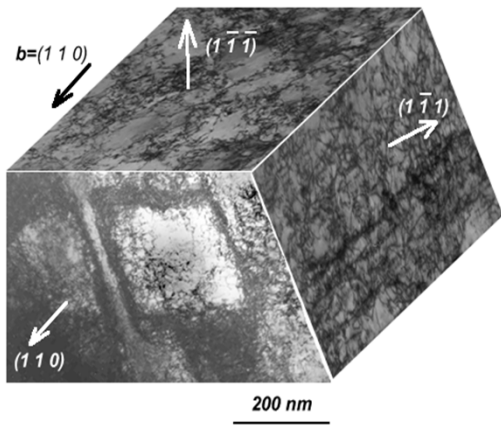
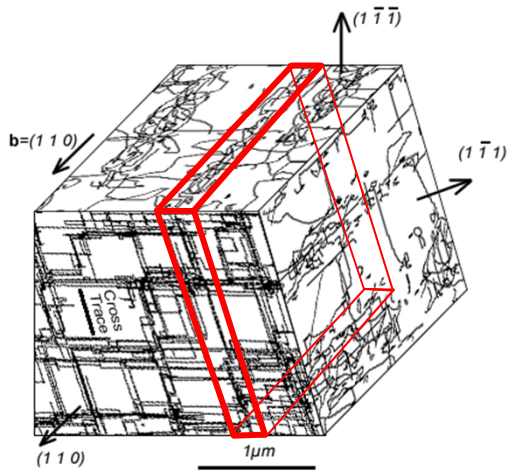


Highest positive strain



Plastic slip occurs at the band interface
(after stabilisation of disl. density ($N > 10$))

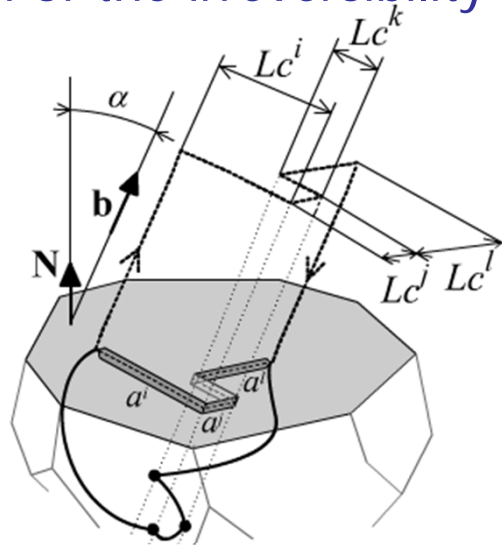
Schematic description of the Persistent slip band



Sweeping of the prismatic loops (multipoles) by mobile interface dislocations

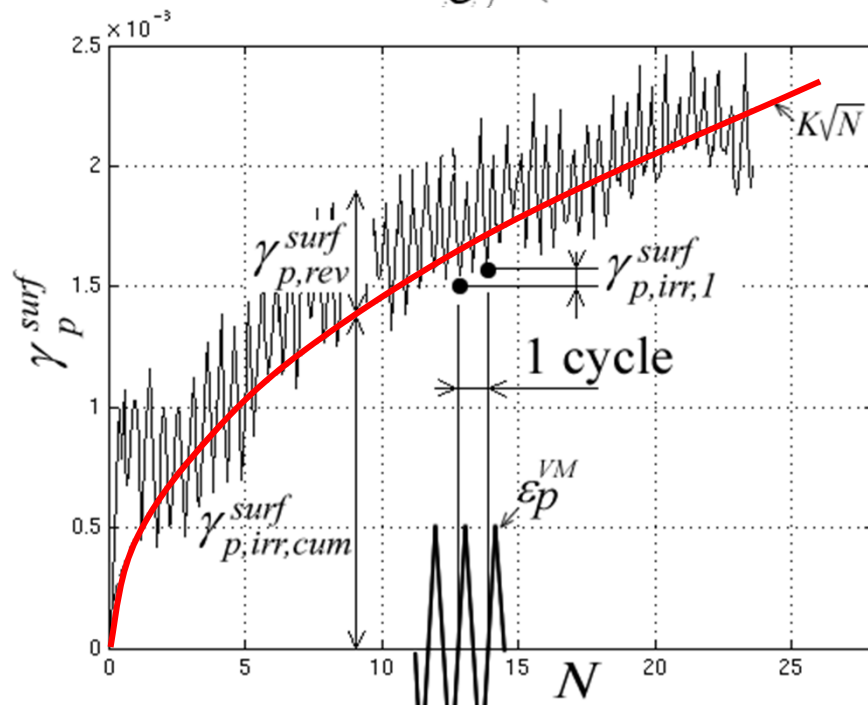
Reversible versus irreversible slip

Quantification of the irreversibility :



$$a_{cum} = \sum_{n_{coin}} \frac{L_c^i}{\cos \alpha} = \text{cumulated height}$$

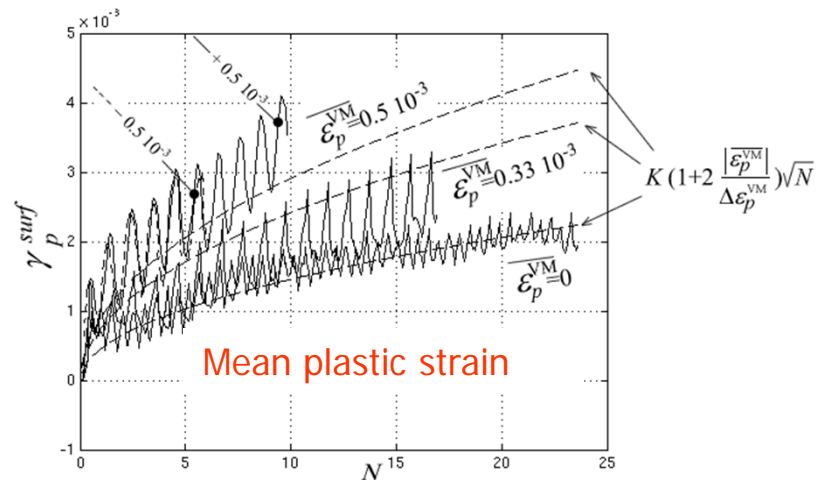
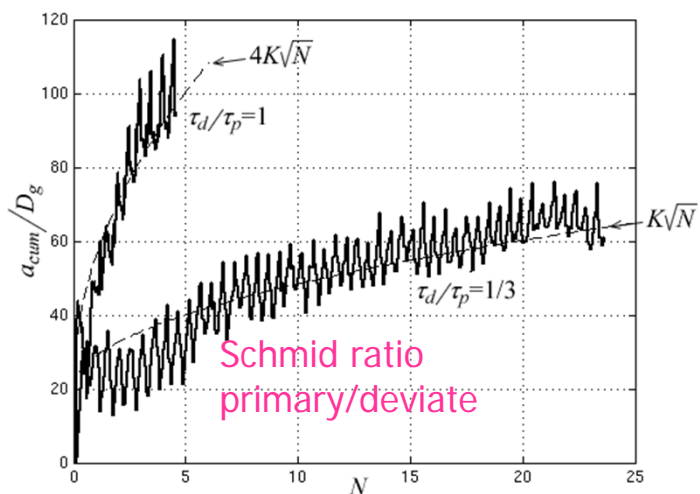
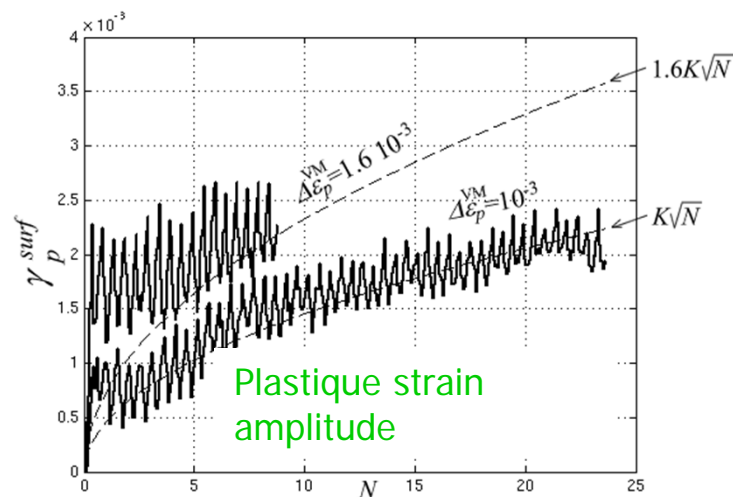
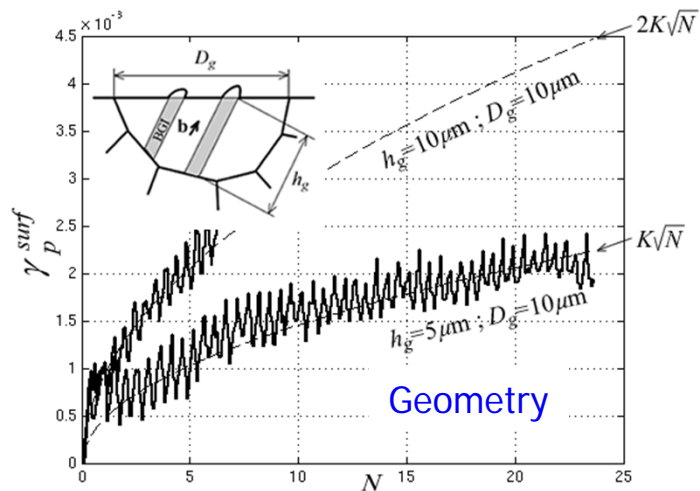
$$\gamma_p^{surf} = \frac{a_{cum} \cdot b \cdot \cos \alpha}{S}$$



$$\gamma_p^{surf}(t) = \gamma_{p,rev}^{surf}(t) + \gamma_{p,irr,cum}^{surf}(t)$$

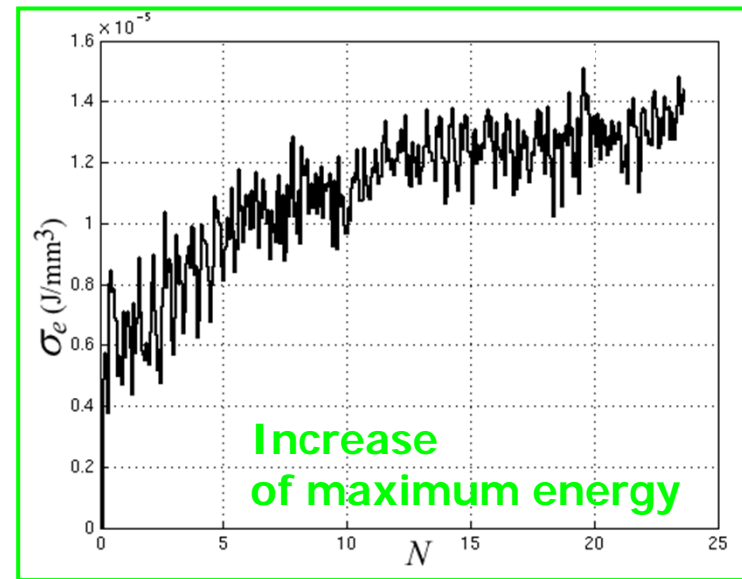
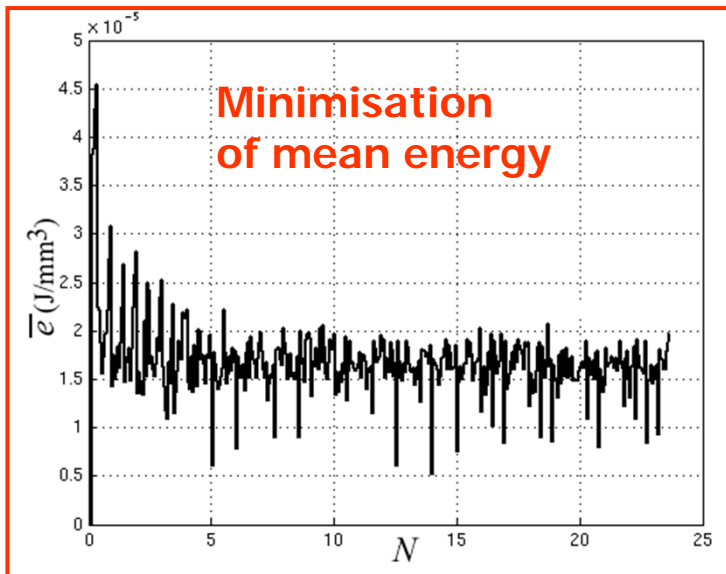
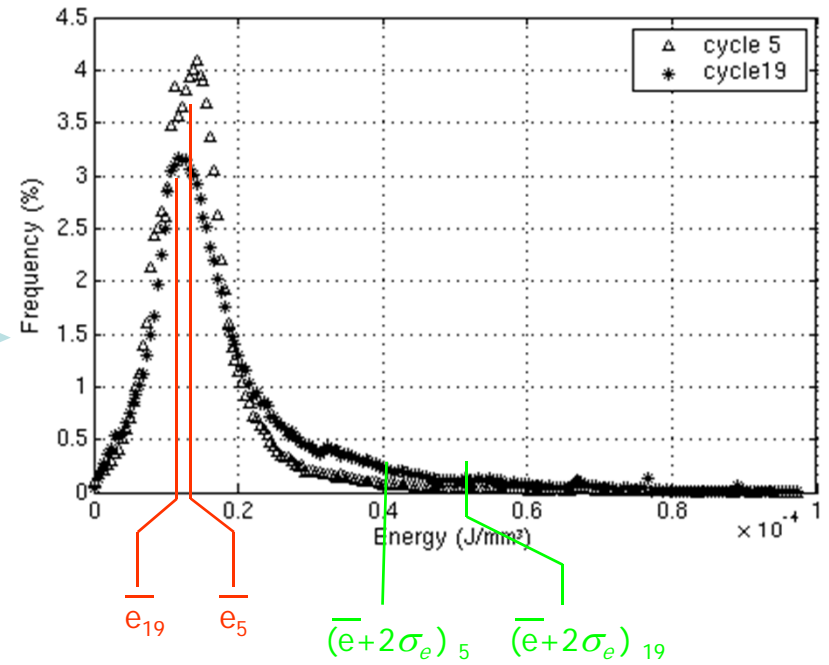
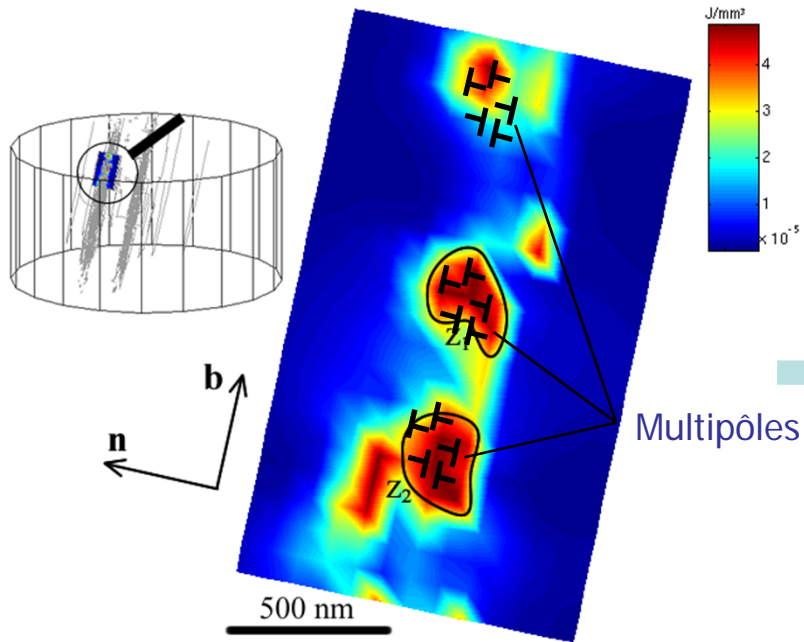
$$\gamma_{p,irr,cum}^{surf}(N) = K\sqrt{N}$$

Effect of different parameters

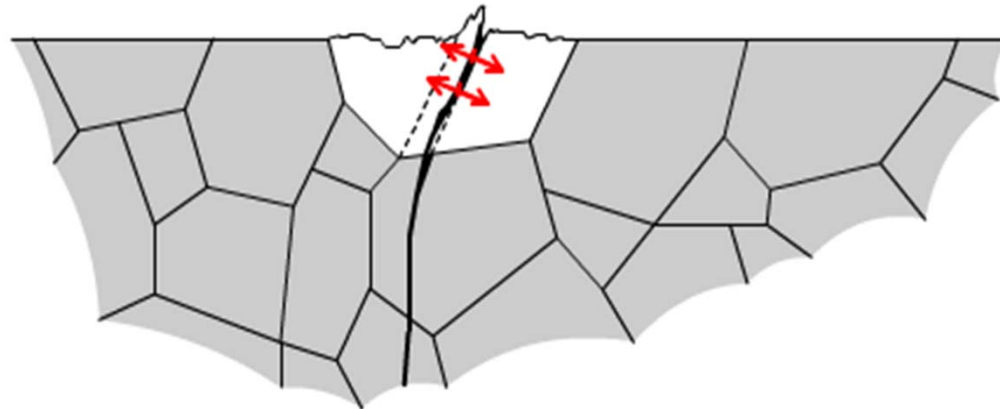
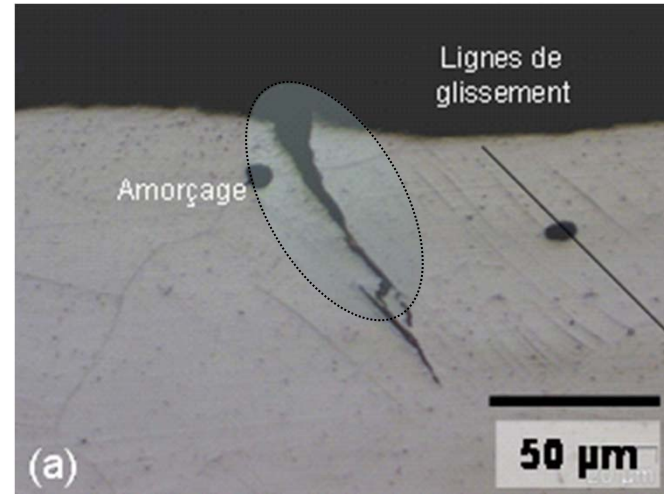
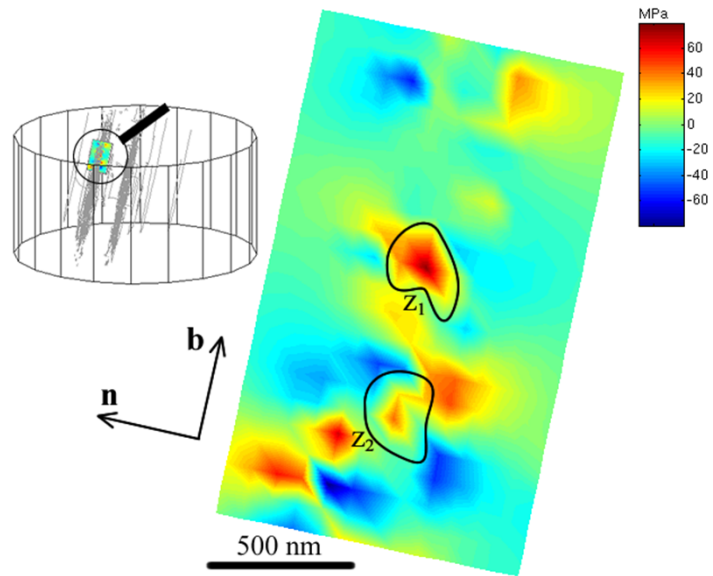


$$\gamma_{p,irr,cum}^{surf}(N) = K \frac{h_g}{D_g} \Delta\epsilon_p^{VM} f\left(\frac{\tau_{dev}}{\tau_{prim}}\right) \left(1 + 2 \frac{|\overline{\epsilon}_p^{VM}|}{\Delta\epsilon_p^{VM}}\right) \sqrt{N}$$

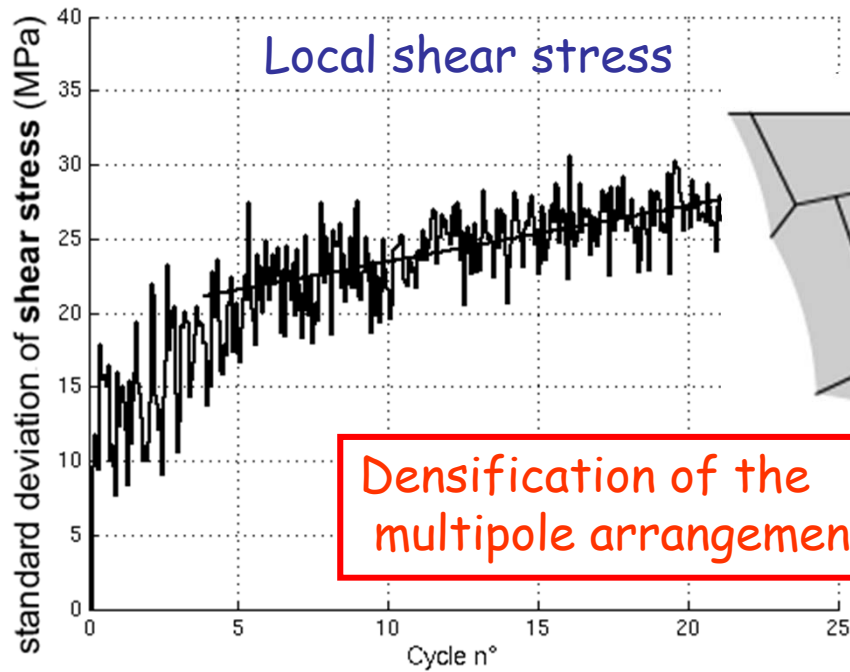
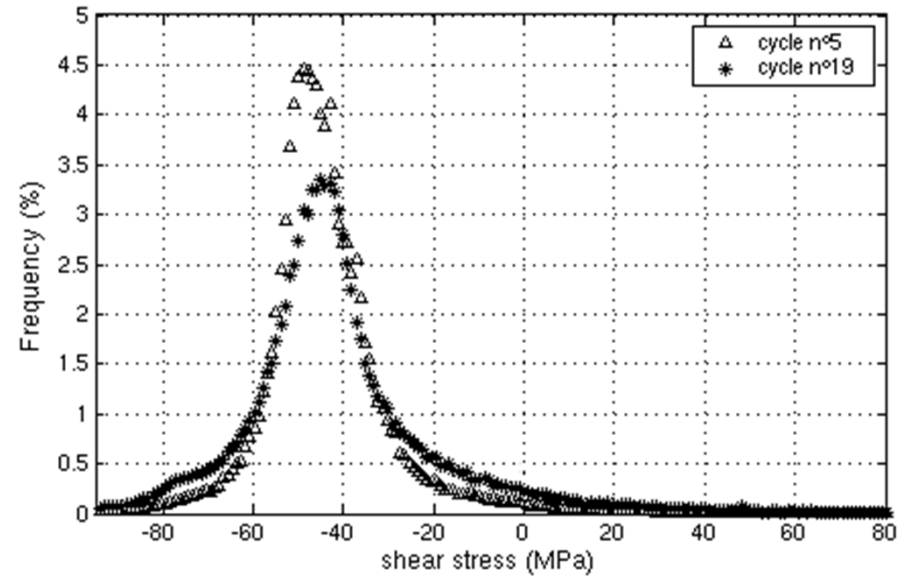
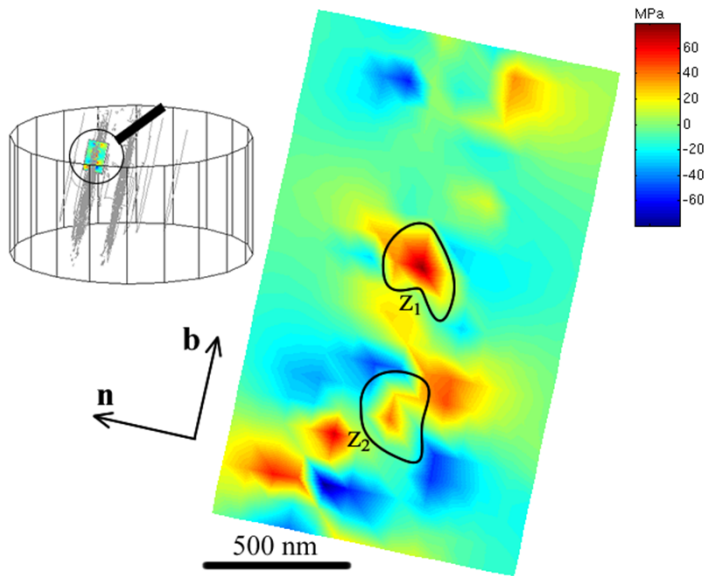
Distorsion energy in channels



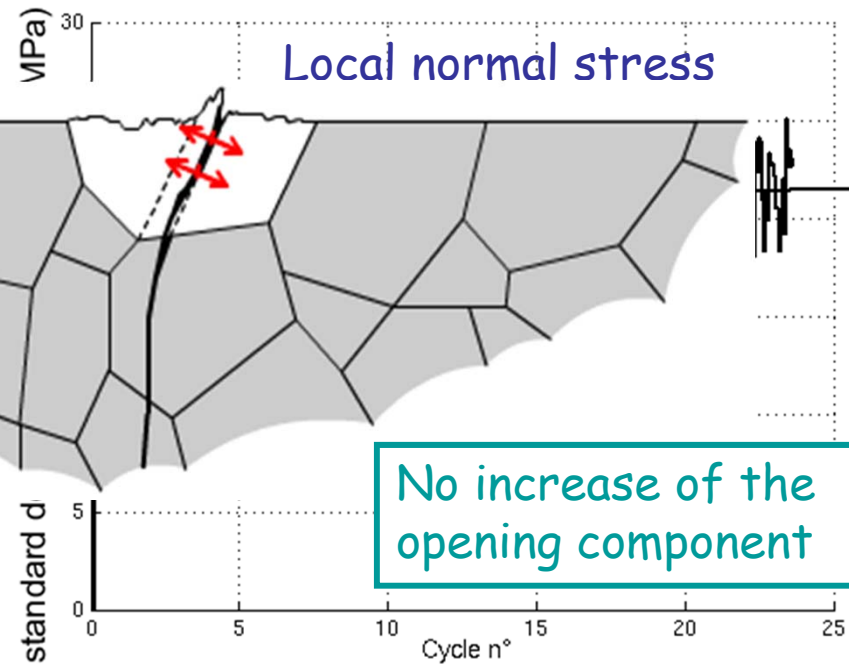
Stress state in channels



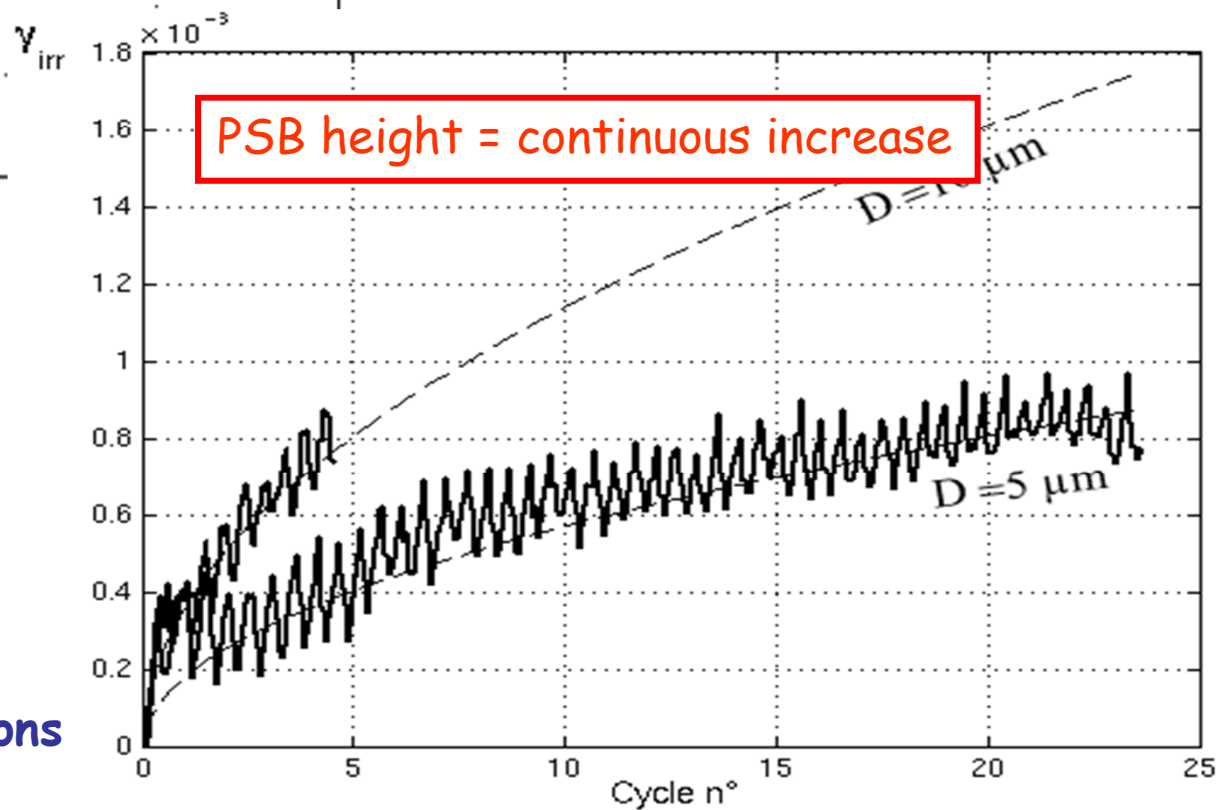
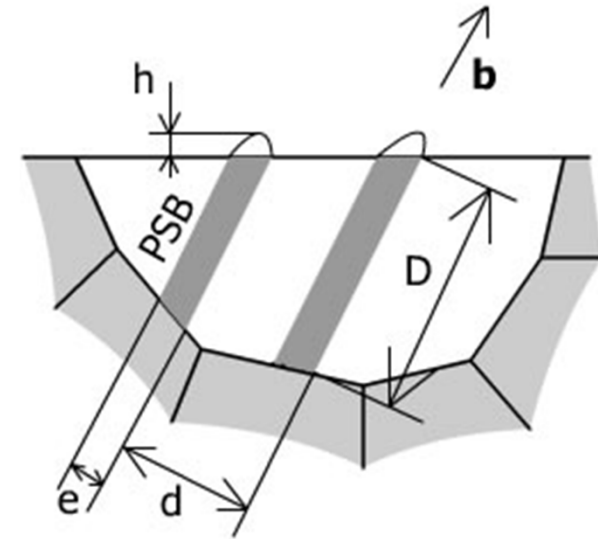
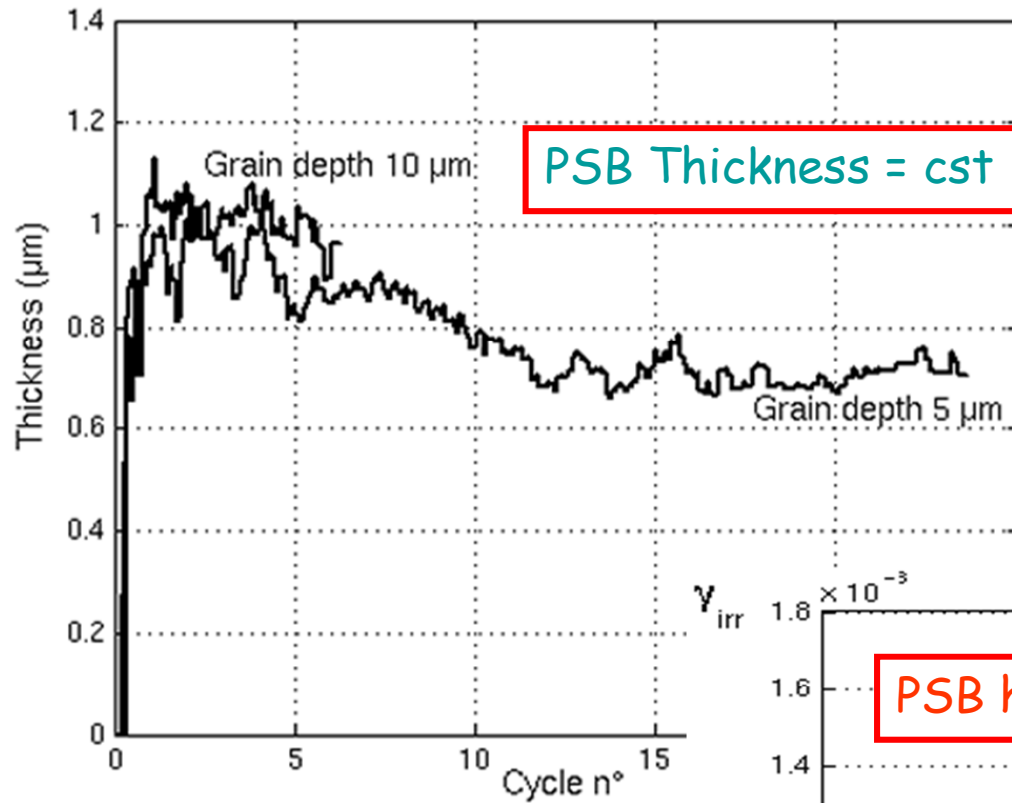
Stress state in channels



Densification of the multipole arrangements



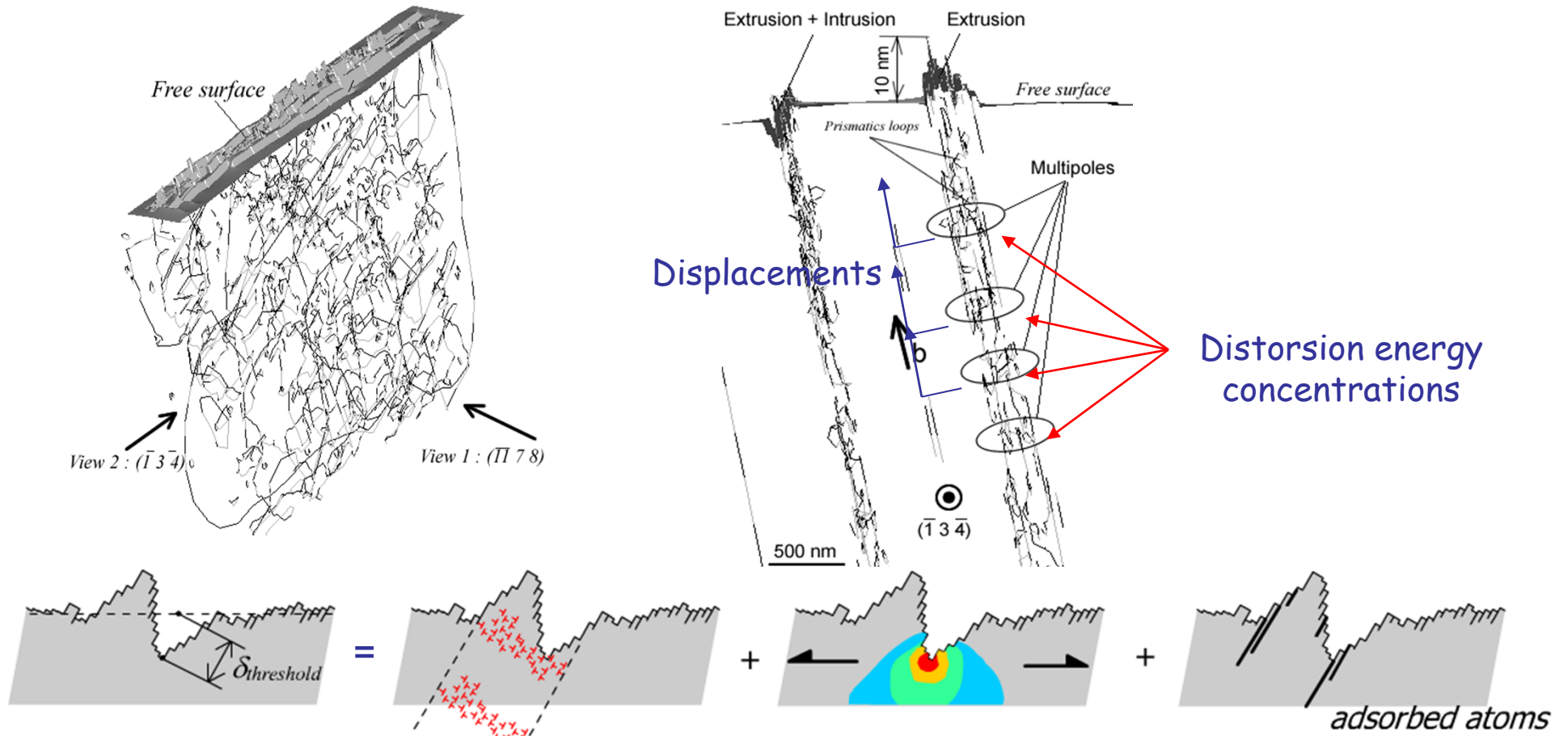
No increase of the opening component



Increase of the extrusion shape factor

Continuous increase of opening component at the surface due to stress concentrations

Crack initiation criterion



$$h > \delta_{threshold}$$

Distorsion energy concentrations

$$\iiint_V \underline{\underline{\sigma \cdot \varepsilon}} dV$$

Driving force F_m
Evolution of h/e

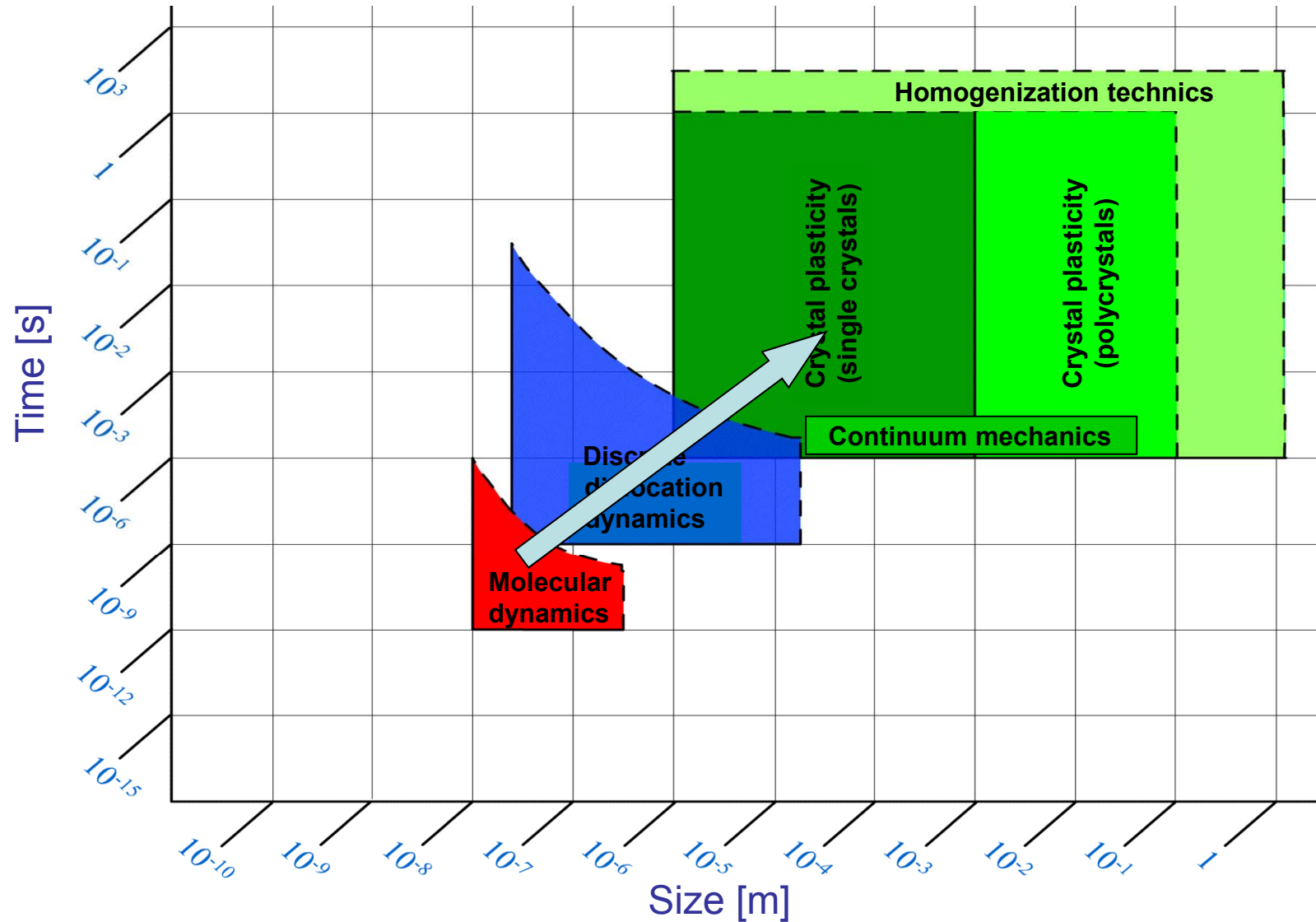
$$\sigma_{nn} > \sigma_{SEPARATION}$$

$$\Rightarrow N_{init} > \left(\frac{2k_2}{k_1} \frac{\delta_{threshold} \phi_{grain}^2}{V_{grain}} \left(\frac{\tau_p}{\tau_d} \right)^{\frac{1}{m}} \right)^{\frac{1}{2 + \frac{\varepsilon_{moy}}{\Delta \varepsilon_p}}}$$

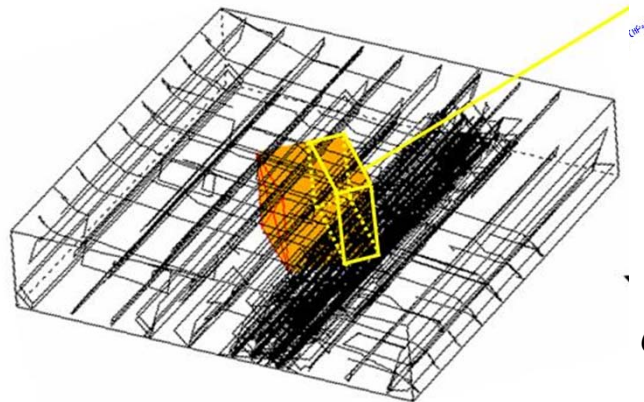
Threshold diminution

Multiscale Materials Modelling

Example of scale transition :
From atoms to continuum mechanics

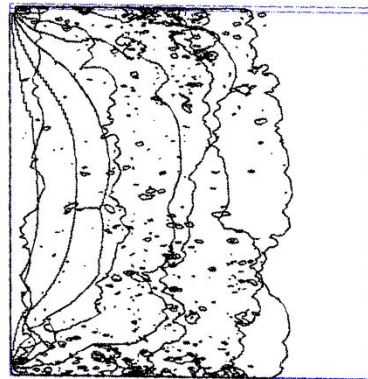


Example of DD applications:
(See also <http://www.numodis.fr>)

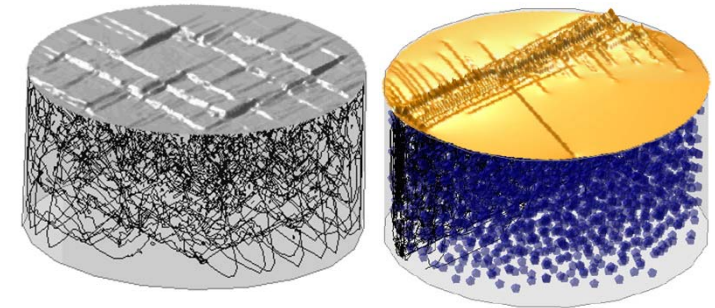


Plastic behavior of BCC Fe

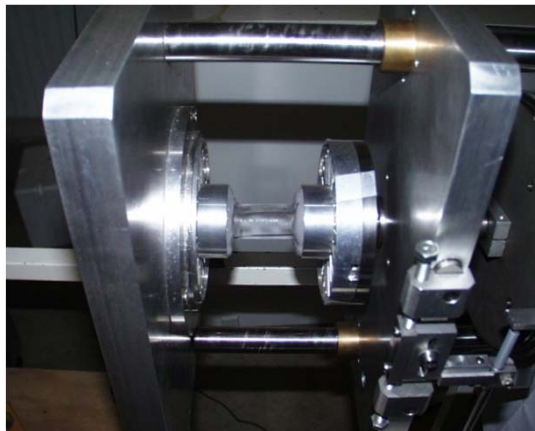
Ph.D. Julien CHAUSSIDON (2007)
Ph.D. Daniel GARCIA-RODRIGUEZ (2011)



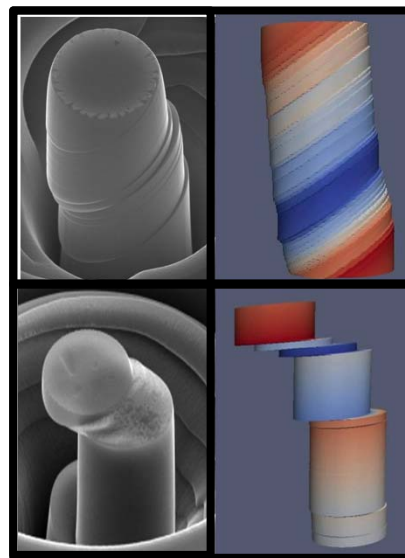
Clear channels in AISI 316L steel
Ph.D. Thomas NOGARET (2007)
Ph.D. Gururaj KADIRI (2014)



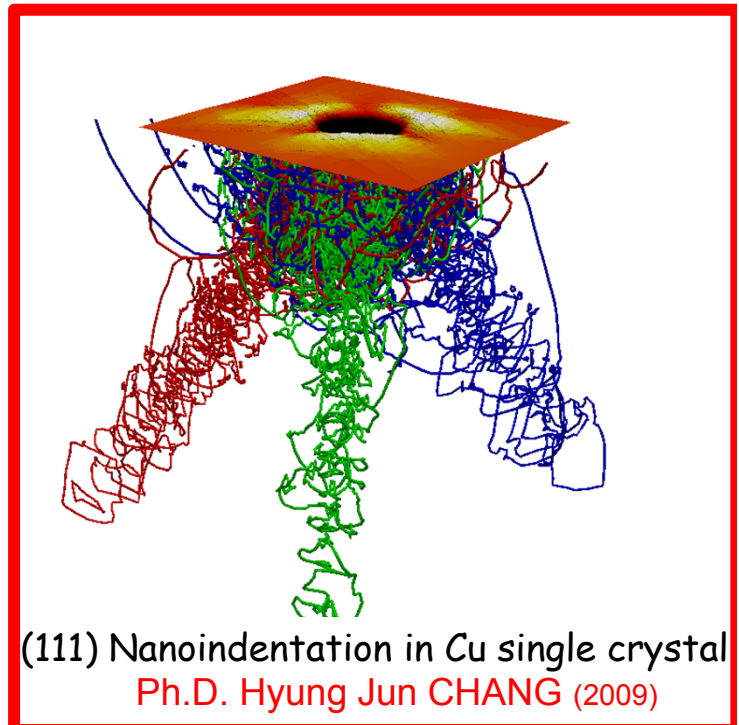
Crack initiation in fatigue
Ph.D. Christophe DEPRES (2004)
Ph D. Chan Sun SHIN (2004)



Creep of ice single crystals
Ph.D. Juliette CHEVY (2008)



Micro-compression of Mg pillars
Ph.D. Gyu Seok KIM (2011)

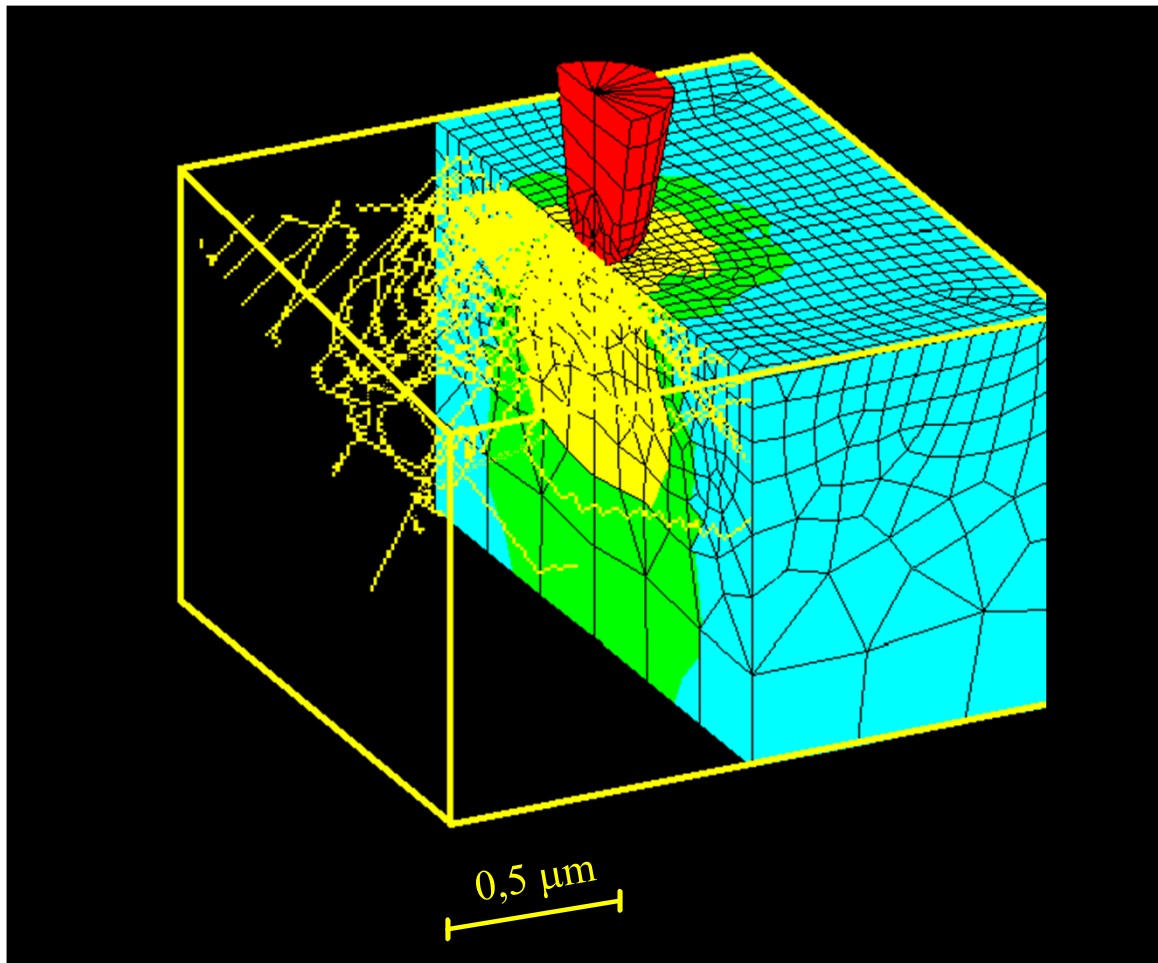


(111) Nanoindentation in Cu single crystal
Ph.D. Hyung Jun CHANG (2009)

3D simulation of nanoindentation

Scale Transition #1 : From MD to DD

DD coupled to FEM = ideal tool to investigate nanoindentation issues :
indentation size effect, pile-up vs sink in mechanism, microstructure formation,...



Problems :

I- Enforcing BC

→ Coupling DD to FEM

- Superposition principle

$$[\sigma]^{\text{eff}} = [\sigma]^{\text{disl}} + [\sigma]^{\text{FE}}$$

II- Need of a nucleation
criterion for dislocations:

1- What to put in ?

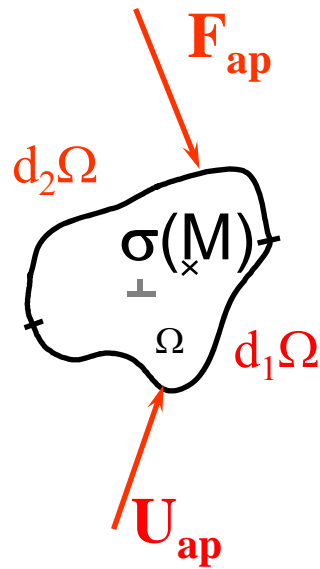
2- When to put it in ?

⇒ MD or experiments

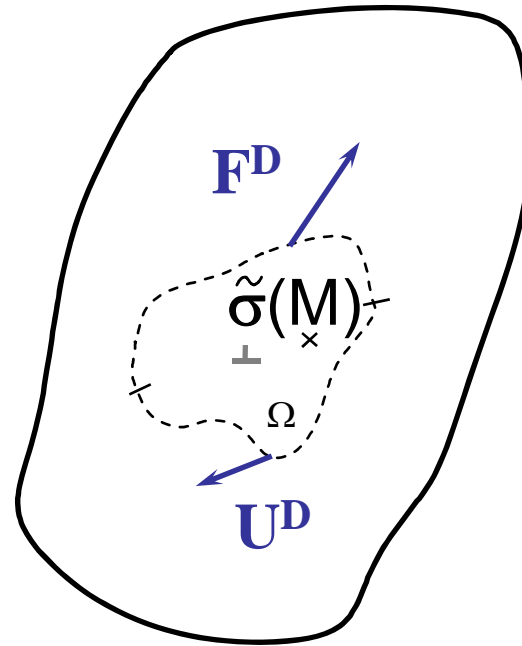
Problem I: Enforcing boundary conditions : DD-FEM coupling method (superposition)

E. van-der-Giessen, A. Needleman, Mater. Sci. Eng. , (1995)

Full problem

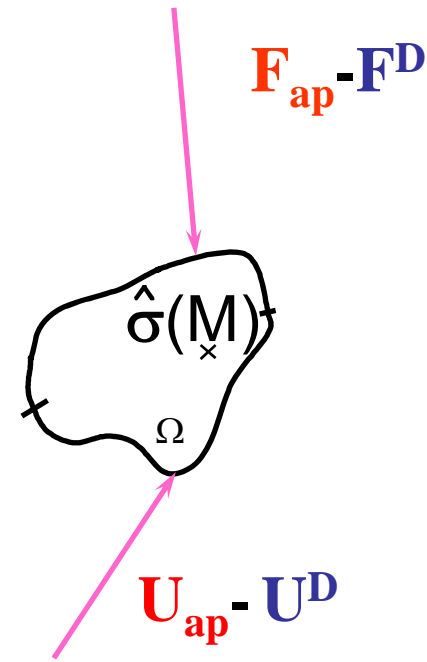


DD sub-problem



Dislocation theory
(∞ medium)

FE sub-problem

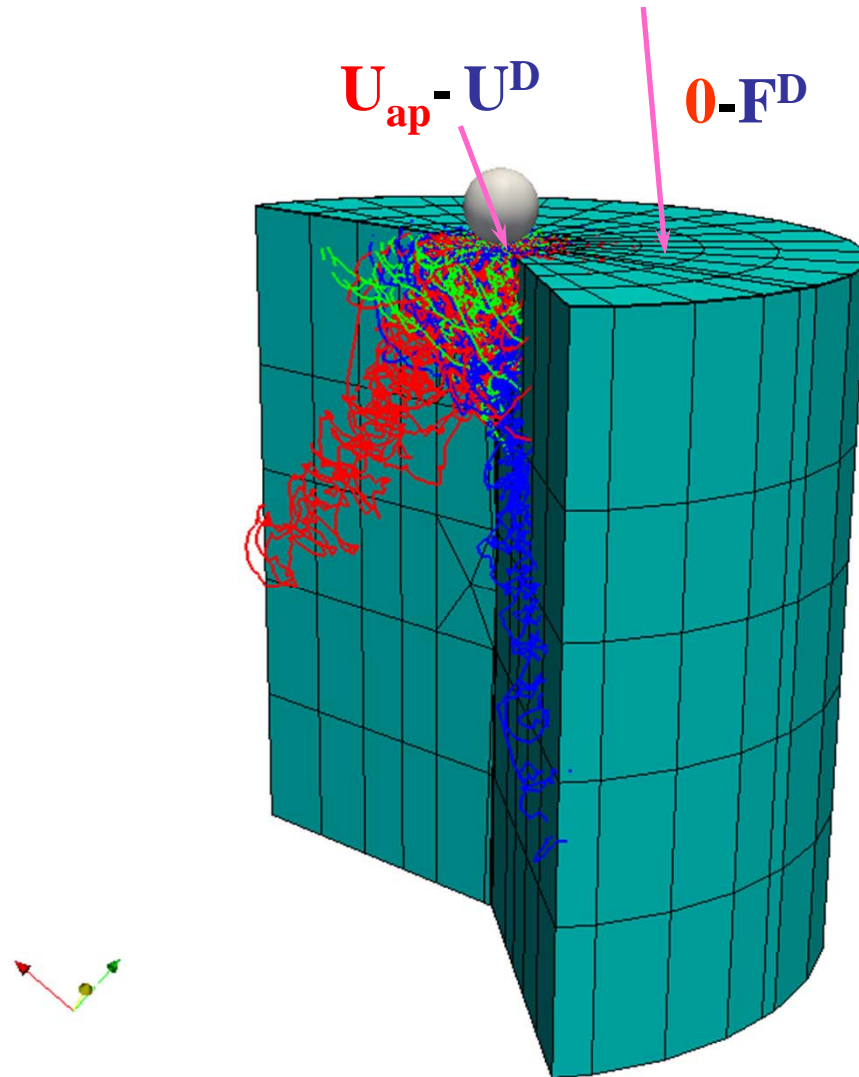


Coupling with Finite Elements
(CAST3M)

$$\underline{\underline{\sigma}} = \underline{\underline{\hat{\sigma}}} + \underline{\underline{\tilde{\sigma}}}$$

Problem I: Enforcing boundary conditions :
DD-FEM coupling method (superposition)

Application to nanoindentation



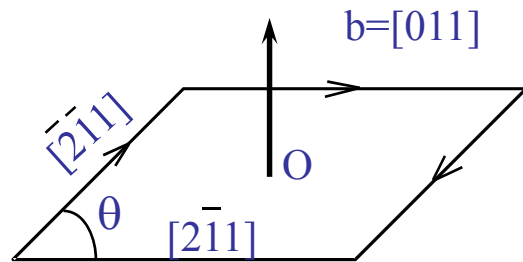
Problem II: Nucleation criterion : What to introduce ? (Experimental evidences)

Two possibilities :

- ➡ - experimental observations (TEM) and measures (nanoindentation tests)
- atomic scale simulations (MD)

➡ What to introduce ?

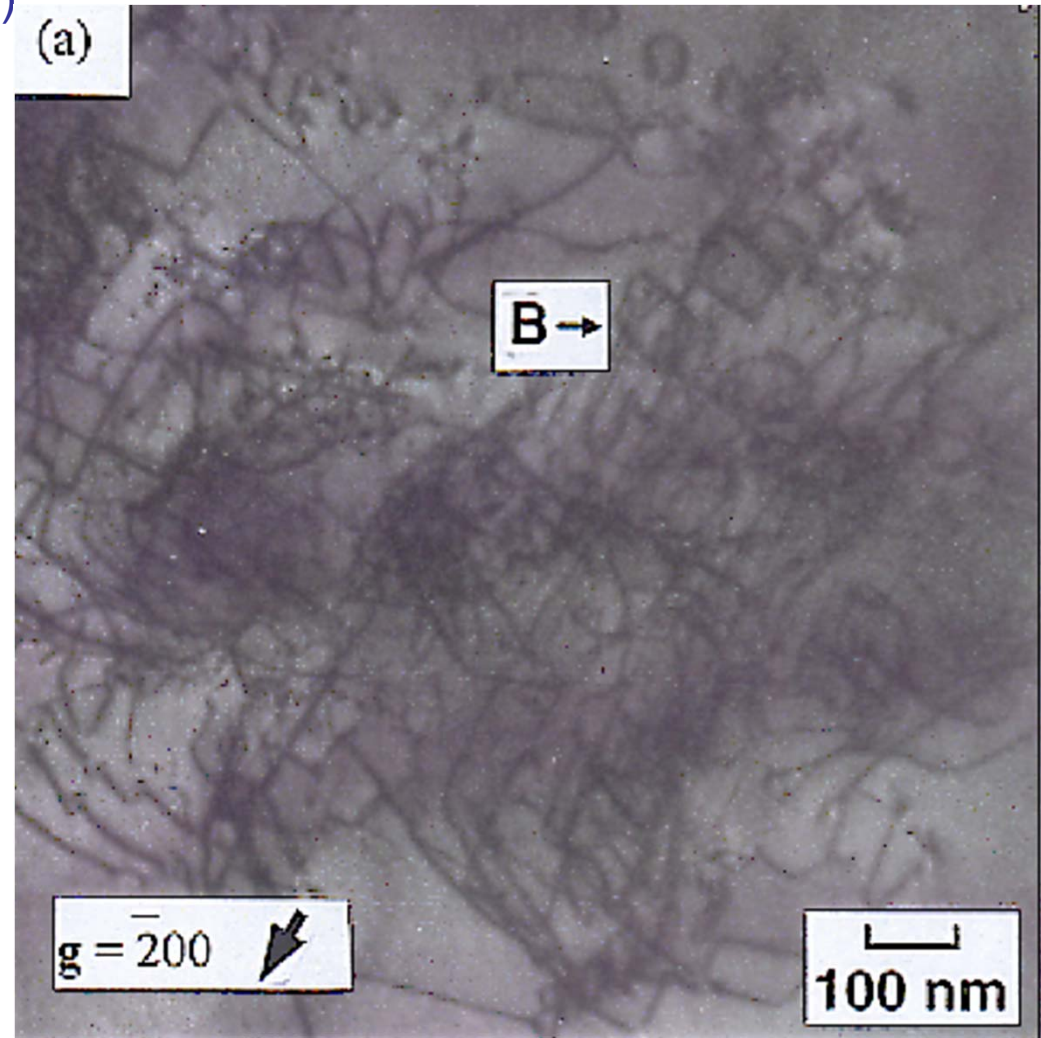
Prismatic loops ?



Interstitial loop

Two glide systems per prismatic loop

(Acta Mater **46**(17), pp.6183-6194, 1998)



Low penetration on 316L (C. Robertson)

Problem II: Nucleation criterion : What to introduce ? (Molecular Dynamics modeling)

Simulation campaign :

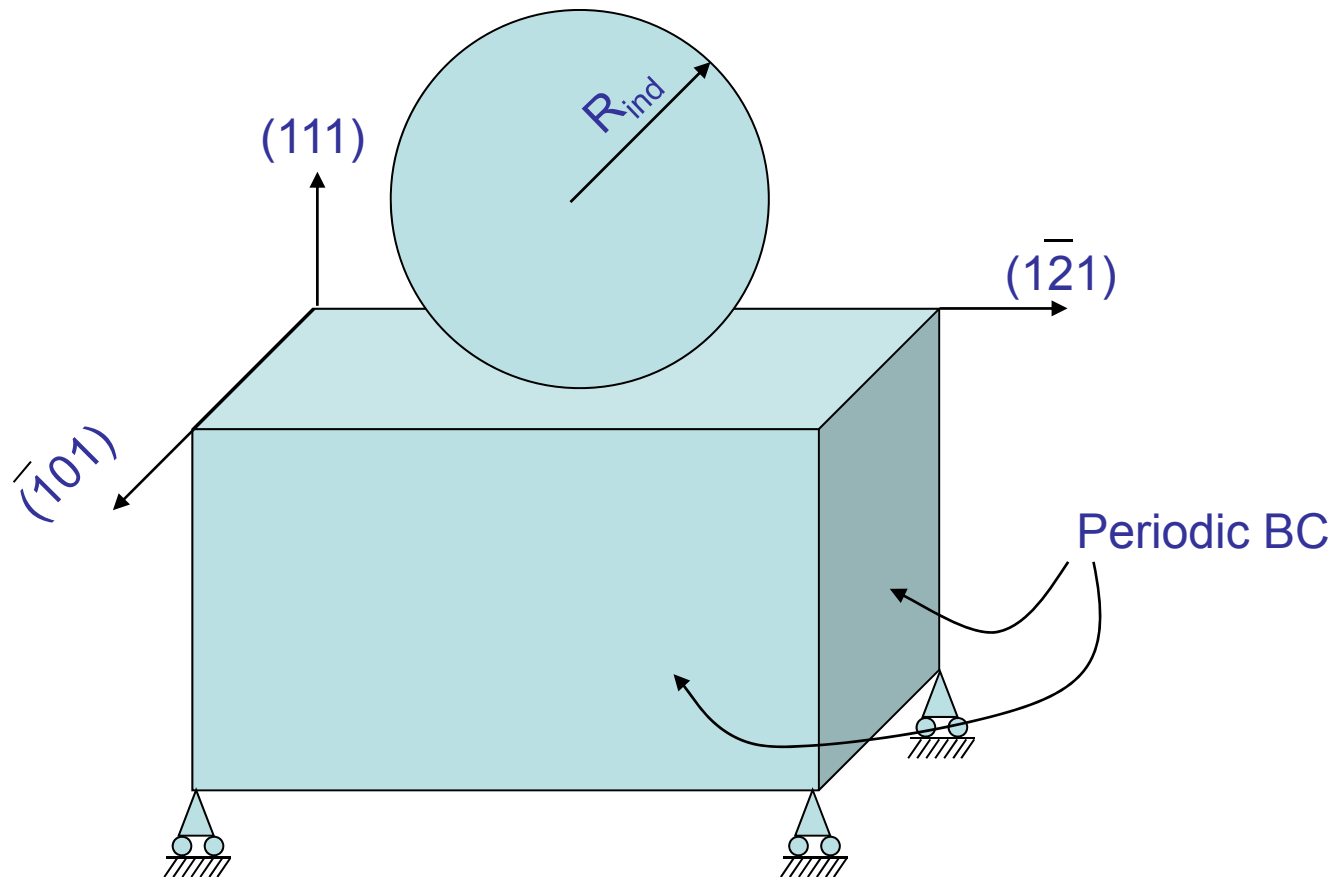
- Material = Ni (EAM potential)
- Indenter = spherical repulsive potential
Monitored in displacement

2 radii : $R_{ind} = 60\text{\AA}$ and 120\AA

3 sizes : $174 \times 198 \times 163\text{\AA}^3$ (521.640 atoms)

$224 \times 284 \times 285\text{\AA}^3$ (1.675.080 atoms)

$301 \times 301 \times 200\text{\AA}^3$ (1.524.600 atoms)



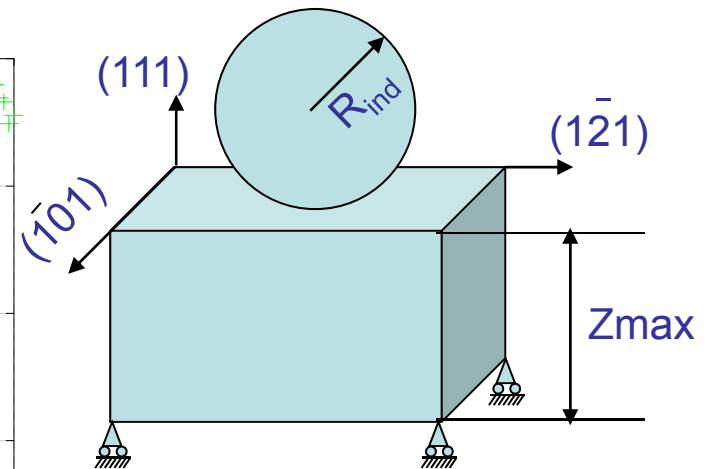
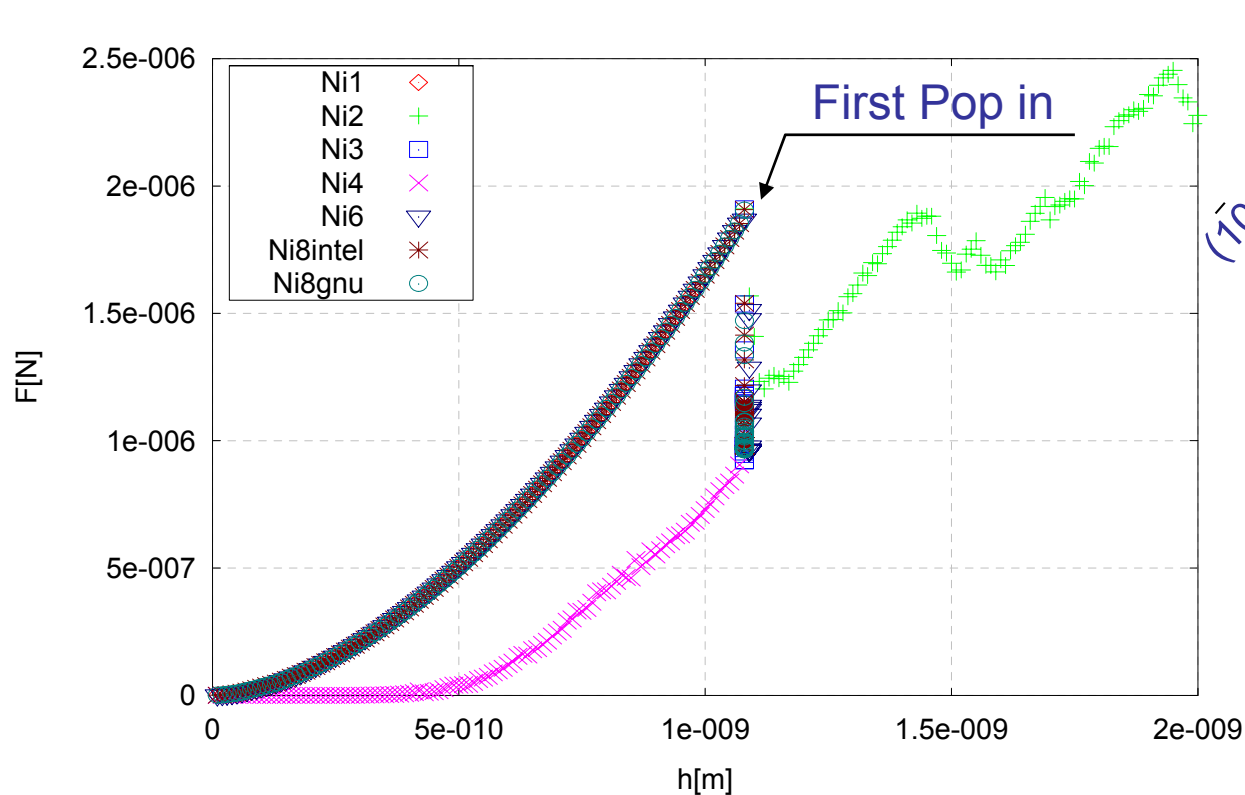
Molecular Dynamic simulations of (111) indentation

The loading curves : study of the elastic part

Hertz prediction :
$$F = \frac{4}{3} \frac{E}{1-\nu} R_{ind}^2 \left(\frac{h}{R_{ind}} \right)^{3/2}$$

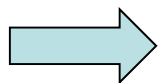
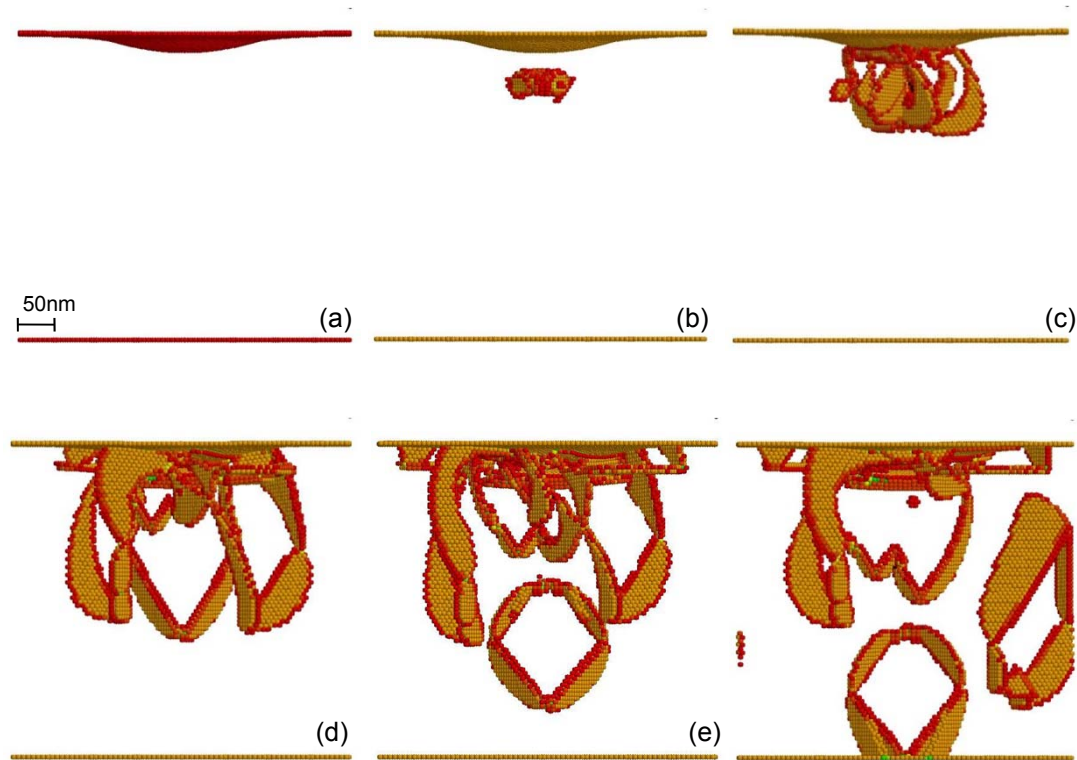
Atomistic results :
$$F = \alpha h^p$$

Where $1,65 < p < 1,75$ (p decreases as Zmax increases)
 And $20,15 < \alpha < 30,65$ (when F in nN and h in Å)



Molecular Dynamic simulations

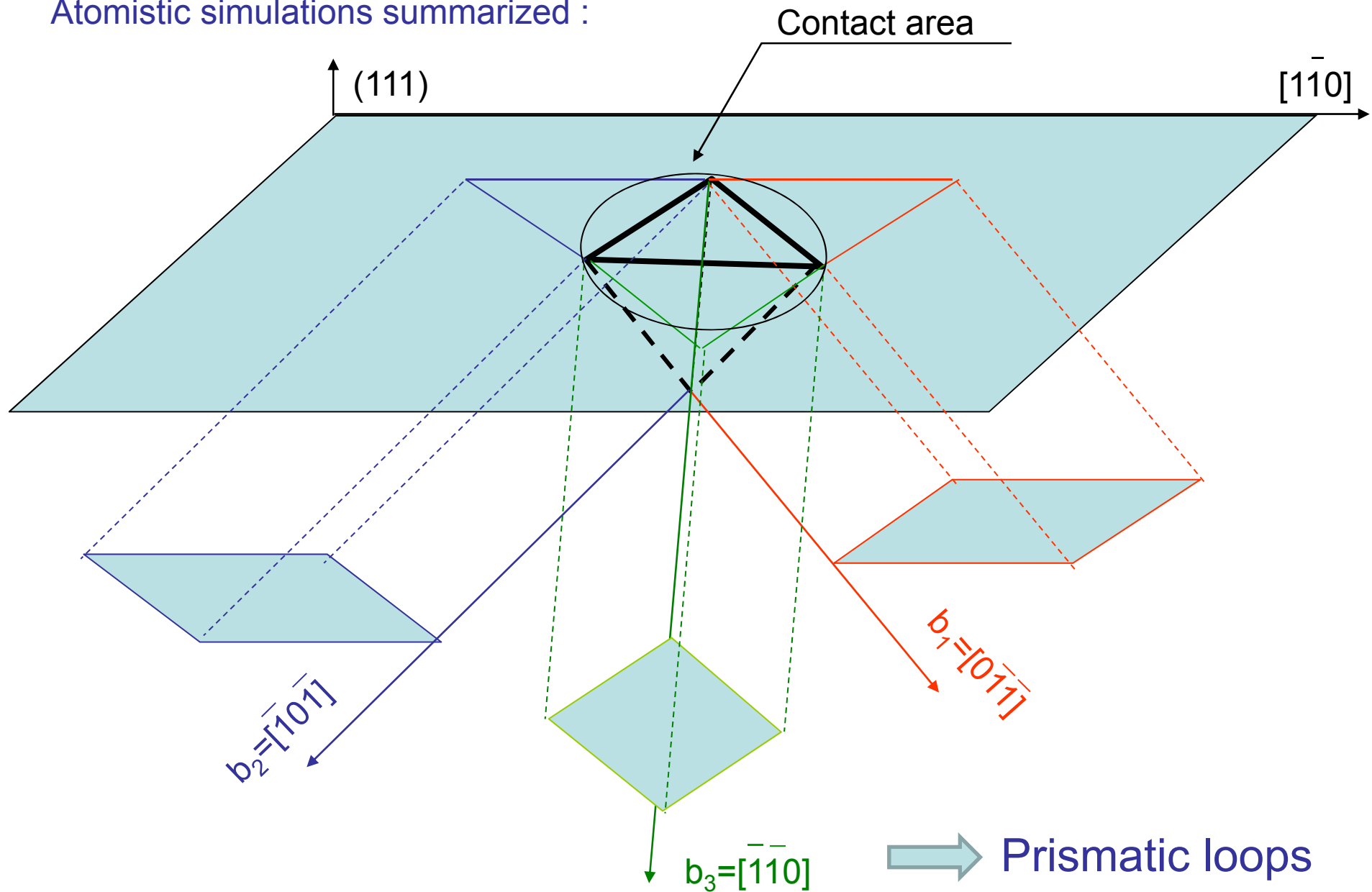
The dislocation structure : structure after the first pop in



More and more prismatic loops with larger size
Horizontal half loops propagate to accommodate the indentation print

Dislocation nucleation criterion : What to put in ?

Atomistic simulations summarized :

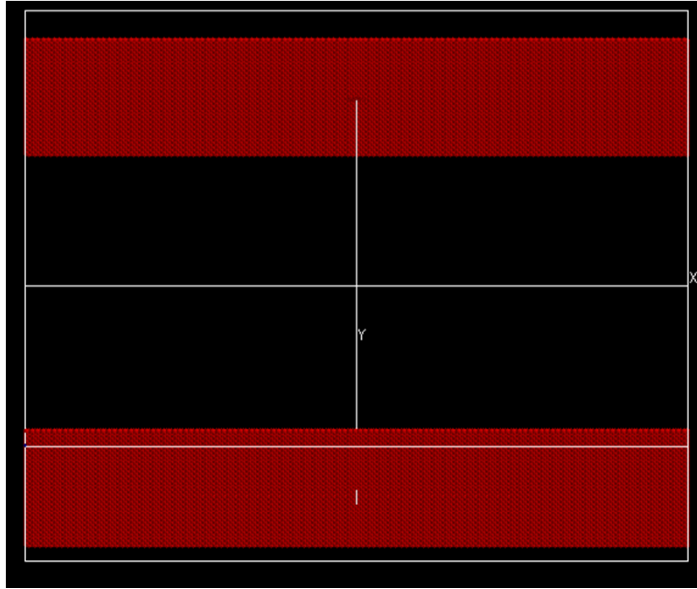


Problem II: Nucleation criterion :

What to put in ?

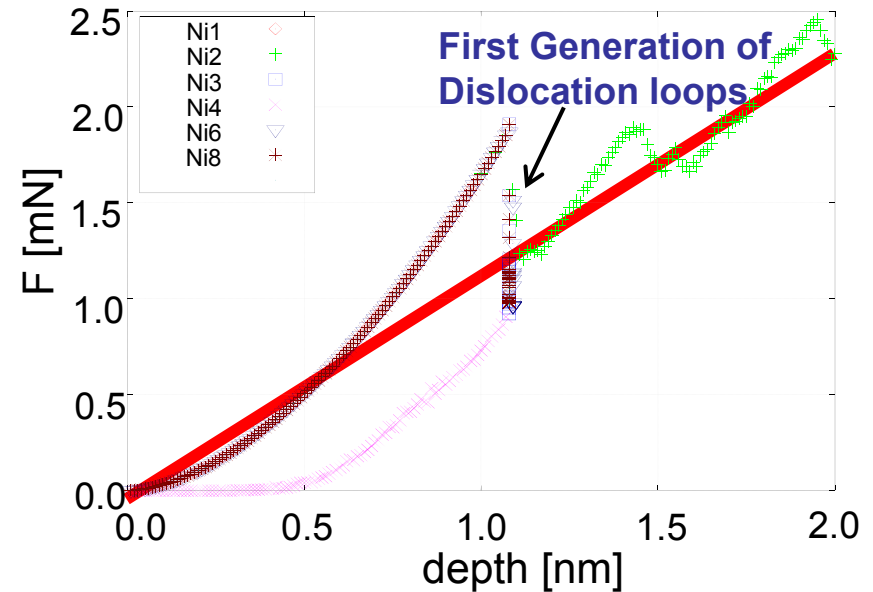
When to put it in ?

Shape of Nucleation (MD,111)



What : 3 Prismatic loops

Master curve (MD,111)



When : Fit a master curve

Good : Criterion without any experimental results

Weak : MD response extrapolated for deeper indentation depth !

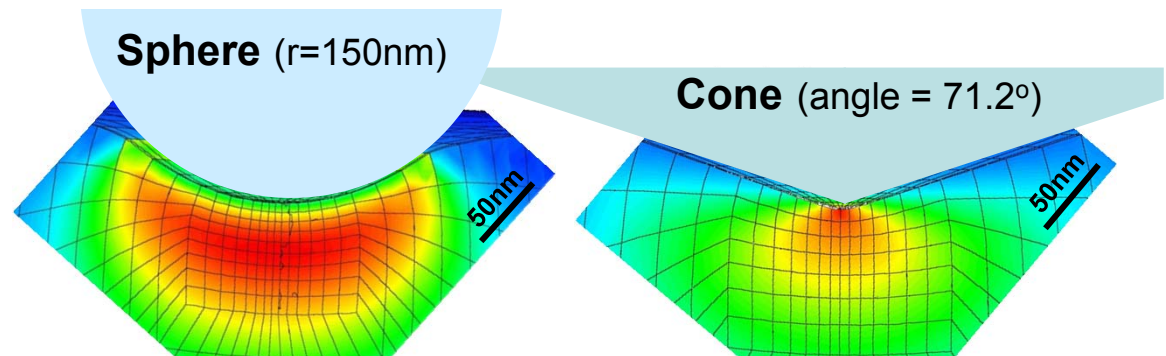
Alternative nucleation criteria :
- Experimental master curve
- Geometrically necessary dislocations

Dislocation Dynamics simulations

Specimen

Copper single crystal (111 surface)

Tip geometries



Nucleation method

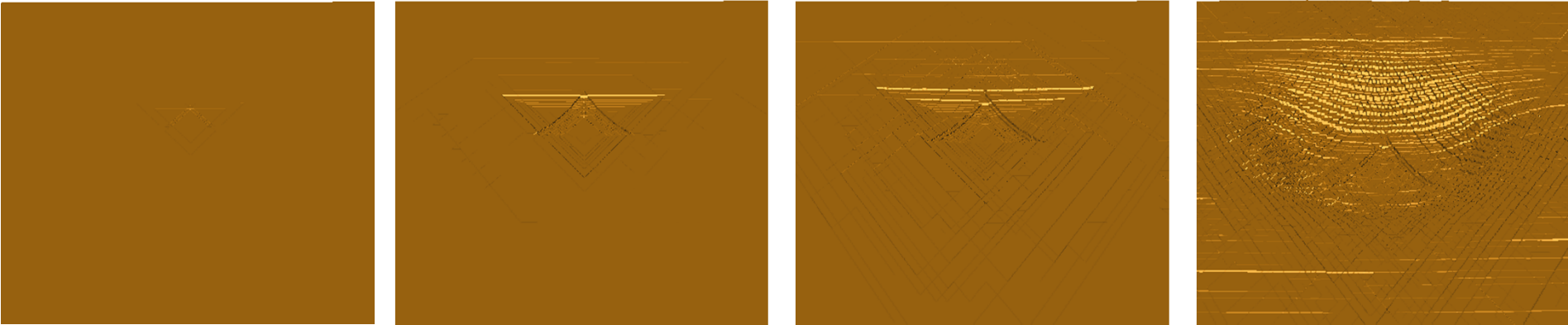
1. Global criterion : **Force** controlled Nucleation
Master curve from MD (sphere) or Exp (cone)
2. GND criterion : **Depth** controlled Nucleation

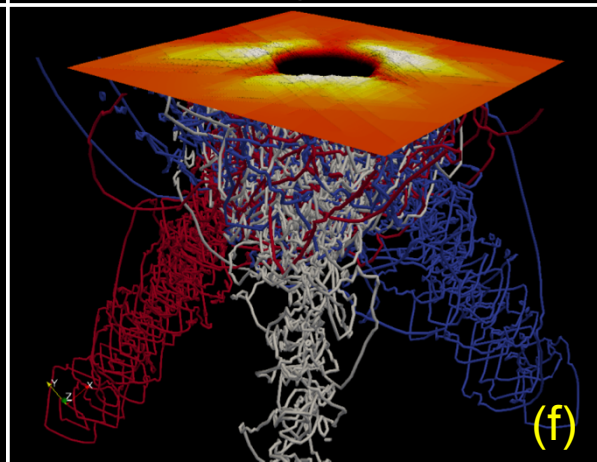
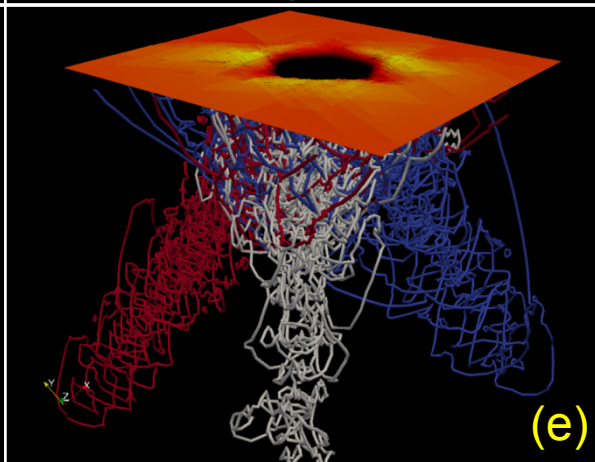
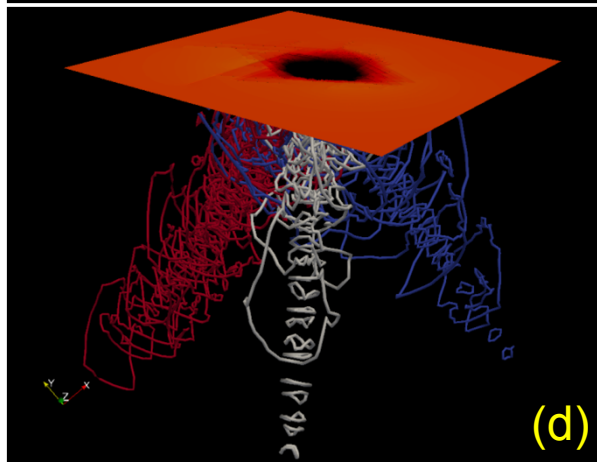
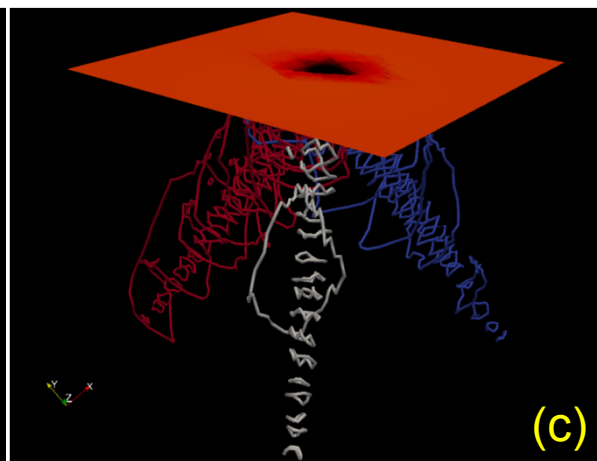
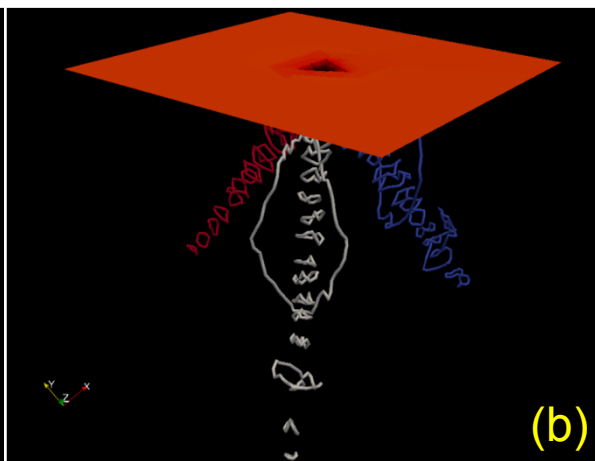
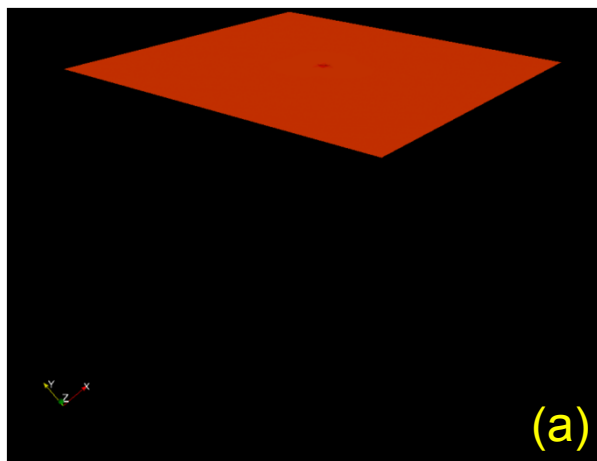
Cross-slip probability
(effect of Temperature)

$$P = \beta \frac{L}{L_0} \frac{\delta t}{\delta t_0} \exp\left(\frac{\tau^* - \tau_{III}}{kT/V}\right)$$

$$\tau_{III} = \infty(\text{no}), \quad 640\text{MPa}(\text{Hard}), \quad 32\text{MPa}(\text{Easy})$$

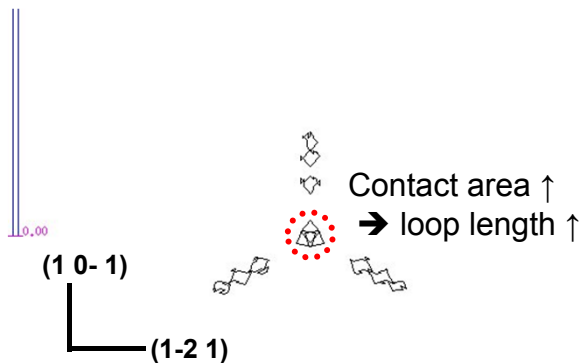
Dislocation Dynamics simulations



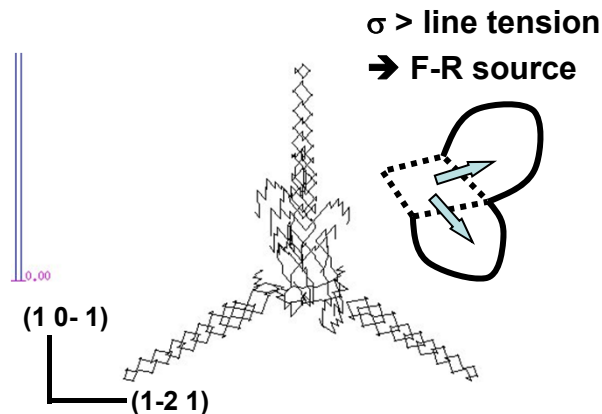


(111) Spherical indentation Dislocation evolution (MD global crit. + no cross-slip)

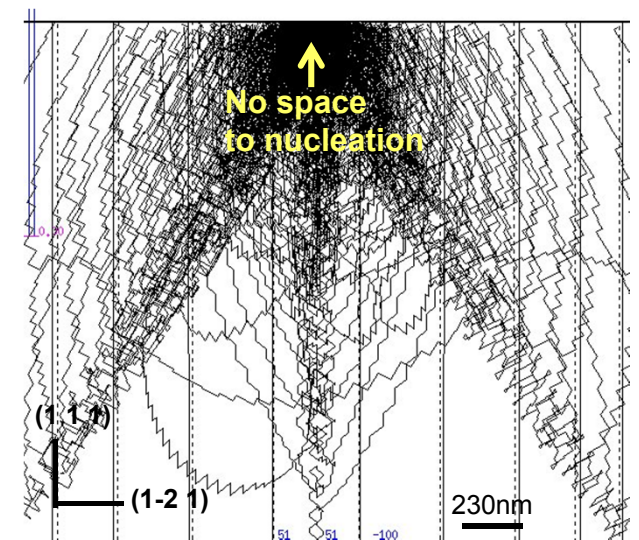
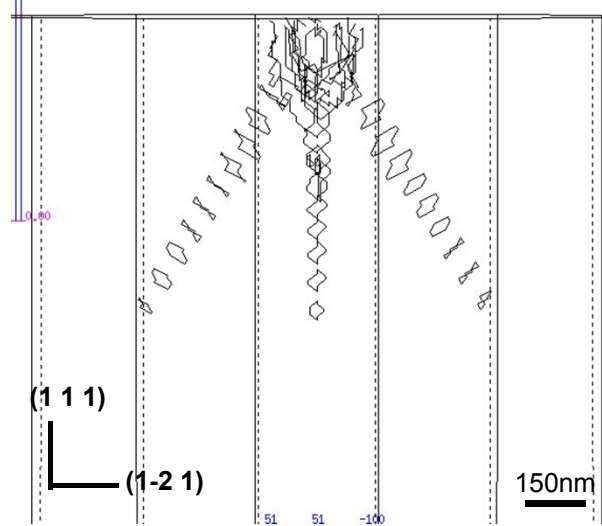
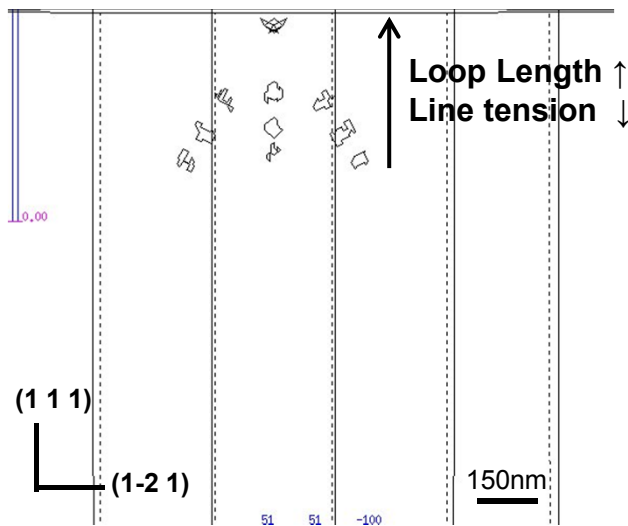
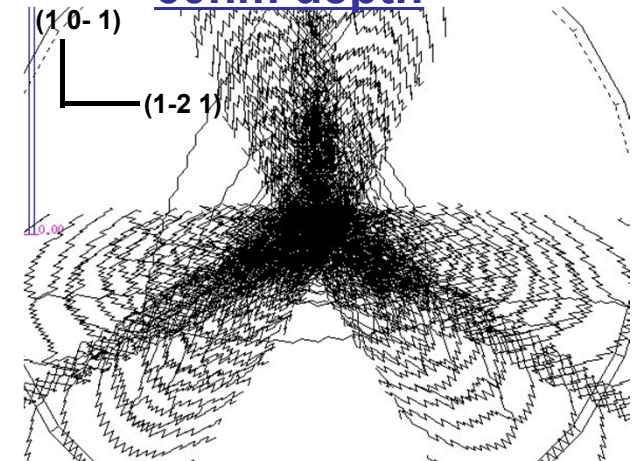
5nm depth



10nm depth



60nm depth



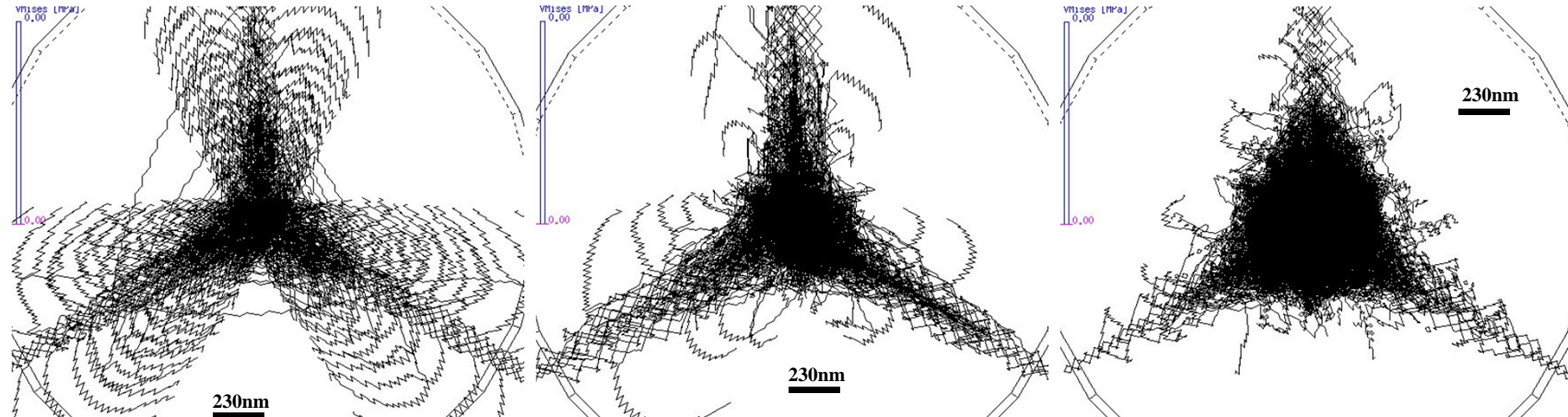
Nucleation only
(similar to MD)

Nucleation and
Frank-Read sources

Frank-Read sources only

(111) Spherical indentation Cross-slip effect (MD global crit.)

Before unloading (60nm depth)

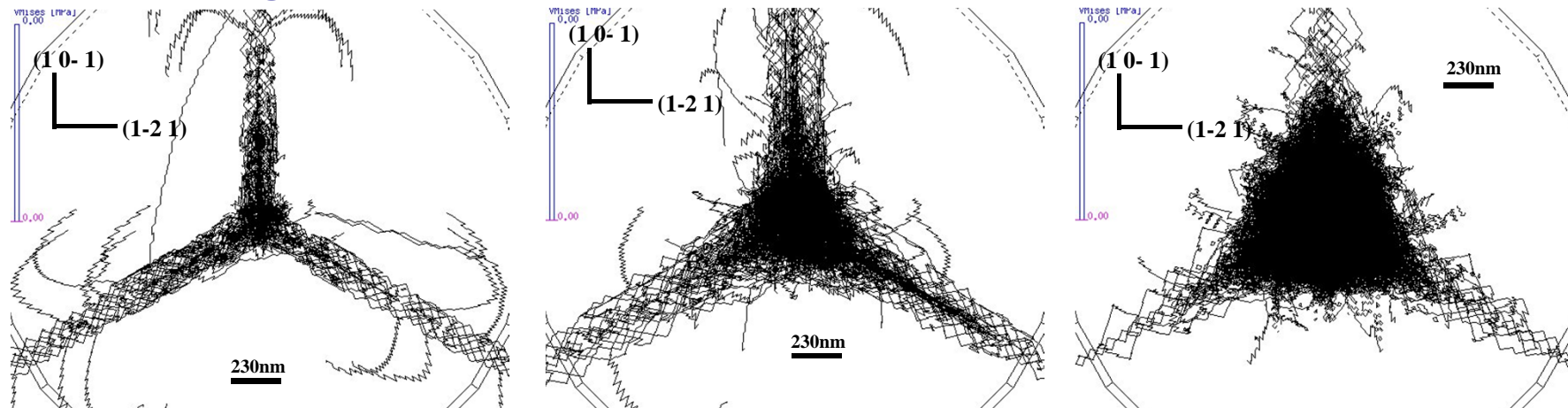


No cross-slip

Hard cross-slip

Easy cross-slip

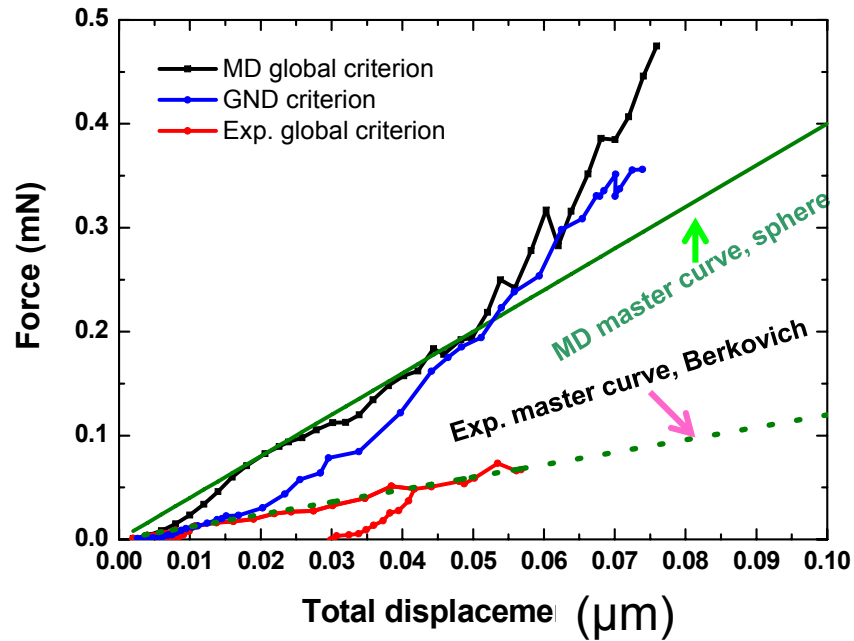
After unloading (60nm depth)



Cross-slip \uparrow \rightarrow more irreversible micro structure

(111) Conical indentation : Force-Displacement response (exp. Nucleation crit.)

Total Force



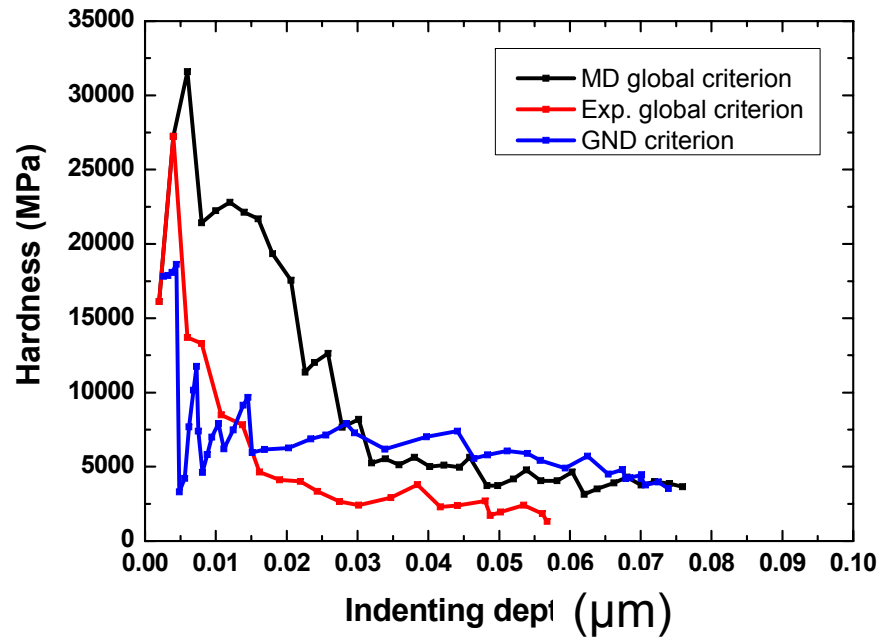
MD global crit.
GND crit.

→ Two phase behavior
(linear to parabolic)

Exp. global crit.

→ single behavior
(≈ linear response)

Hardness



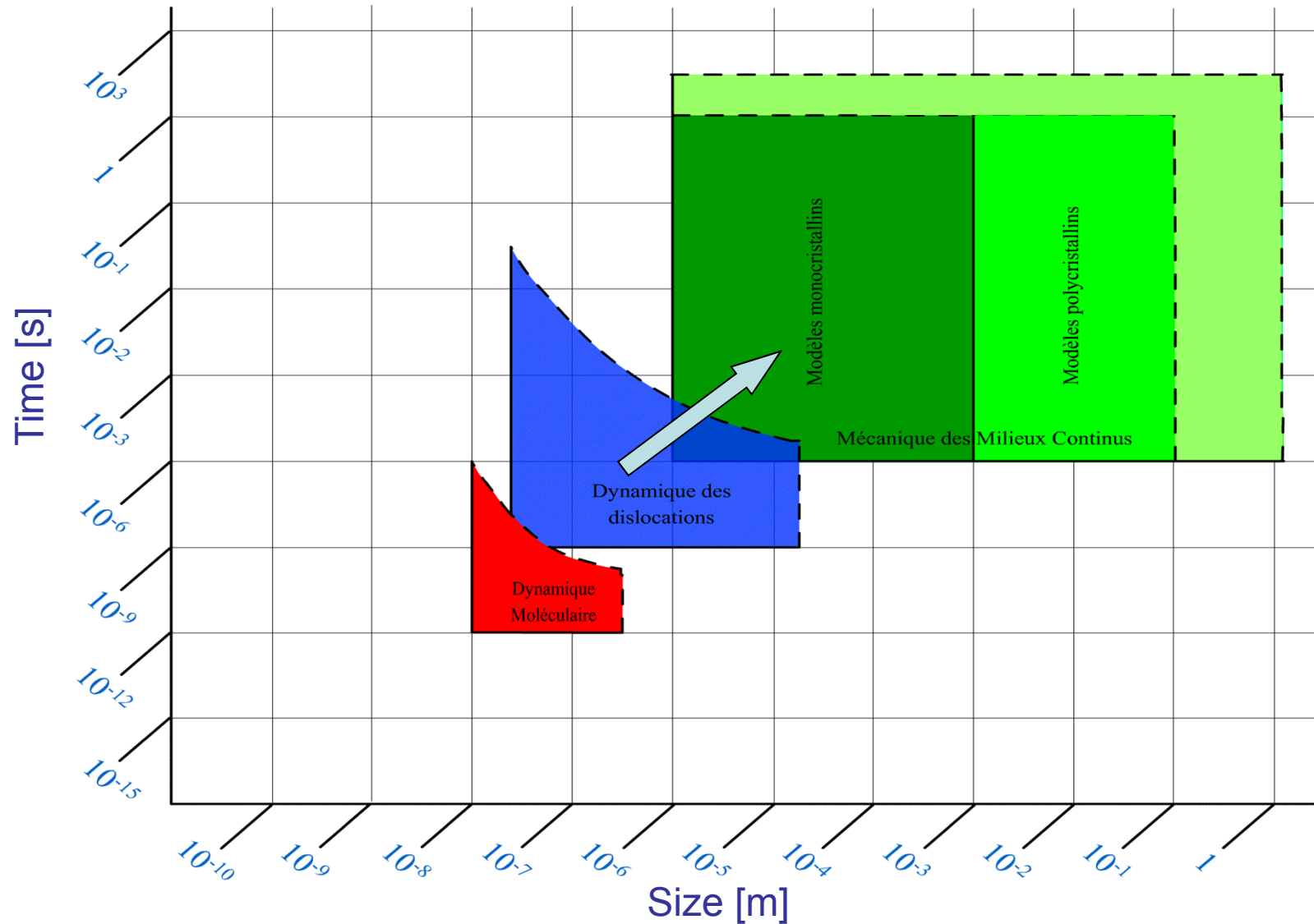
Hardness : Decreases with depth

Exp. global crit. → long range decreasing

Indentation Size Effect

3D simulation of nanoindentation

Scale Transition #2 : From Dislocation Dynamics to Continuum Mechanics

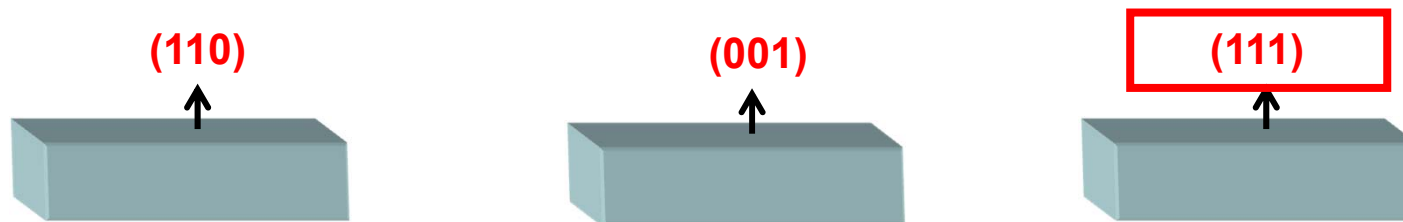


Experimental data

Sample preparation

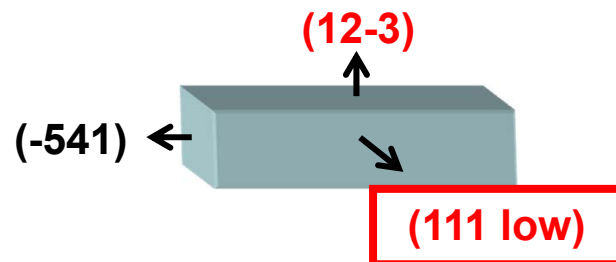
Crystal ILL : (110), (001), (111) surface orientation

Cut by spark erosion from bulk single crystal (high ρ_{ini})



Crystal B. : (123), (111low) surface orientation

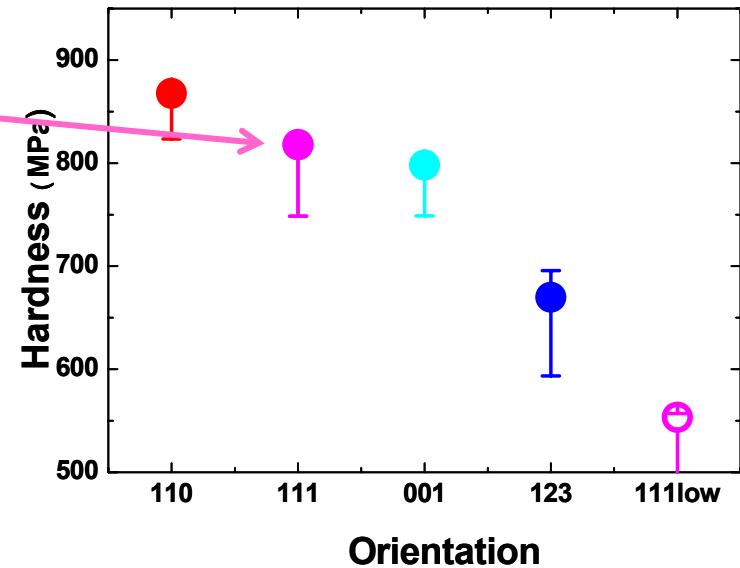
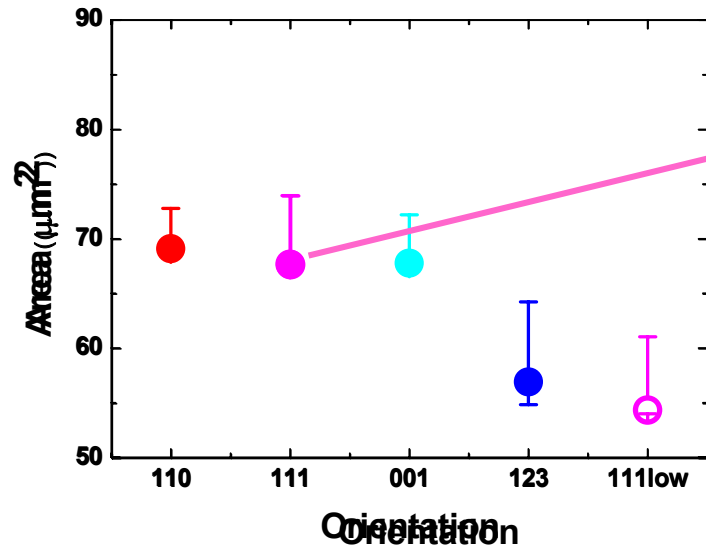
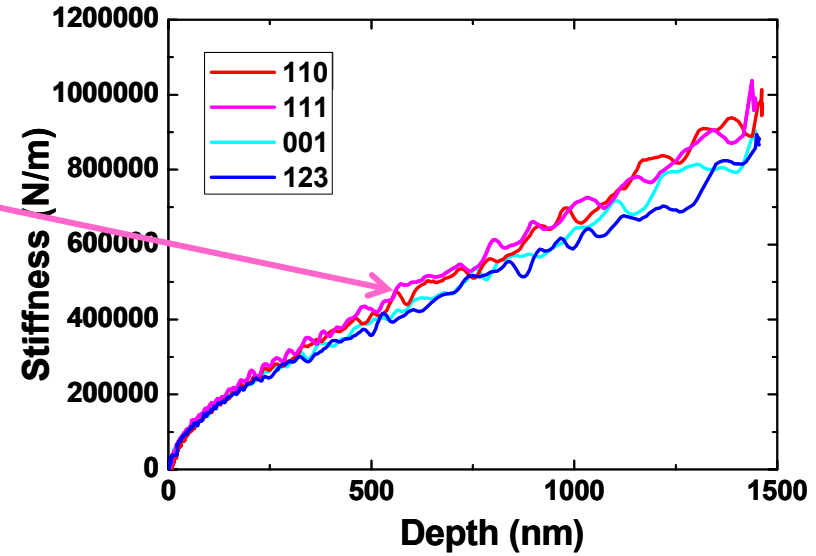
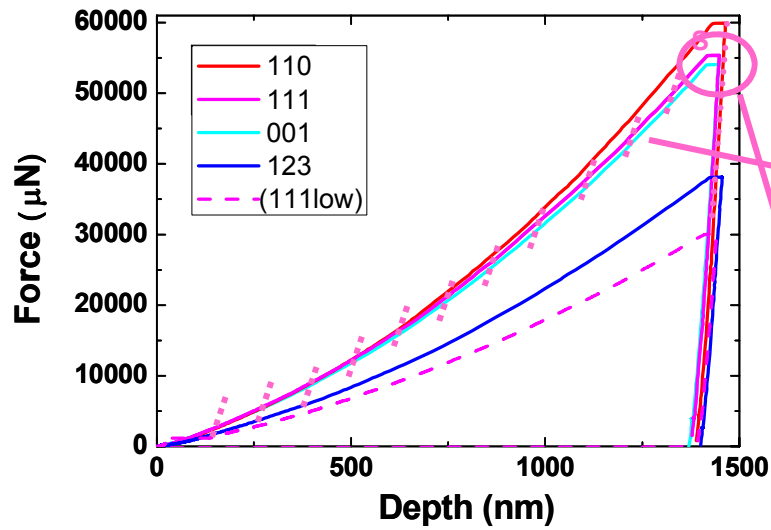
Grown from high purity Cu using Bridgman technique (low ρ_{ini})



- 4 surface orientations
- 2 initial dislocation densities for (111) orientation

Experimental data (conical indentation)

Indentation loading curves

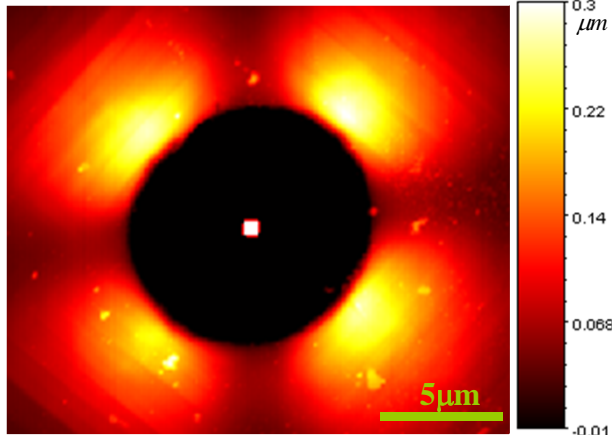


Strong effect of initial dislocation density & Weak effect of orientation

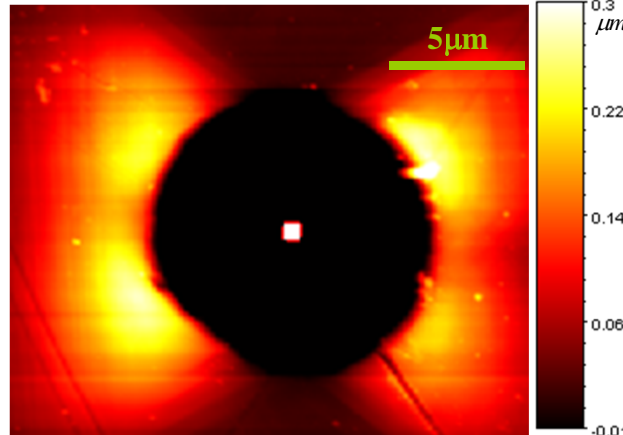
Experimental data (conical indentation)

Surface morphologies (AFM)

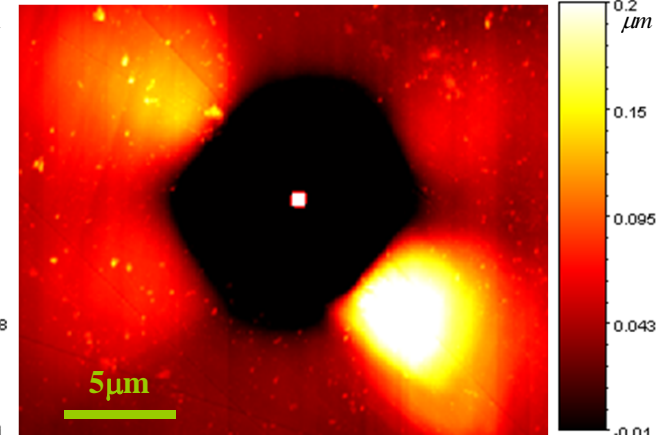
(001) Surface



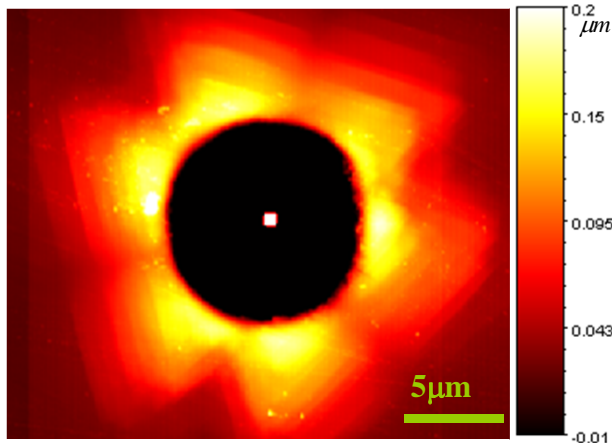
(110) Surface



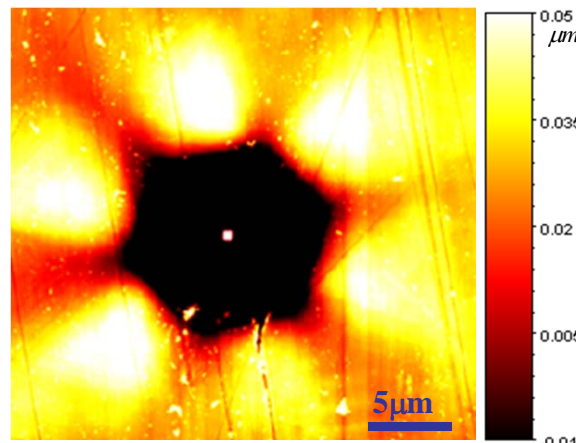
(123) Surface



(111) Surface (high ρ_{ini})



(111) Surface (low ρ_{ini})



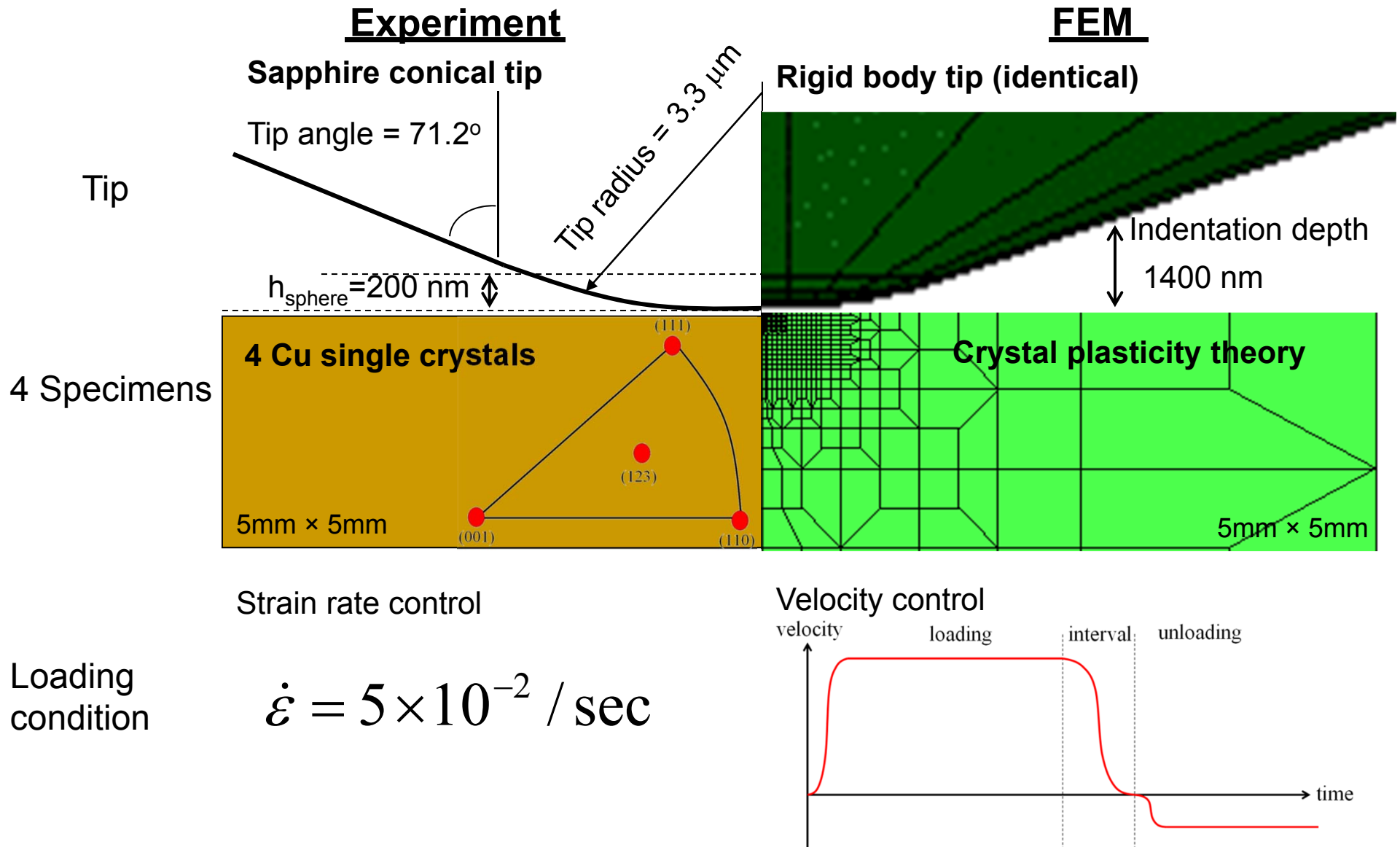
Surface morphology
strongly affected by
Surface orientation



To check by
FEM modelling

Crystal Plasticity Modeling

Nanoindentation procedure



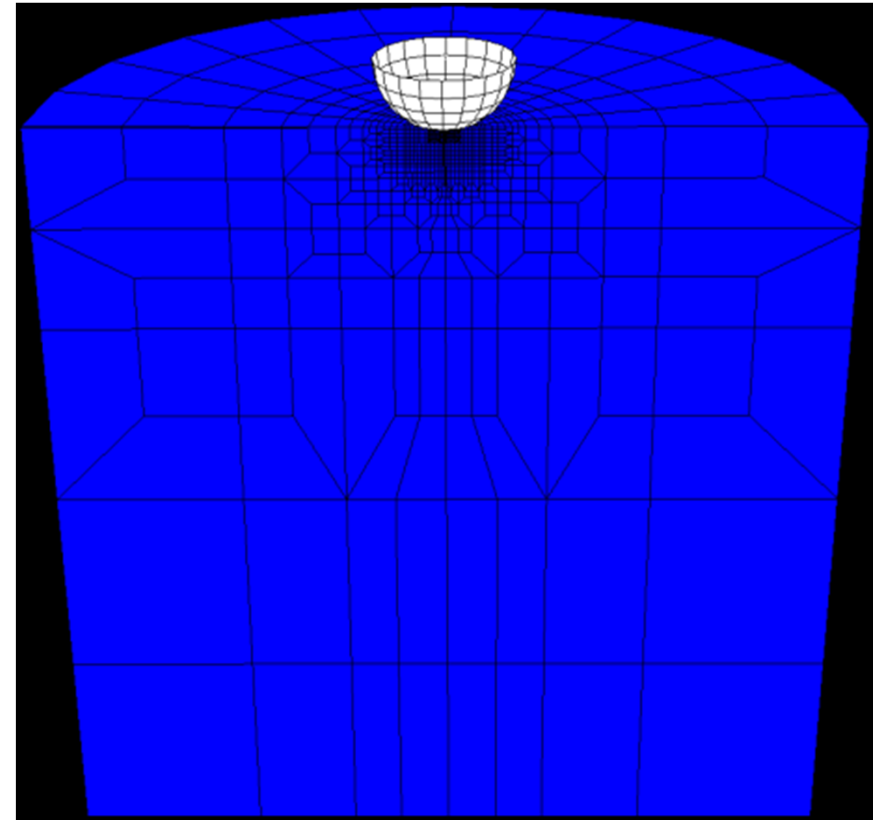
Crystal Plasticity Modeling

Dislocation density based model

$$\dot{\gamma}^{(s)} = \dot{\gamma}_0^{(s)} \left(\frac{\tau^{(s)}}{\tau_\mu^{(s)}} \right)^{1/m}$$

$$\tau_\mu^{(s)} = \mu b \sqrt{\sum_{u=1}^{12} a_{su} \rho^{(u)}}$$

$$\dot{\rho}^{(s)} = \frac{1}{b} \left(\frac{\sqrt{\sum_{u=1}^{12} d_{su} \rho^{(u)}}}{K} - 2\beta R \rho^{(s)} \right) \dot{\gamma}^{(s)}$$



3D ABAQUS simulations

Crystal plasticity model

$$\Rightarrow \dot{\tau}_\mu^{(s)} = \sum_{u=1}^{12} \left\{ \frac{\mu a_{su}}{2 \sqrt{\sum_{p=1}^{12} a_{sp} \rho^{(p)}}} \left(\frac{\sqrt{\sum_{q=1}^{12} d_{uq} \rho^{(q)}}}{K} - 2\beta R \rho^{(u)} \right) \dot{\gamma}^{(u)} \right\} \quad \text{soit}$$

$$\dot{\tau}_\mu^{(s)} = \sum_{u=1}^{12} h_{su} \dot{\gamma}^{(u)}$$

Crystal Plasticity Modeling

Parameters used in the crystal plasticity model

Elastic properties for $\mathbf{T}^* = \mathbf{C}^E [\mathbf{E}^*]$

From text book

C_{11}	168.4 GPa
C_{12}	121.4 GPa
C_{44}	75.4 GPa

Initial dislocation density
and
Surface orientation

From X-ray results

Surface Orientation	FWHM (111) (θ scan $^\circ$)	Relative disl. density	Initial density (total)
(011)	1.35	6 ~ 8	Unknown
(111)	0.57	3 ~ 4	
(001)	0.56	3 ~ 4	
(123)	0.2	1	
(111low)	0.08	0.2 ~ 0.3	

Hardening parameters

From DD theory

$$\tau_\mu^s = \mu b \sqrt{\sum_{p=1}^{12} \alpha^{sp} \rho^p}$$

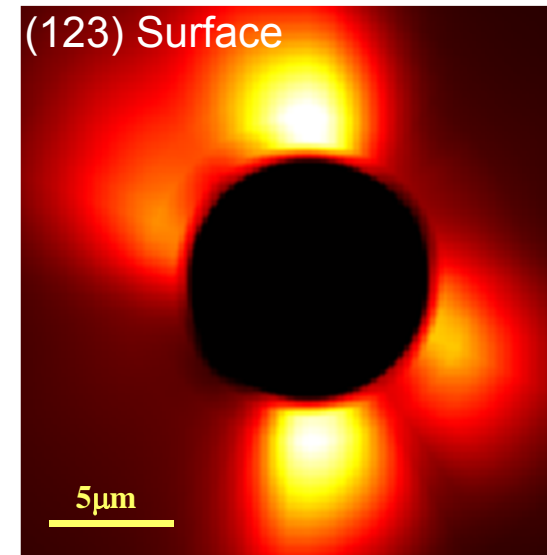
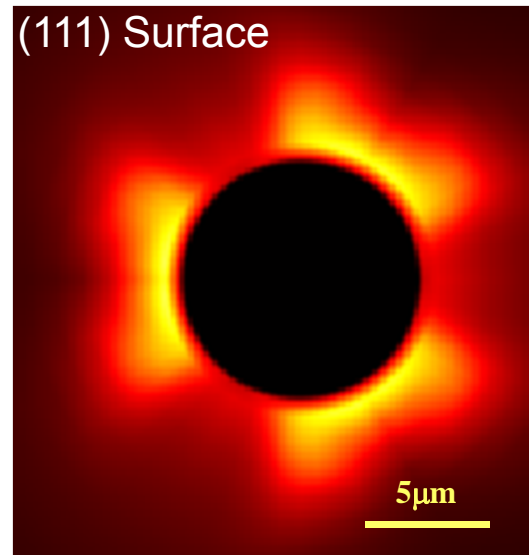
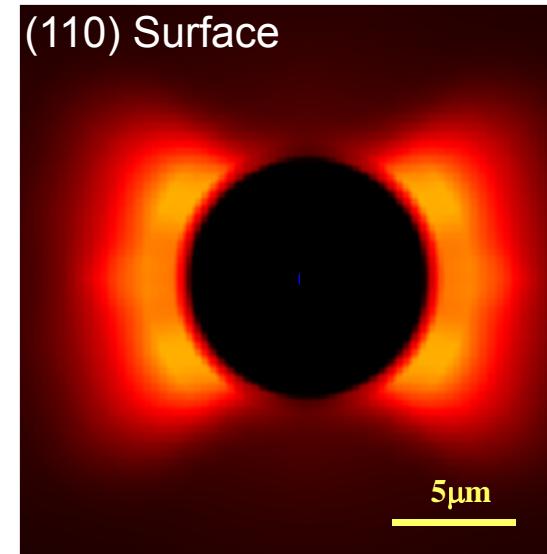
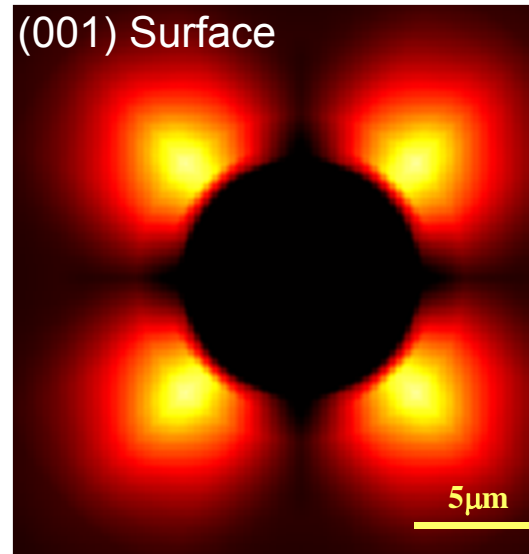
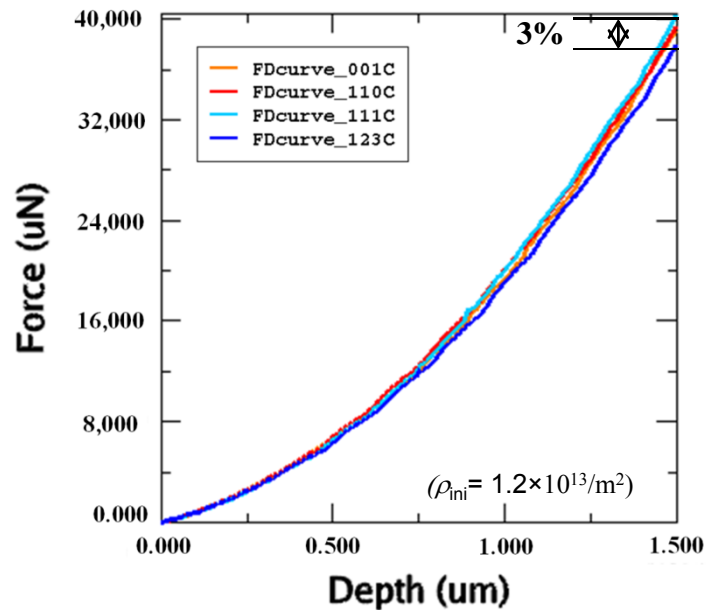
$$\dot{\rho}^s = \frac{1}{b} \left(\frac{\sum_{p=1}^{12} a^{sp} \rho^p}{K_g} - 2\gamma_c \rho^s \right) |\dot{\gamma}^s|$$

b	2.56×10^{-10} m	y_c	1.43×10^{-9} m
α_{1-6}	Taylor	(0.09, 0.09, 0.09, 0.09, 0.09, 0.09)	
	Hetero	(0.122, 0.122, 0.07, 0.137, 0.122, 0.625)	
a_{1-6} K	Normal	(0.01, 0.4, 0.4, 0.75, 1.0, 0.4), K=36	
	Same	a_{1-6} same as α_{1-6} , K=36	
	High K	(0.01, 0.4, 0.4, 0.75, 1.0, 0.4), K=100	

Crystal Plasticity Modeling

Effect of orientation

(Hetero / Same)

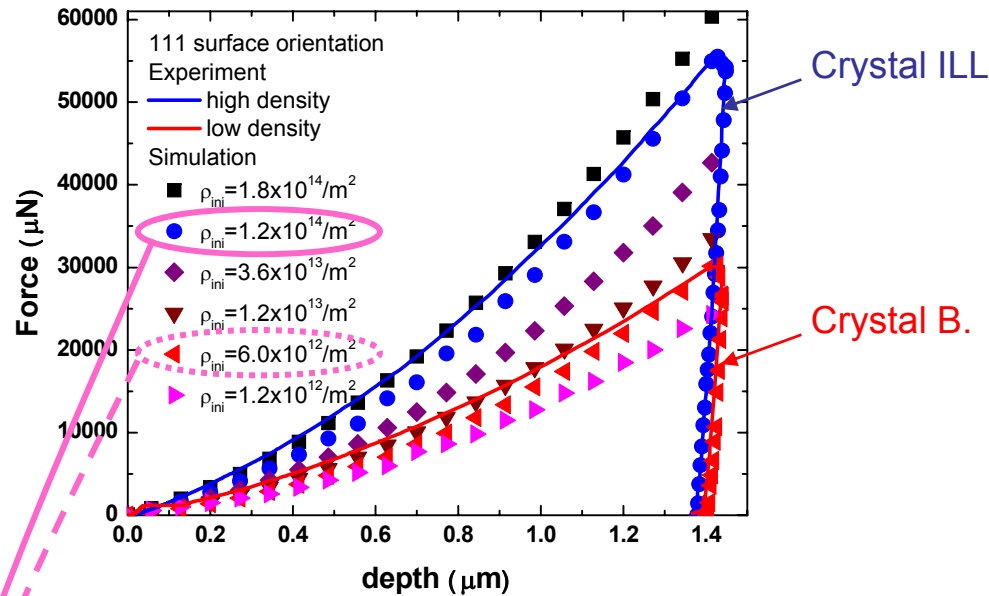


Weak effect on loading curve

Strong effect on surface displacement

Effect of dislocation density for (111) orientation

(Hetero / Same)



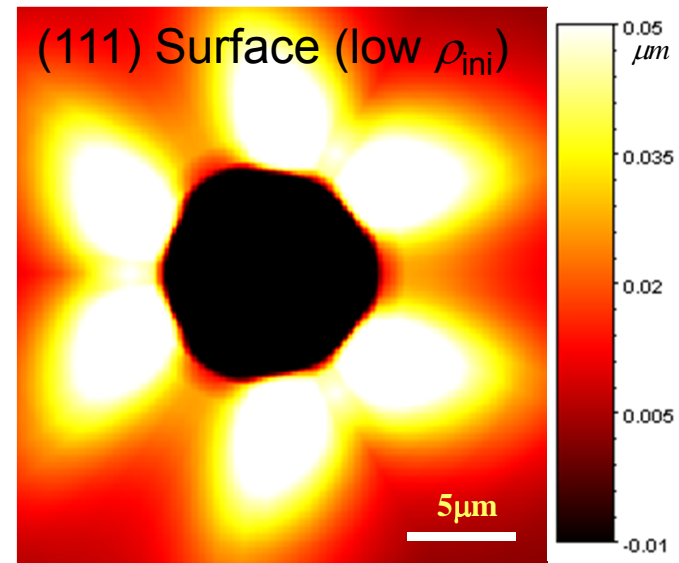
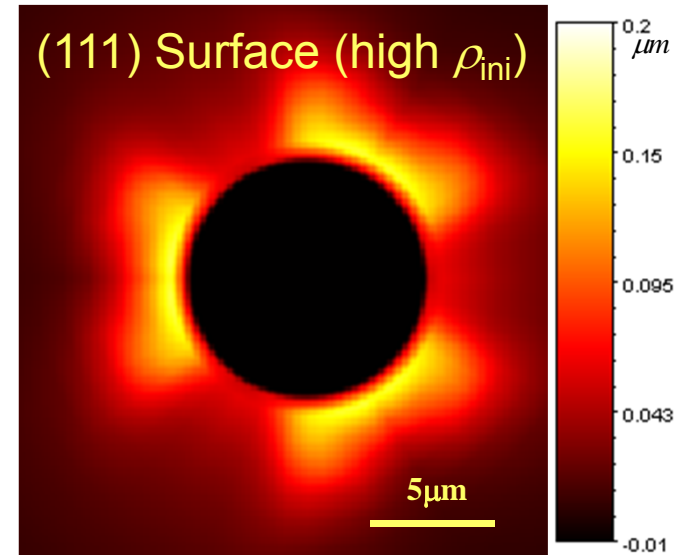
Strong effect on loading curve

Optimized initial dislocation density

→ $\rho_{ini} = 6.0 \times 10^{12} / \text{m}^2$ for (111low)

→ $\rho_{ini} = 1.2 \times 10^{14} / \text{m}^2$ for (111high)

What about the other orientations ?

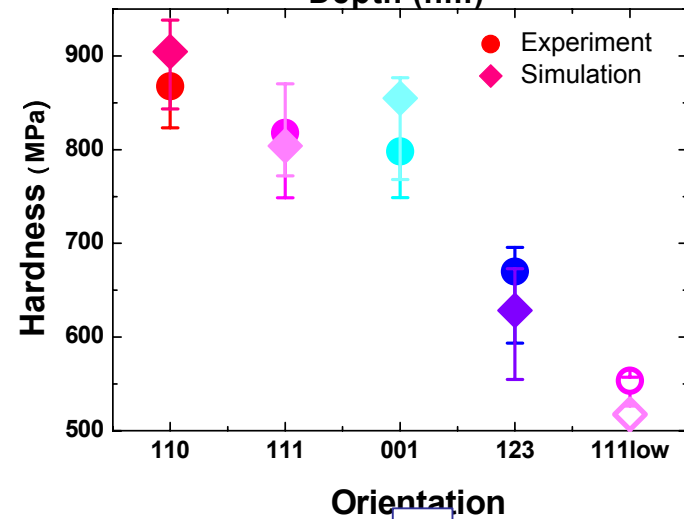
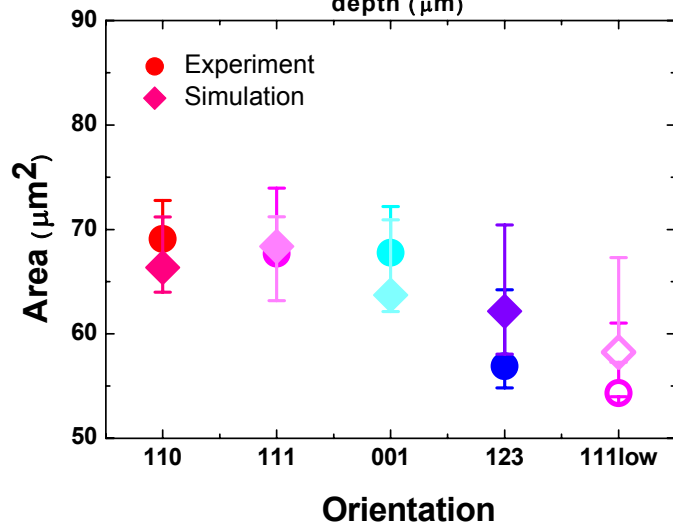
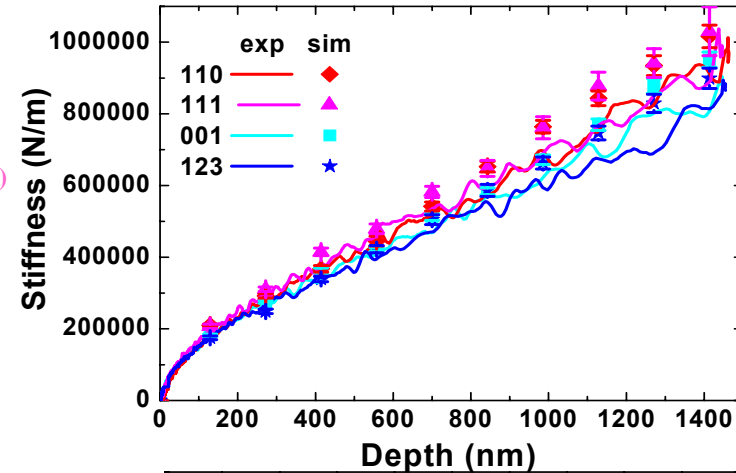
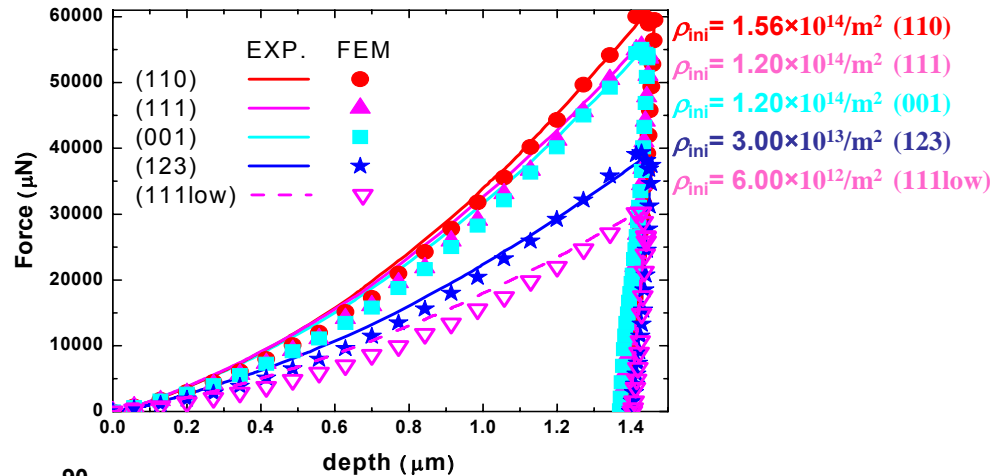


Strong effect on surface shape

Crystal Plasticity Modeling / Comparison with experiments

Comparison of quantitative results

(hetero / same)



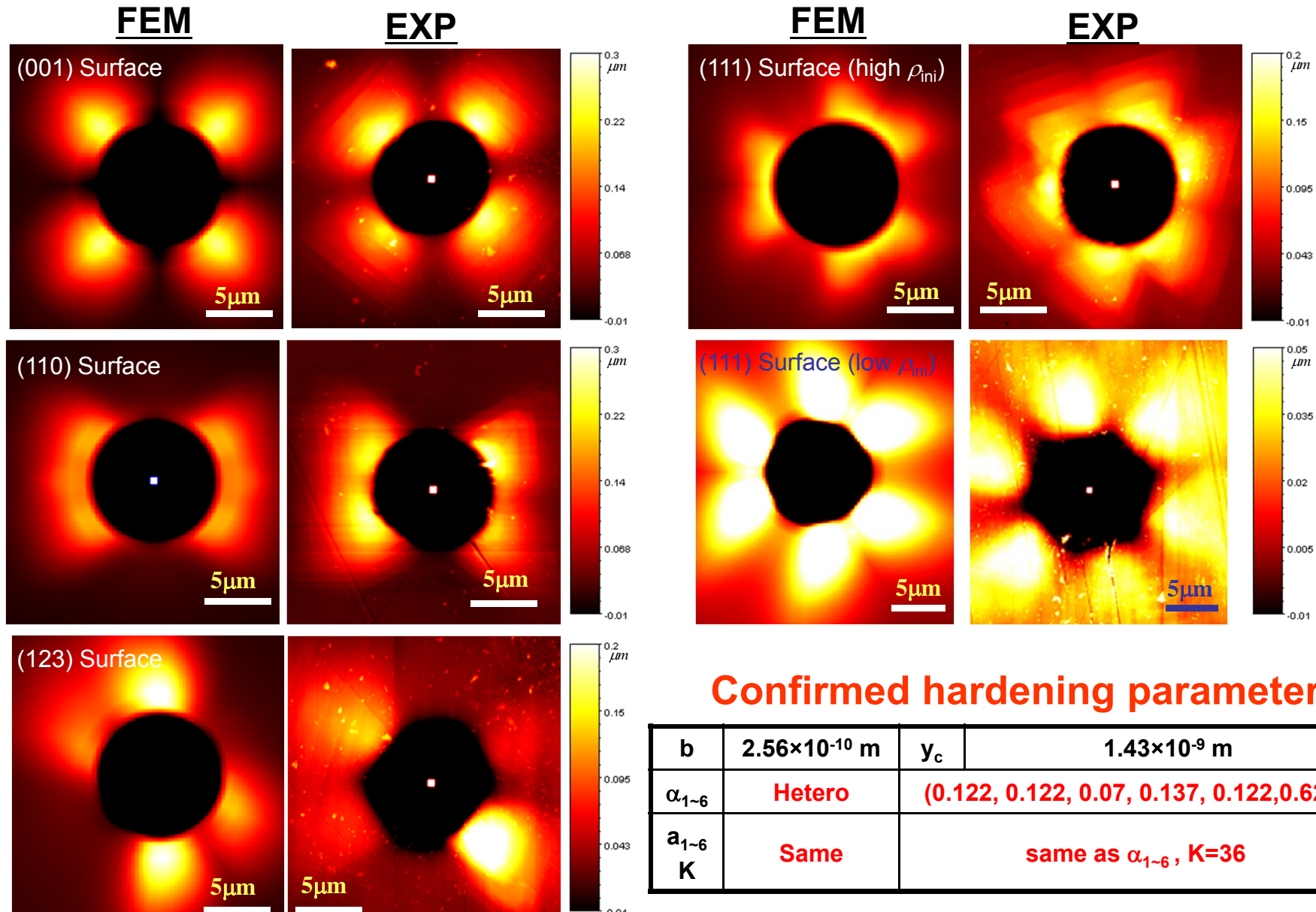
**Optimized
initial densities**

(011)	$1.56 \times 10^{14}/m^2$	x5	(123)	$3.00 \times 10^{13}/m^2$	1
(111)	$1.20 \times 10^{14}/m^2$	x4	(111low)	$6.00 \times 10^{12}/m^2$	x.2
(001)	$1.20 \times 10^{14}/m^2$	x4			



Crystal Plasticity Modeling / Comparison with experiments

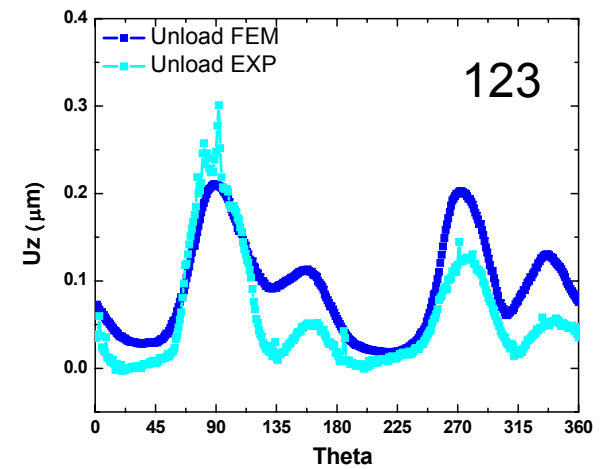
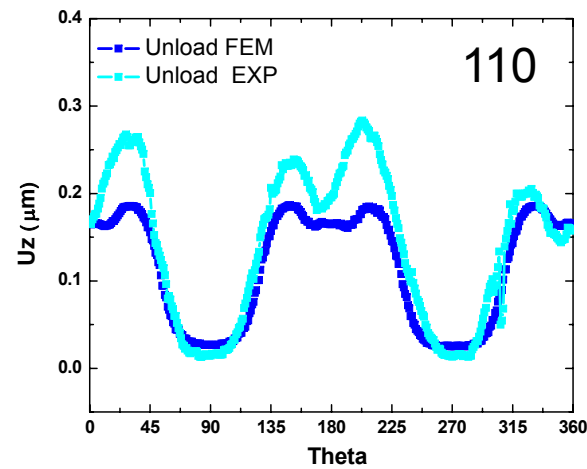
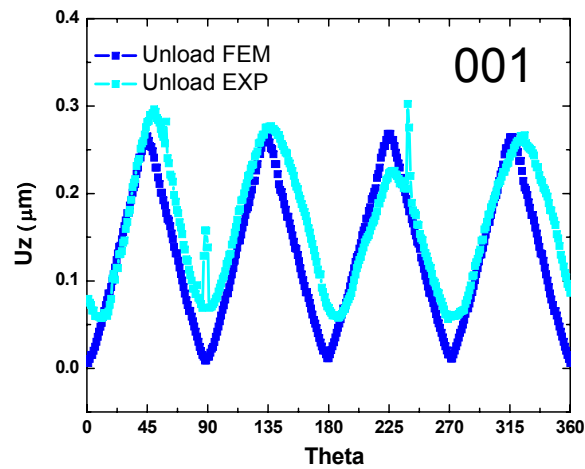
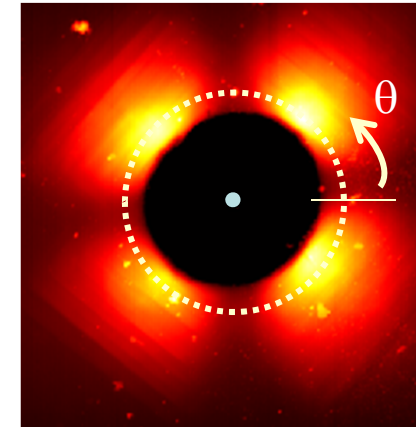
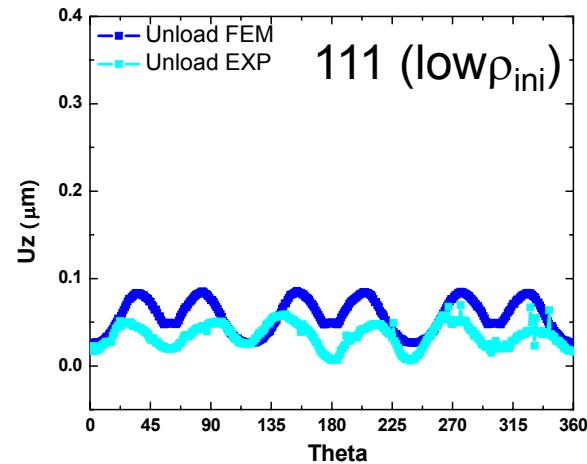
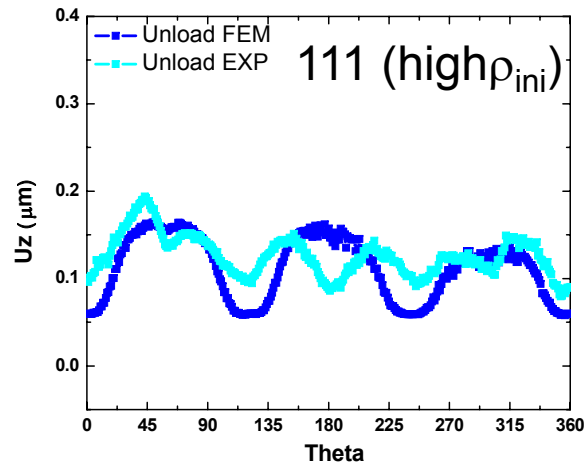
Comparison of Surface morphology (hetero / same)



Crystal Plasticity Modeling / Comparison with experiments

Comparison of pile up morphology

(hetero / same)



The hardening parameter (hetero/Same) is confirmed quantitatively

Conclusion : best set of parameters

Elastic

$$\mathbf{T}^* = \mathbf{C}^E [\mathbf{E}^*]$$

C_{11}	168.4 GPa
C_{12}	121.4 GPa
C_{44}	75.4 GPa

Initial dislocation density and Surface orientation

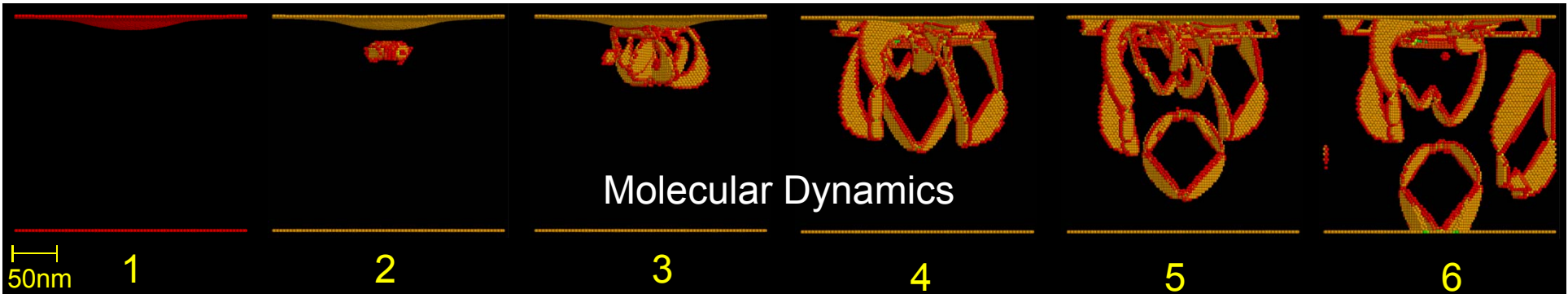
Surface Orientation	Relative disl. density	Initial density (total)
(011)	6 ~ 8	$1.56 \times 10^{14}/\text{m}^2$
(111)	3 ~ 4	$1.20 \times 10^{14}/\text{m}^2$
(001)	3 ~ 4	$1.20 \times 10^{14}/\text{m}^2$
(123)	1	$3.00 \times 10^{13}/\text{m}^2$
(111low)	0.2 ~ 0.3	$6.00 \times 10^{12}/\text{m}^2$

Hardening

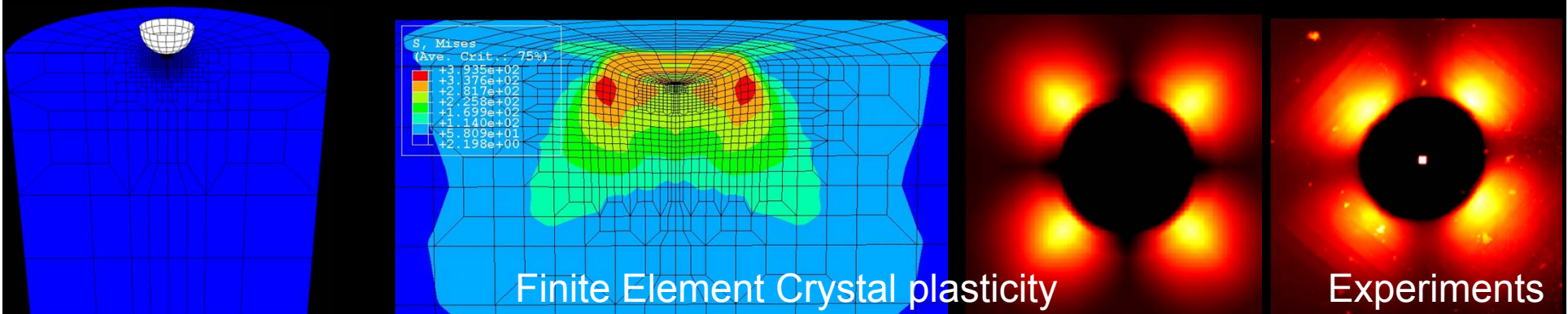
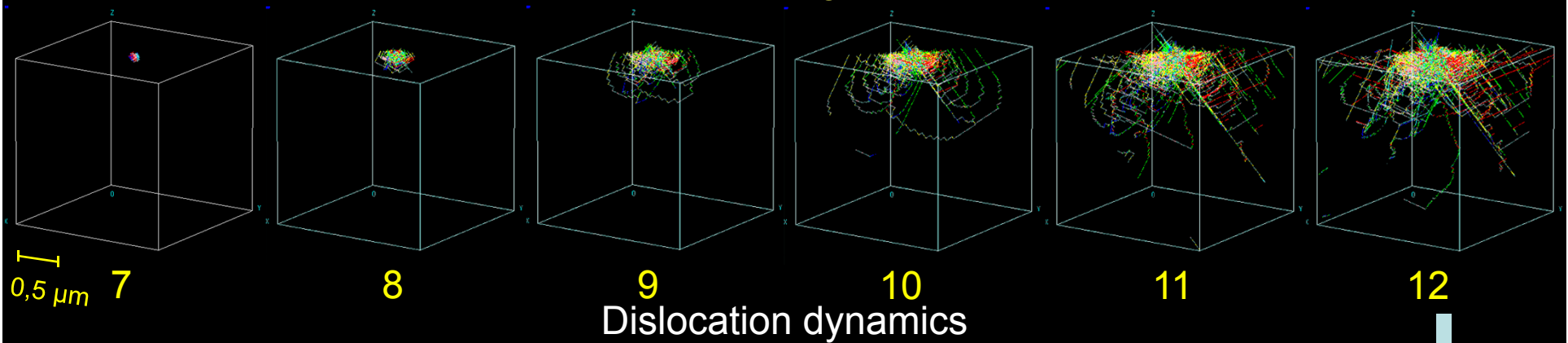
$$\tau_{\mu}^s = \mu b \sqrt{\sum_{p=1}^{12} \alpha^{sp} \rho^p}$$

$$\dot{\rho}^s = \frac{1}{b} \left(\frac{\sqrt{\sum_{p=1}^{12} a^{sp} \rho^p}}{K_g} - 2y_c \rho^s \right) |\dot{\gamma}^s|$$

b	$2.56 \times 10^{-10} \text{ m}$	y_c	$1.43 \times 10^{-9} \text{ m}$
$\alpha_{1\sim6}$	Hetero	$(0.122, 0.122, 0.07, 0.137, 0.122, 0.625)$	
$a_{1\sim6}$ K	Same	same as $a_{1\sim6}$, $K=36$	



Multi scale modelling of indentation



Challenge & Perspectives

Too large computation time
- Limited cumulated strain

Large deformation, large rotations
- jogs, ...

Polycrystal plasticity
- Static and dynamic interfaces

Taking into account climb

Dislocation core effect

Real materials
(impurities, solutes, etc..)

Parallel computing
- ParaDis, Paranoid, Tridis, Numodis,..

Updating Schmid factor
Updating dislocation positions, slip planes

Accounting for grain boundary

Coupling with diffusion theory
Dealing with heterogeneous time steps

Rules to be defined by MD or TEM

Rules needed from experiments